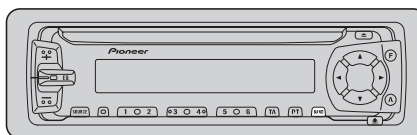


Service Manual

Pioneer

DEH-2000R/X1N/EW



ORDER NO.
CRT2312

HIGH POWER CD PLAYER WITH RDS TUNER

DEH-2000R

X1N/EW

DEH-2030R

X1N/EW

DEH-2020R

X1N/GR

COMPACT
disc
DIGITAL AUDIO

- See the separate manual CX-916(CRT2300) for the CD mechanism description, disassembly and circuit description.
- The CD mechanism employed in this model is one of S8 series.

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PIONEER ELECTRONICS ASIACENTRE PTE.LTD. 253 Alexandra Road, #04-01, Singapore 159936

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K-ZZD. DEC. 1998 Printed in Japan

● CD Player Service Precautions

1. For pickup unit(CXX1285) handling, please refer to "Disassembly"(CX-916 Service Manual CRT2300). During replacement, handling precautions shall be taken to prevent an electrostatic discharge(protection by a short pin).
2. During disassembly, be sure to turn the power off since an internal IC might be destroyed when a connector is plugged or unplugged.
3. Please checking the grating after changing the service pickup unit(see page 58).

1. SAFETY INFORMATION

This service manual is intended for qualified service technicians; it is not meant for the casual do-it-yourselfer. Qualified technicians have the necessary test equipment and tools, and have been trained to properly and safely repair complex products such as those covered by this manual.

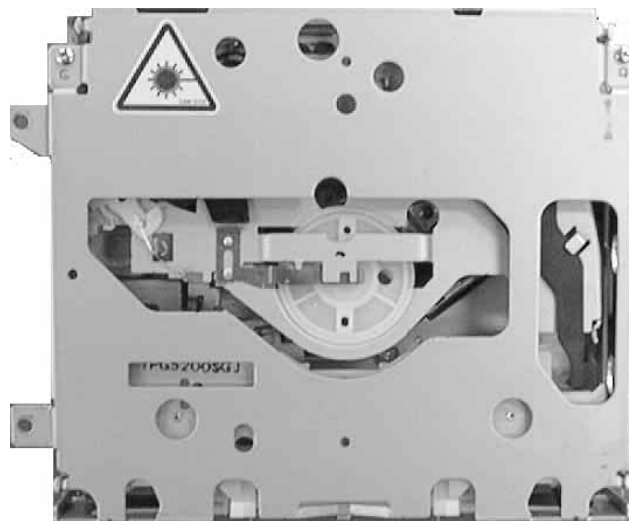
Improperly performed repairs can adversely affect the safety and reliability of the product and may void the warranty. If you are not qualified to perform the repair of this product properly and safely; you should not risk trying to do so and refer the repair to a qualified service technician.

1. Safety Precautions for those who Service this Unit.

- When checking or adjusting the emitting power of the laser diode exercise caution in order to get safe, reliable results.

Caution:

1. During repair or tests, minimum distance of 13cm from the focus lens must be kept.
 2. During repair or tests, do not view laser beam for 10 seconds or longer.
2. A "CLASS 1 LASER PRODUCT" label is affixed to the bottom of the player.
 3. The triangular label is attached to the mechanism unit frame.



4. Specifications of Laser Diode

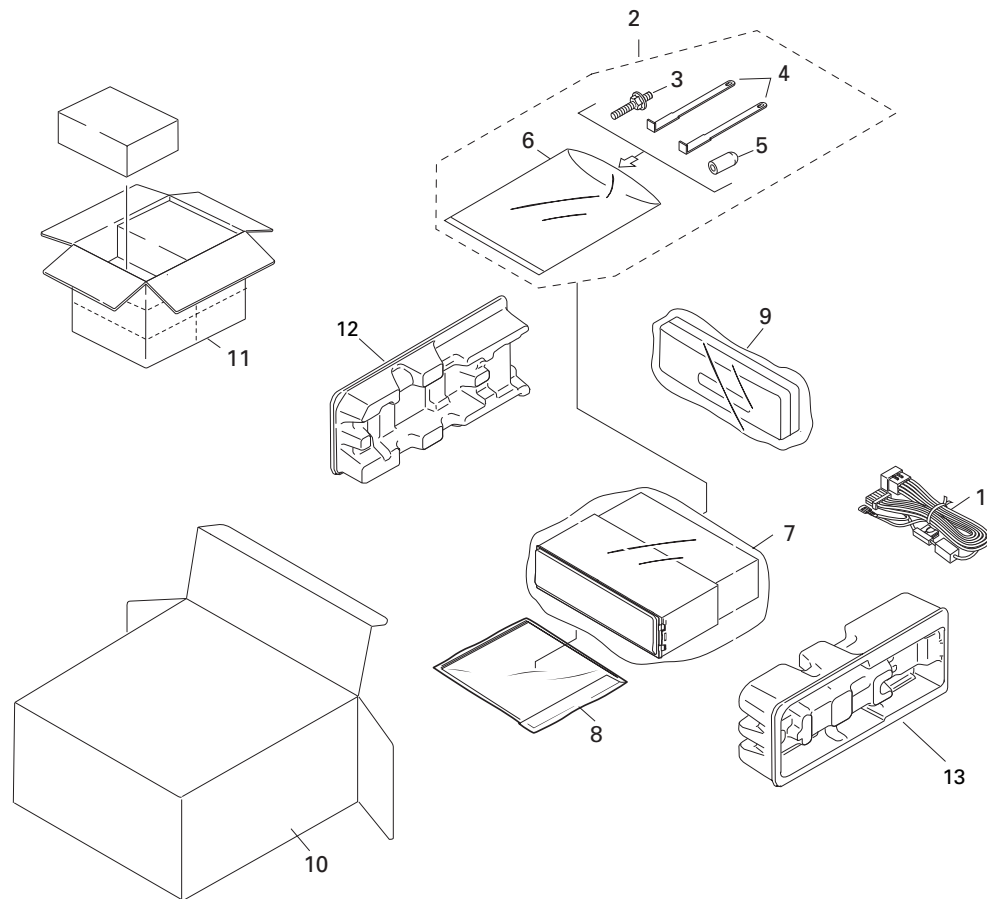
Specifications of laser radiation fields to which human access is possible during service.

Wavelength = 800 nanometers

2. EXPLODED VIEWS AND PARTS LIST

2.1 PACKING

● DEH-2000R/X1N/EW



NOTE:

- Parts marked by "*" and ⊗ can not be supplied.
- Screws adjacent to ▽ mark on the product are used for disassembly.

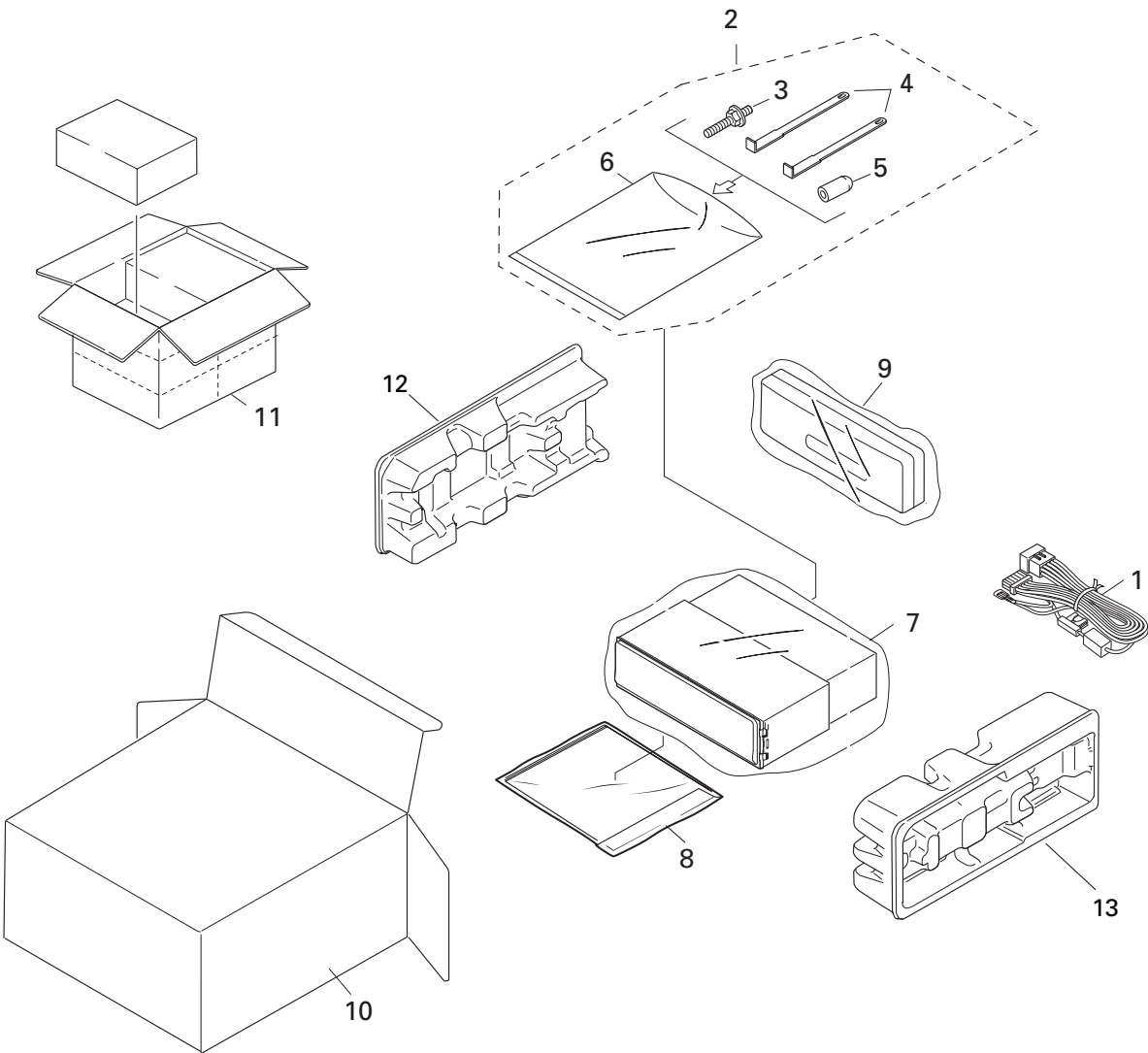
● PACKING SECTION PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
		1 Cord Assy	CDE5754			8-4 Installation Manual	CRD2844
*		2 Accessory Assy	CEA2397	*		8-5 Passport	CRY1013
		3 Screw	CBA1002	*		8-6 Warranty Card	CRY1087
		4 Handle	CNC5395			8-7 Polyethylene Bag	CEG1116
		5 Bush	CNV3930			9 Case Assy	CXB3520
*		6 Polyethylene Bag	E36-615			10 Carton	CHG3652
		7 Polyethylene Bag	CEG-162			11 Contain Box	CHL3652
		8-1 Owner's Manual	CRD2841			12 Protector	CHP2101
		8-2 Owner's Manual	CRD2842			13 Protector	CHP2102
		8-3 Owner's Manual	CRD2843				

● Owner's Manual, Installation Manual

Model	Part No.	Language
DEH-2000R/X1N/EW	CRD2841	English, Spanish
	CRD2842	German, French
	CRD2843	Italian, Dutch
	CRD2844	English, Spanish, German, French, Italian, Dutch

● DEH-2030R/X1N/EW



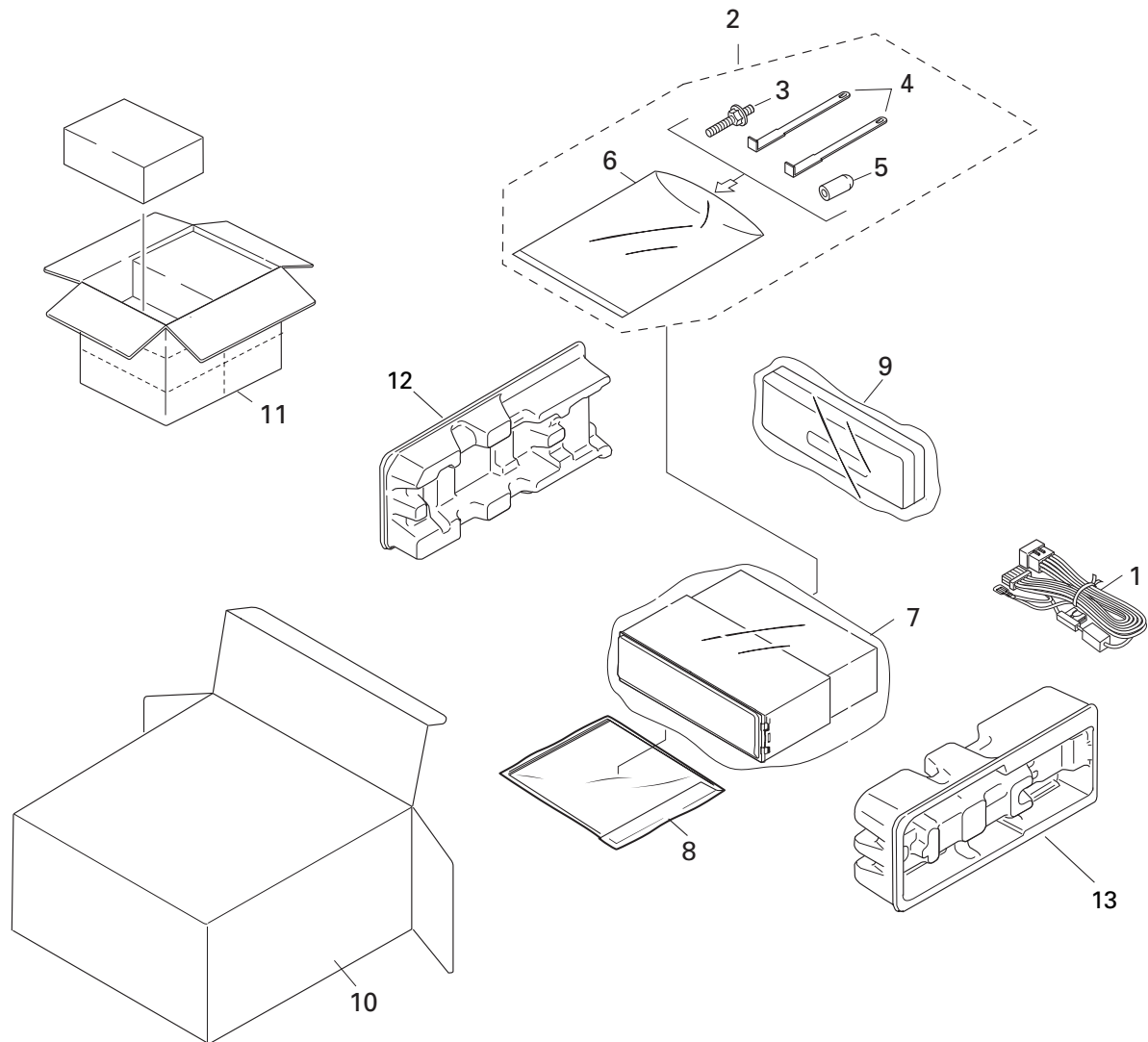
● PACKING SECTION PARTS LIST

Mark	No.	Description	Part No.	Mark	No.	Description	Part No.
	1	Cord Assy	CDE5754		8-4	Installation Manual	CRD2844
*	2	Accessory Assy	CEA2397	*	8-5	Passport	CRY1013
	3	Screw	CBA1002	*	8-6	Warranty Card	CRY1087
	4	Handle	CNC5395		8-7	Polyethylene Bag	CEG1116
	5	Bush	CNV3930		9	Case Assy	CXB3520
*	6	Polyethylene Bag	E36-615		10	Carton	CHG3653
	7	Polyethylene Bag	CEG-162		11	Contain Box	CHL3653
	8-1	Owner's Manual	CRD2841		12	Protector	CHP2101
	8-2	Owner's Manual	CRD2842		13	Protector	CHP2102
	8-3	Owner's Manual	CRD2843				

● Owner's Manual, Installation Manual

Model	Part No.	Language
DEH-2030R/X1N/EW	CRD2841	English, Spanish
	CRD2842	German, French
	CRD2843	Italian, Dutch
	CRD2844	English, Spanish, German, French, Italian, Dutch

● DEH-2020R/X1N/GR



● PACKING SECTION PARTS LIST

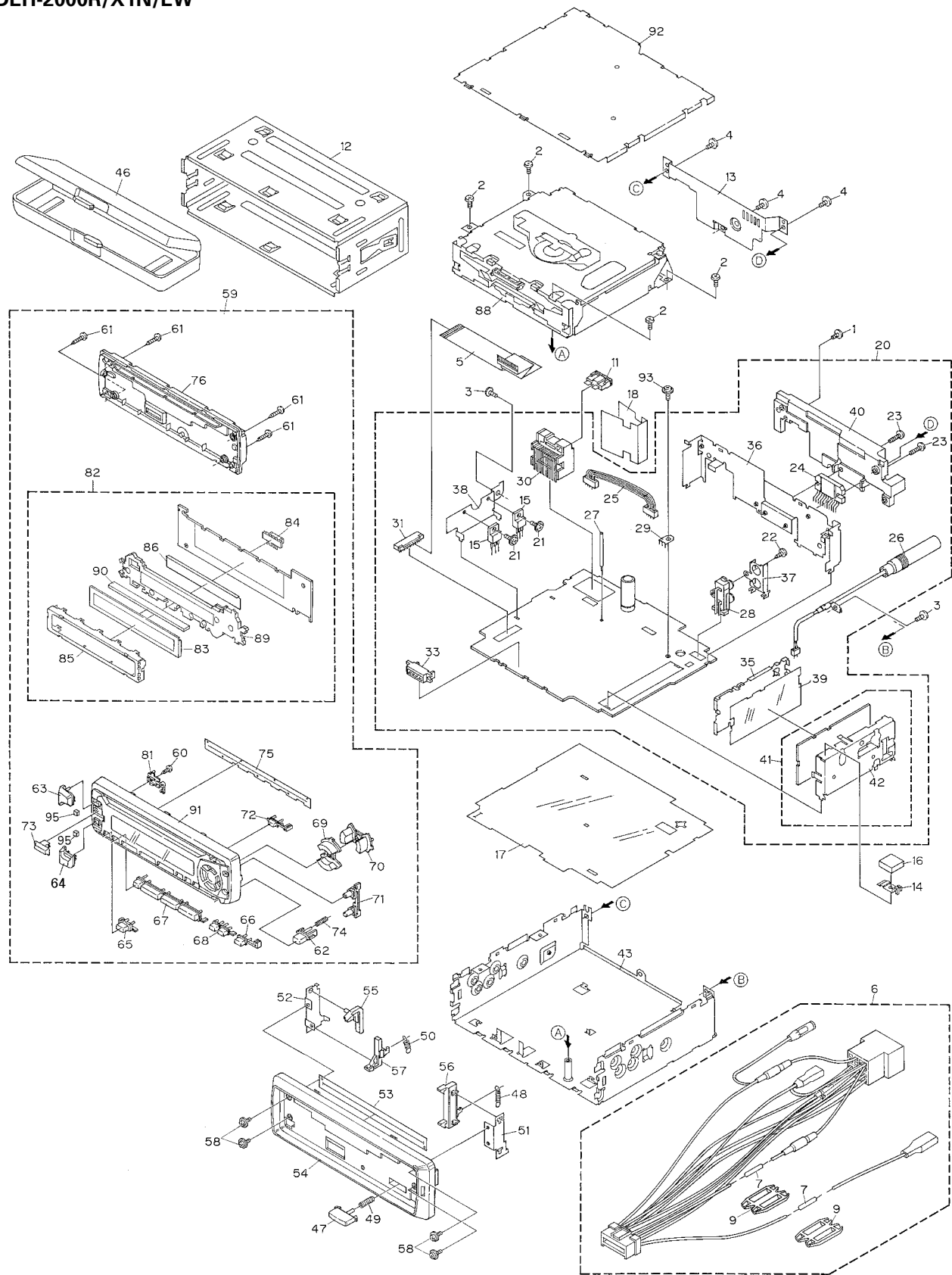
Mark No.	Description	Part No.	Mark No.	Description	Part No.
	1 Cord Assy	CDE5754			
*	2 Accessory Assy	CEA2397	*	8-4 Warranty Card	CRY1087
	3 Screw	CBA1002		8-5 Polyethylene Bag	CEG1116
	4 Handle	CNC5395		9 Case Assy	CXB3520
	5 Bush	CNV3930		10 Carton	CHG3654
				11 Contain Box	CHL3654
*	6 Polyethylene Bag	E36-615		12 Protector	CHP2101
	7 Polyethylene Bag	CEG-162		13 Protector	CHP2102
	8-1 Owner's Manual	CRB1525			
	8-2 Installation Manual	CRB1526			
*	8-3 Passport	CRY1013			

● Owner's Manual, Installation Manual

Model	Part No.	Language
DEH-2020R/X1N/GR	CRB1525	German
	CRB1526	German

2.2 EXTERIOR

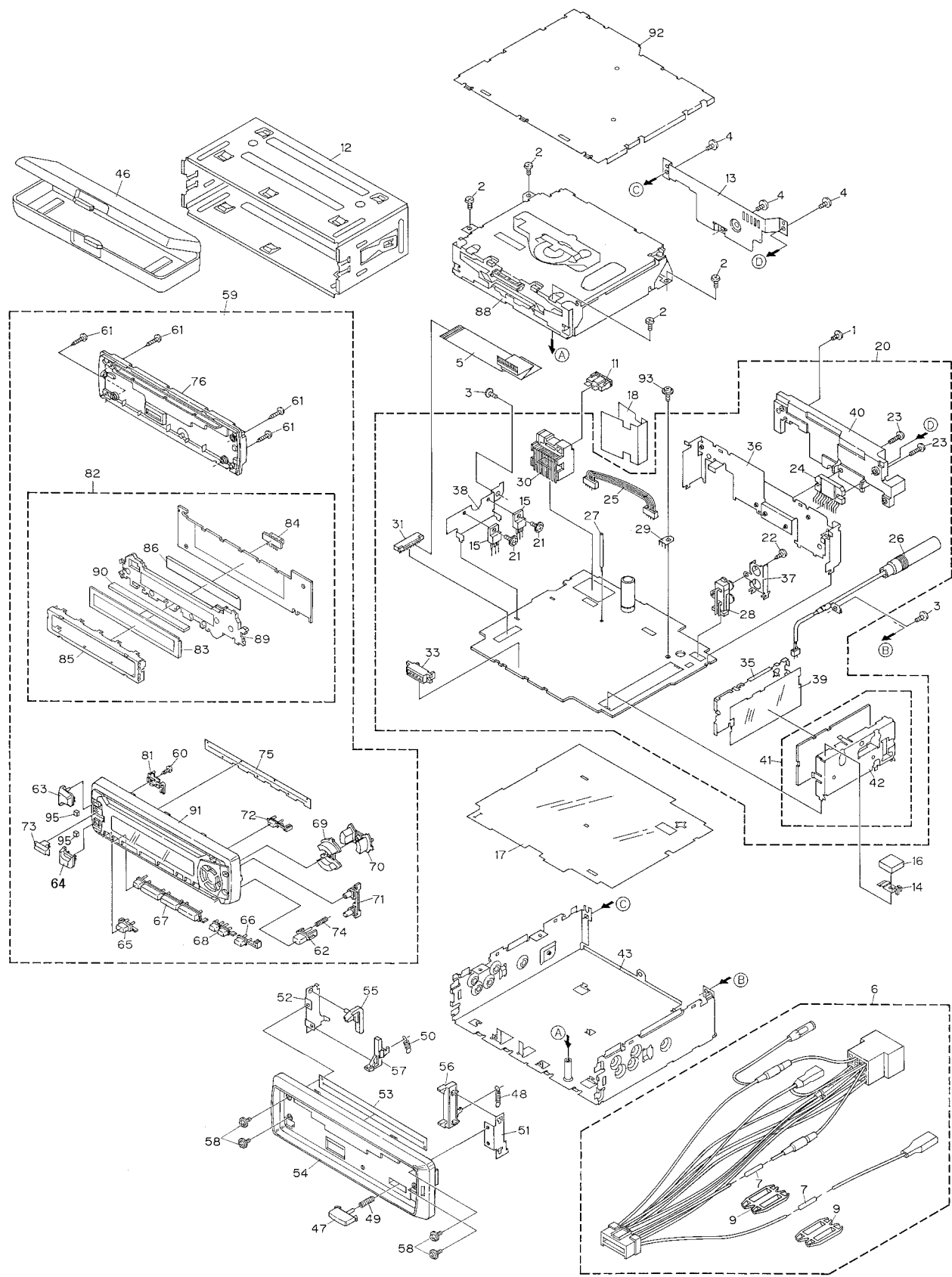
● DEH-2000R/X1N/EW



● EXTERIOR SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ26P120FMC	51	Bracket	CNC6791
2	Screw	BSZ26P060FMC	52	Holder	CNC8042
3	Screw	BSZ30P060FMC	53	Cover	CNM6276
4	Screw	BSZ30P120FMC	54	Panel	CNS5188
5	Cable	CDE6018	55	Arm	CNV4692
6	Cord Assy	CDE5754	56	Arm	CNV4728
7	Resistor	RS1/2PMF102J	57	Arm	CNV5576
8		58	Screw	IMS20P030FZK
9	Cap	CNS1472	59	Detach Grille Assy	CXB3612
10		60	Screw	BPZ20P060FMC
11	Fuse(10A)	CEK1136	61	Screw	BPZ20P100FZK
12	Holder	CNC6798	62	Button(DETACH)	CAC5789
13	Cover	CNC8367	63	Button(+)	CAC5834
14	Earth Plate	CNC8368	64	Button(-)	CAC5837
15	Transistor(Q981,991)	2SD2396	65	Button(SOURCE)	CAC5983
16	Spacer	CNM4913	66	Button(BAND)	CAC5984
17	Insulator	CNM6006	67	Button(1-6)	CAC5840
18	Insulator	CNM6224	68	Button(TA,PT)	CAC5843
19		69	Button(UP,DOWN)	CAC5846
⊗ 20	Tuner Amp Unit	CWM6089	70	Button(<,>)	CAC5849
21	Screw	ASZ26P080FMC	71	Button(F,A)	CAC5852
22	Screw	BPZ26P080FMC	72	Button(EJECT)	CAC5853
23	Screw	BSZ26P160FMC	73	Button(EQ)	CAC6132
24	IC(IC551)	PAL005A	74	Spring	CBH2210
25	Connector(CN551)	CDE5996	75	Cover	CNM6290
26	Antenna Cable(CN502)	CDH1254	76	Cover	CNS5187
27	Clamper	CEF1006	77	
28	Pin Jack(CN431)	CKB1028	78	
29	Terminal(CN501)	CKF1059	79	
30	Connector(CN951)	CKM1299	80	
* 31	Connector(CN681)	CKS2227	81	Housing	CNV5575
32		82	Keyboard Unit	CWM6101
33	Connector(CN651)	CKS3581	83	LCD(LCD1801)	CAW1499
34		84	Connector(CN1801)	CKS3580
35	Holder	CNC7533	85	Holder	CNC8036
36	Holder	CNC8130	86	Sheet	CNM6026
37	Holder	CNC8041	87	
38	Holder	CNC8043	88	CD Mechanism Module	CXK5200
39	Insulator	CNM5967	89	Lighting Conductor	CNV5570
40	Heat Sink	CNR1506	90	Connector	CNV5571
41	FM/AM Tuner Unit	CWE1500	91	Grille Unit	CXB3501
42	Holder	CNC7532	92	Case Unit	CXB4033
43	Chassis Unit	CXB3522	93	Screw	ISS26P055FUC
44		94	
45		95	Cushion	CNM6373
46	Case Assy	CXB3520			
47	Button	CAC4836			
48	Spring	CBH1835			
49	Spring	CBH1996			
50	Spring	CBH2208			

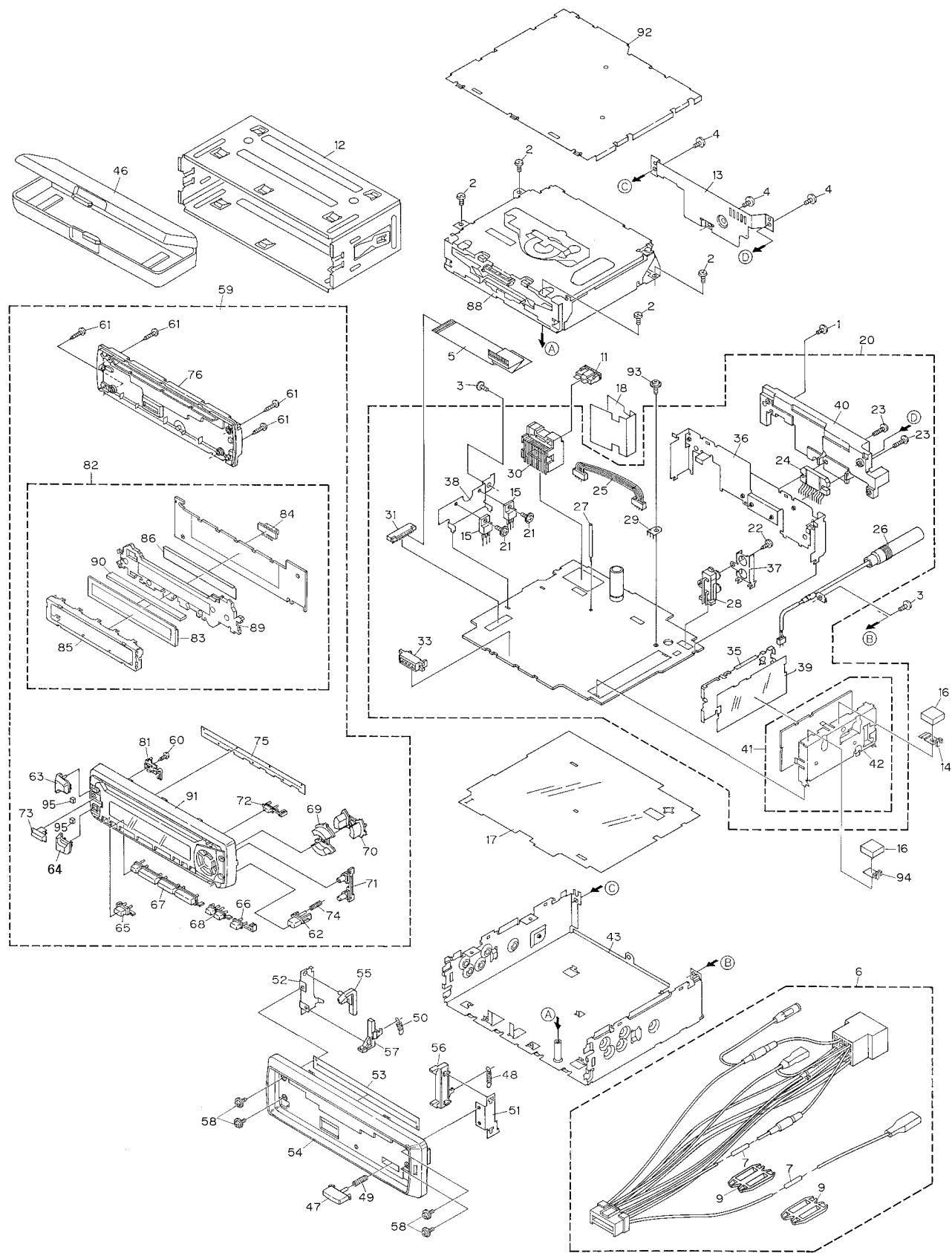
● DEH-2030R/X1N/EW



● EXTERIOR SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ26P120FMC	51	Bracket	CNC6791
2	Screw	BSZ26P060FMC	52	Holder	CNC8042
3	Screw	BSZ30P060FMC	53	Cover	CNM6276
4	Screw	BSZ30P120FMC	54	Panel	CNS5340
5	Cable	CDE6018	55	Arm	CNV4692
6	Cord Assy	CDE5754	56	Arm	CNV4728
7	Resistor	RS1/2PMF102J	57	Arm	CNV5576
8		58	Screw	IMS20P030FZK
9	Cap	CNS1472	59	Detach Grille Assy	CXB3611
10		60	Screw	BPZ20P060FMC
11	Fuse(10A)	CEK1136	61	Screw	BPZ20P100FZK
12	Holder	CNC6798	62	Button(DETACH)	CAC5929
13	Cover	CNC8367	63	Button(+)	CAC5832
14	Earth Plate	CNC8368	64	Button(-)	CAC5835
15	Transistor(Q981,991)	2SD2396	65	Button(SOURCE)	CAC5983
16	Spacer	CNM4913	66	Button(BAND)	CAC5984
17	Insulator	CNM6006	67	Button(1-6)	CAC5840
18	Insulator	CNM6224	68	Button(TA,PT)	CAC5843
19		69	Button(UP,DOWN)	CAC5844
⊗ 20	Tuner Amp Unit	CWM6089	70	Button(<,>)	CAC5847
21	Screw	ASZ26P080FMC	71	Button(F,A)	CAC5850
22	Screw	BPZ26P080FMC	72	Button(EJECT)	CAC5853
23	Screw	BSZ26P160FMC	73	Button(EQ)	CAC6133
24	IC(IC551)	PAL005A	74	Spring	CBH2210
25	Connector(CN551)	CDE5996	75	Cover	CNM6290
26	Antenna Cable(CN502)	CDH1254	76	Cover	CNS5339
27	Clamper	CEF1006	77	
28	Pin Jack(CN431)	CKB1028	78	
29	Terminal(CN501)	CKF1059	79	
30	Connector(CN951)	CKM1299	80	
* 31	Connector(CN681)	CKS2227	81	Housing	CNV5575
32		82	Keyboard Unit	CWM6099
33	Connector(CN651)	CKS3581	83	LCD(LCD1801)	CAW1499
34		84	Connector(CN1801)	CKS3580
35	Holder	CNC7533	85	Holder	CNC8036
36	Holder	CNC8130	86	Sheet	CNM6026
37	Holder	CNC8041	87	
38	Holder	CNC8043	88	CD Mechanism Module	CXK5200
39	Insulator	CNM5967	89	Lighting Conductor	CNV5570
40	Heat Sink	CNR1506	90	Connector	CNV5571
41	FM/AM Tuner Unit	CWE1500	91	Grille Unit	CXB3500
42	Holder	CNC7532	92	Case Unit	CXB4033
43	Chassis Unit	CXB3523	93	Screw	ISS26P055FUC
44		94	
45		95	Cushion	CNM6373
46	Case Assy	CXB3520			
47	Button	CAC4836			
48	Spring	CBH1835			
49	Spring	CBH1996			
50	Spring	CBH2208			

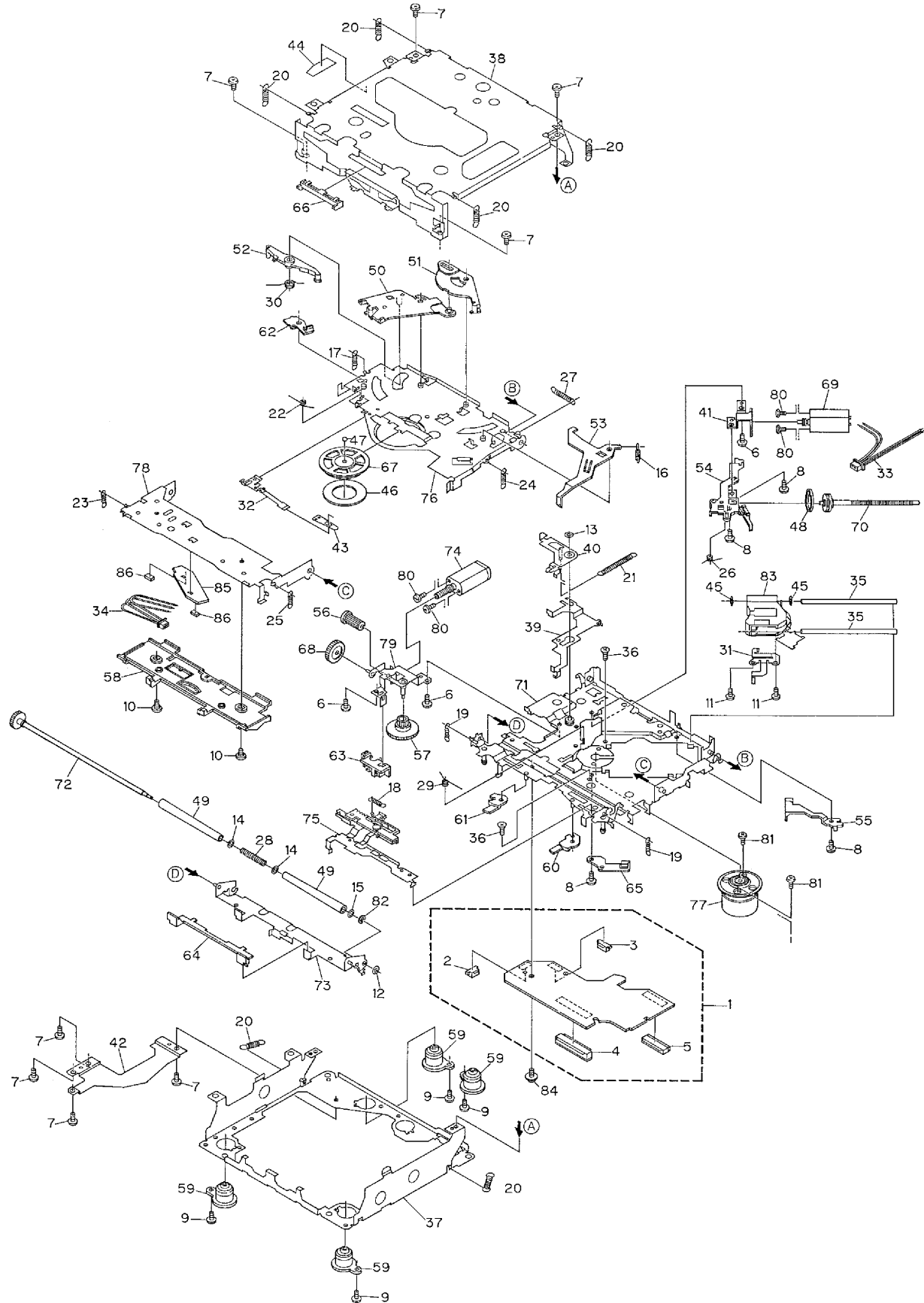
● DEH-2020R/X1N/GR



● EXTERIOR SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Screw	BMZ26P120FMC	51	Bracket	CNC6791
2	Screw	BSZ26P060FMC	52	Holder	CNC8042
3	Screw	BSZ30P060FMC	53	Cover	CNM6276
4	Screw	BSZ30P120FMC	54	Panel	CNS5188
5	Cable	CDE6018	55	Arm	CNV4692
6	Cord Assy	CDE5754	56	Arm	CNV4728
7	Resistor	RS1/2PMF102J	57	Arm	CNV5576
8		58	Screw	IMS20P030FZK
9	Cap	CNS1472	59	Detach Grille Assy	CXB3609
10		60	Screw	BPZ20P060FMC
11	Fuse(10A)	CEK1136	61	Screw	BPZ20P100FZK
12	Holder	CNC6798	62	Button(DETACH)	CAC5789
13	Cover	CNC8367	63	Button(+)	CAC5834
14	Earth Plate	CNC8368	64	Button(-)	CAC5837
15	Transistor(Q981,991)	2SD2396	65	Button(SOURCE)	CAC5983
16	Spacer	CNM4913	66	Button(BAND)	CAC5984
17	Insulator	CNM6006	67	Button(1-6)	CAC5840
18	Insulator	CNM6224	68	Button(TA,PT)	CAC5843
19		69	Button(UP,DOWN)	CAC5846
⊗ 20	Tuner Amp Unit	CWM6087	70	Button(<,>)	CAC5849
21	Screw	ASZ26P080FMC	71	Button(F,A)	CAC5852
22	Screw	BPZ26P080FMC	72	Button(EJECT)	CAC5853
23	Screw	BSZ26P160FMC	73	Button(EQ)	CAC6132
24	IC(IC551)	PAL005A	74	Spring	CBH2210
25	Connector(CN551)	CDE5996	75	Cover	CNM6290
26	Antenna Cable(CN502)	CDH1254	76	Cover	CNS5187
27	Clamper	CEF1006	77	
28	Pin Jack(CN431)	CKB1028	78	
29	Terminal(CN501)	CKF1059	79	
30	Connector(CN951)	CKM1299	80	
* 31	Connector(CN681)	CKS2227	81	Housing	CNV5575
32		82	Keyboard Unit	CWM6099
33	Connector(CN651)	CKS3581	83	LCD(LCD1801)	CAW1499
34		84	Connector(CN1801)	CKS3580
35	Holder	CNC7533	85	Holder	CNC8036
36	Holder	CNC8130	86	Sheet	CNM6026
37	Holder	CNC8041	87	
38	Holder	CNC8043	88	CD Mechanism Module	CXK5200
39	Insulator	CNM5967	89	Lighting Conductor	CNV5570
40	Heat Sink	CNR1506	90	Connector	CNV5571
41	FM/AM Tuner Unit	CWE1503	91	Grille Unit	CXB3498
42	Holder	CNC7532	92	Case Unit	CXB4033
43	Chassis Unit	CXB3522	93	Screw	ISS26P055FUC
44		94	Earth Plate	CNC8369
45		95	Cushion	CNM6373
46	Case Assy	CXB3520			
47	Button	CAC4836			
48	Spring	CBH1835			
49	Spring	CBH1996			
50	Spring	CBH2208			

2.3 CD MECHANISM MODULE



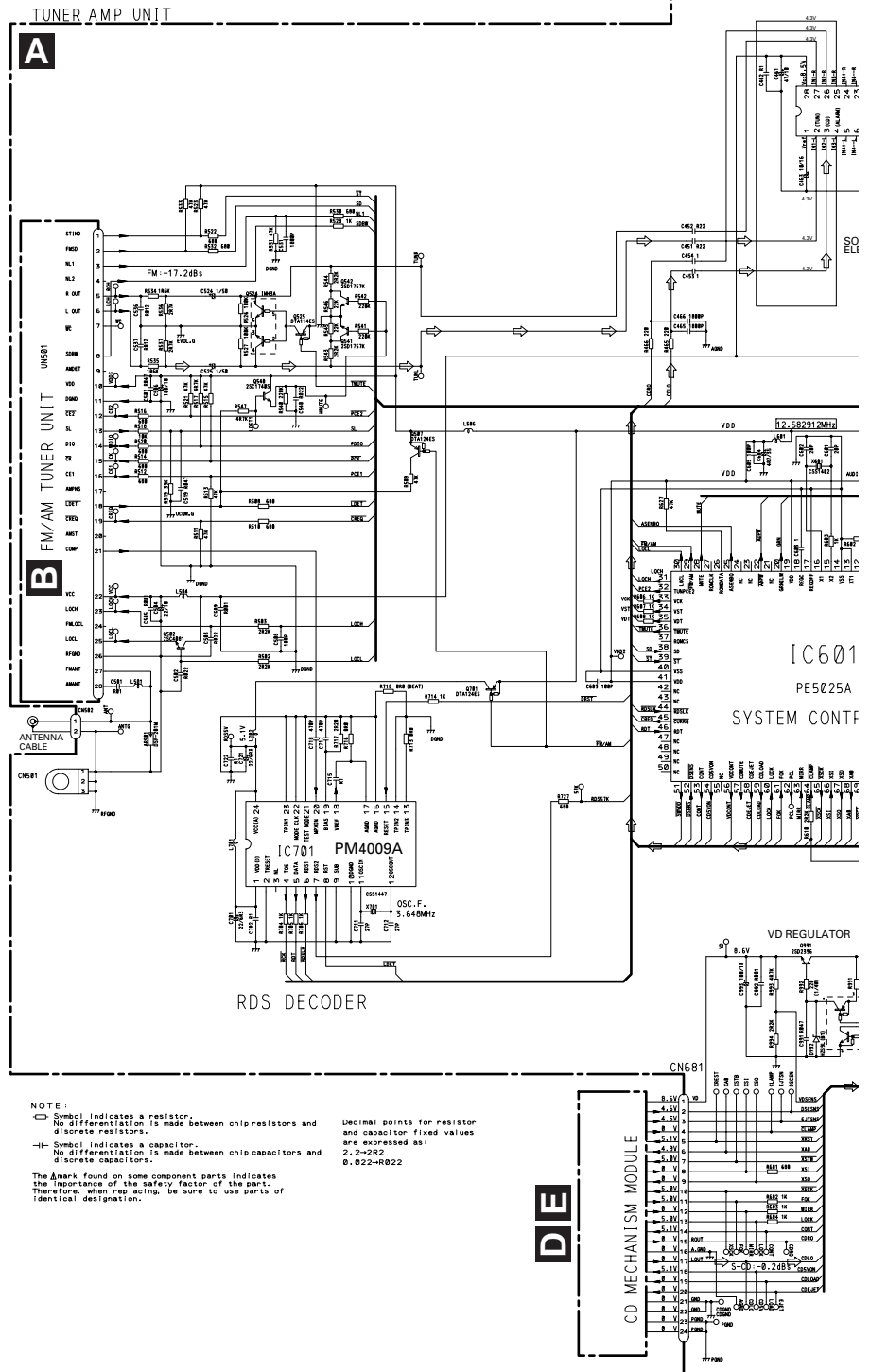
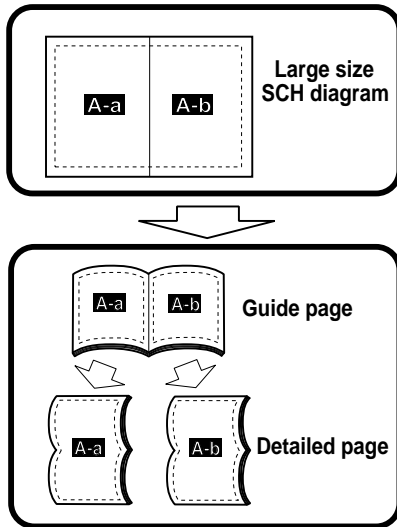
● CD MECHANISM MODULE SECTION PARTS LIST

Mark No.	Description	Part No.	Mark No.	Description	Part No.
1	Control Unit	CWX2344	46	Sheet	CNM6215
2	Connector(CN802)	CKS2192	47	Ball	CNR1189
3	Connector(CN801)	CKS2193	48	Belt	CNT1086
4	Connector(CN701)	CKS2773	49	Roller	CNV4509
5	Connector(CN101)	CKS3486	50	Arm	CNV5246
6	Screw	BMZ20P030FZK	51	Arm	CNV5247
7	Screw	BSZ20P040FZK	52	Arm	CNV5248
8	Screw(M2×3)	CBA1077	53	Arm	CNV5249
9	Screw(M2×6)	CBA1230	54	Guide	CNV5254
10	Screw	CBA1243	55	Guide	CNV5255
11	Screw(M2×4)	CBA1362	56	Gear	CNV5257
12	Washer	CBF1037	57	Gear	CNV5256
13	Washer	CBF1038	58	Guide	CNV5259
14	Washer	CBF1060	59	Damper	CNV5266
* 15	Washer	CBF1075	60	Arm	CNV5359
16	Spring	CBH2079	61	Arm	CNV5360
17	Spring	CBH2117	62	Arm	CNV5361
18	Spring	CBH2082	63	Guide	CNV5509
19	Spring	CBH2110	64	Guide	CNV5510
20	Spring	CBH2111	65	Holder	CNV5578
21	Spring	CBH2114	66	Guide	CNV5751
22	Spring	CBH2115	67	Clamper	CNV5758
23	Spring	CBH2080	68	Gear	CNV5813
24	Spring	CBH2118	69	Motor Unit(M1)	CXB2190
25	Spring	CBH2161	70	Screw Unit	CXB2191
26	Spring	CBH2163	71	Chassis Unit	CXB2192
27	Spring	CBH2189	72	Gear Unit	CXB2193
28	Spring	CBH2249	73	Arm Unit	CXB2194
29	Spring	CBH2260	74	Motor Unit(M2)	CXB2195
30	Spring	CBH2262	75	Lever Unit	CXB2553
31	Spring	CBL1367	76	Arm Unit	CXB2554
32	Spring	CBL1369	77	Motor Unit(M3)	CXB2562
33	Connector	CDE5531	78	Arm Unit	CXB2795
34	Connector	CDE5532	79	Bracket Unit	CXB4071
35	Shaft	CLA3304	80	Screw	JFZ20P025FMC
36	Screw(M2.6×6)	CBA1458	81	Screw	JGZ17P025FZK
37	Frame	CNC7544	82	Washer	YE15FUC
38	Frame	CNC7545	83	Pickup Unit(Service)(P8)	CXX1285
39	Lever	CNC7546	84	Screw	IMS26P030FMC
40	Arm	CNC7739	* 85	PCB	CNX2982
41	Bracket	CNC7798	86	Photo-transistor(Q1, 2)	CPT230SX-TU
42	Plate	CNC8090			
43	Spacer	CNM3315			
44	Sheet	CNM6170			
45	Cushion	CNM6204			

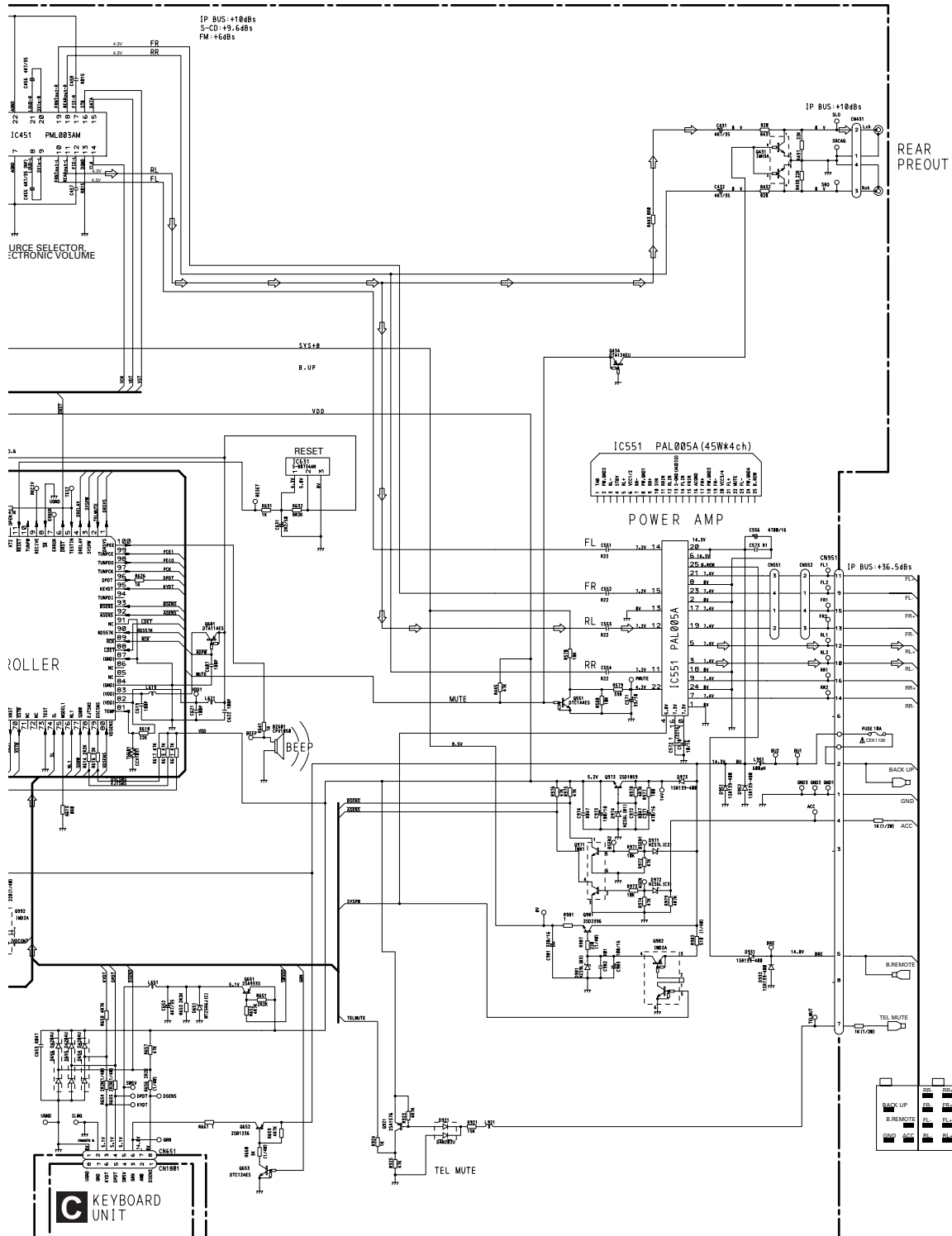
3. SCHEMATIC DIAGRAM

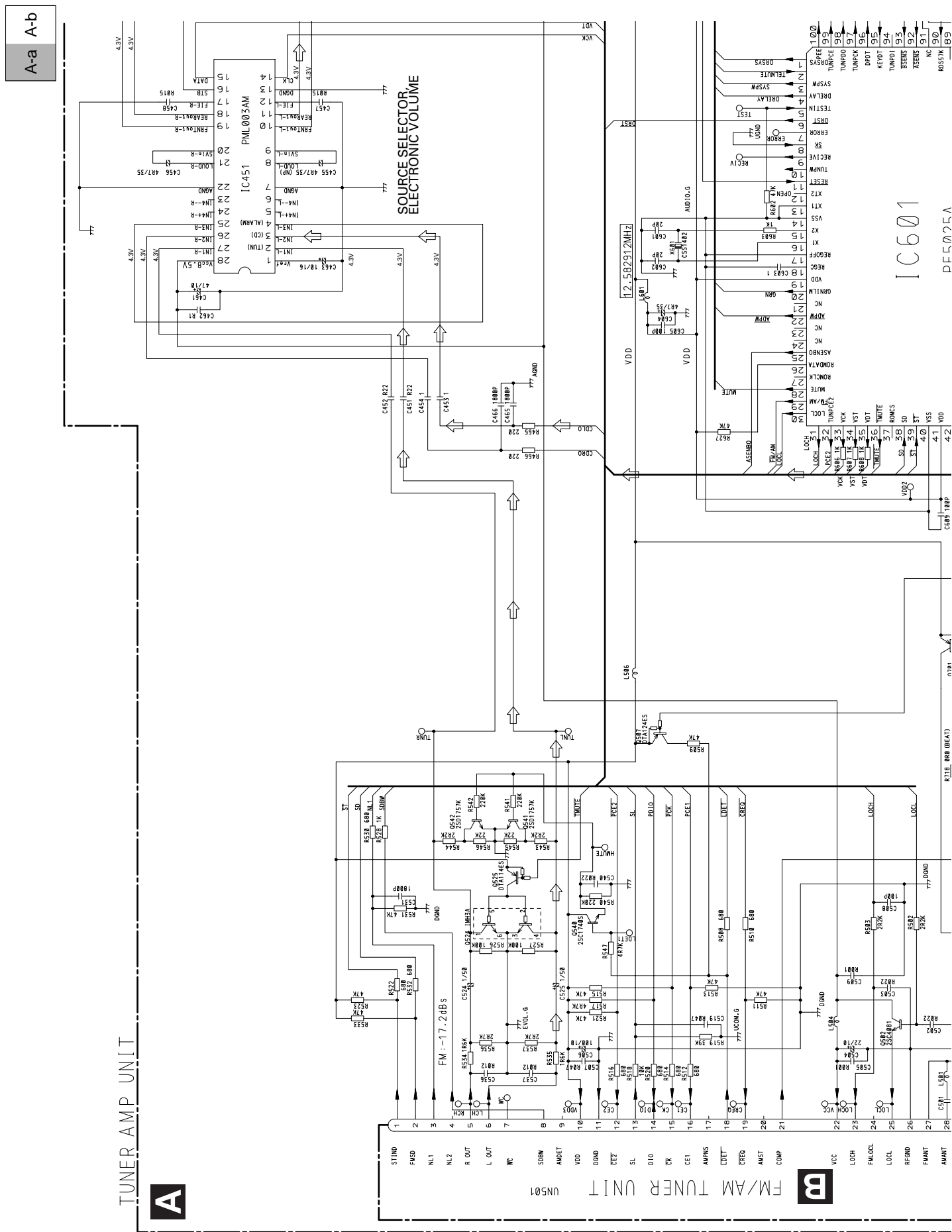
3.1 OVERALL CONNECTION DIAGRAM(GUIDE PAGE)(DEH-2000R/X1N/EW, DEH-2030R/X1N/EW)

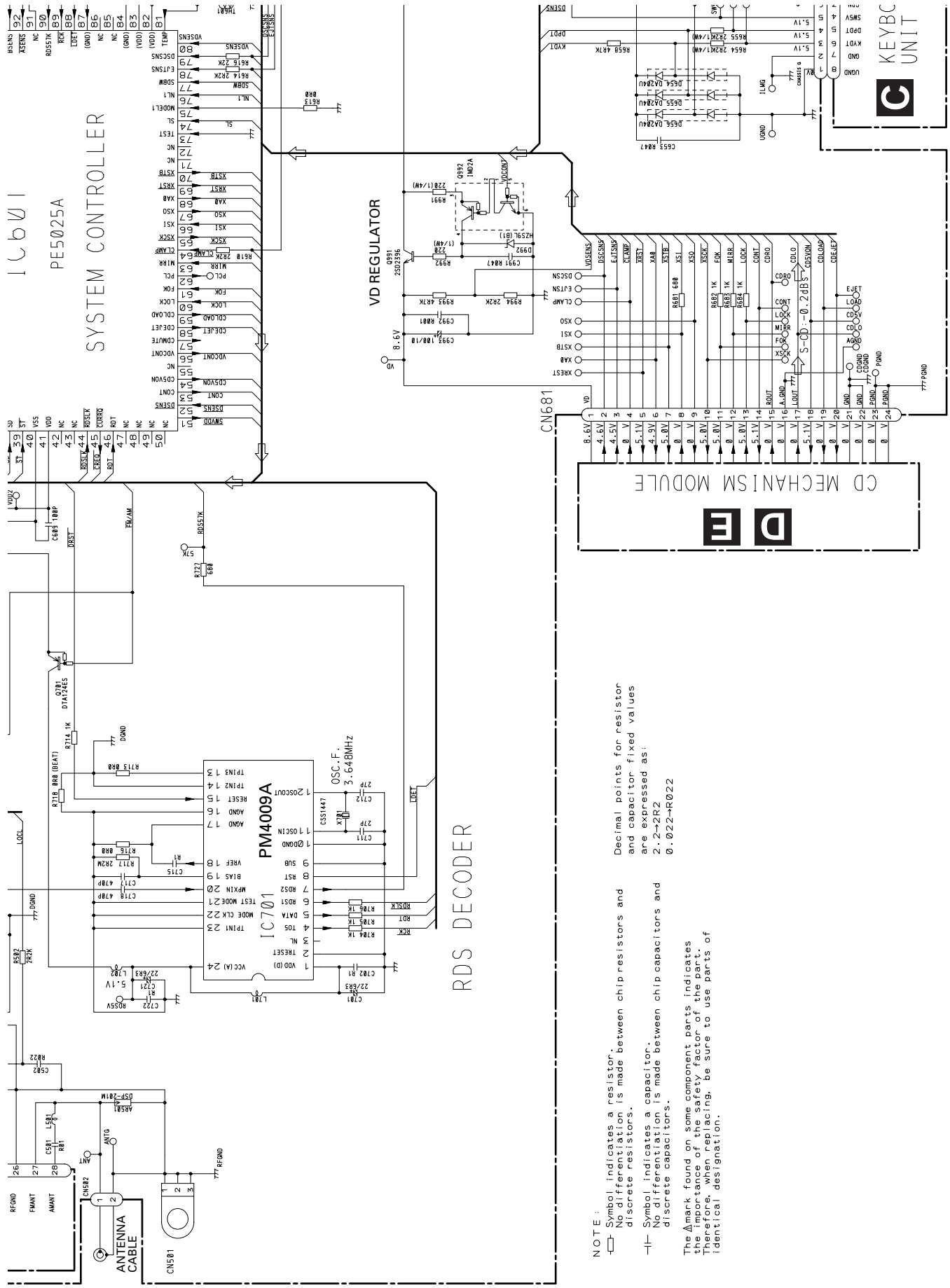
Note: When ordering service parts, be sure to refer to “EXPLODED VIEWS AND PARTS LIST” or “ELECTRICAL PARTS LIST”.




A-b








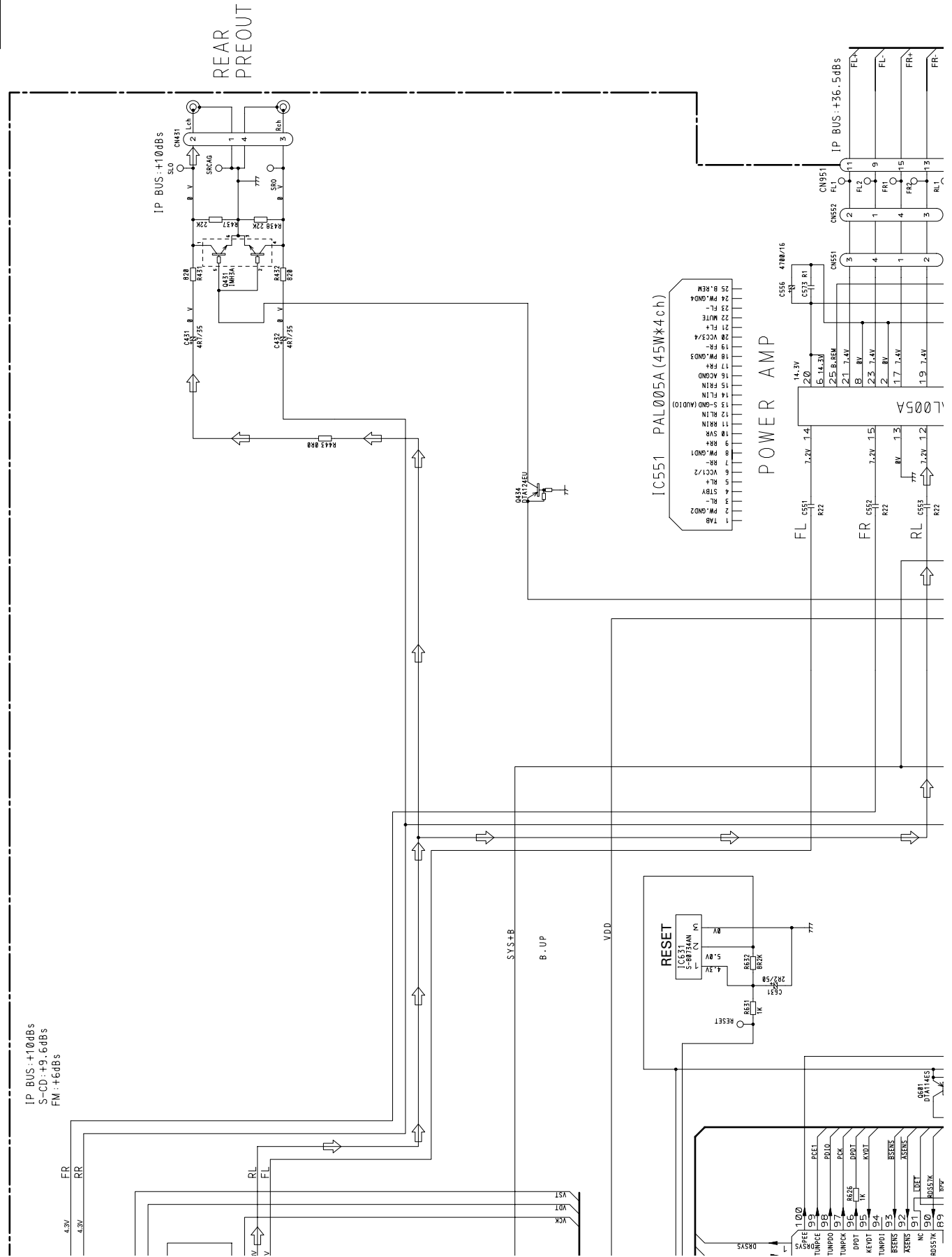
NOTE :

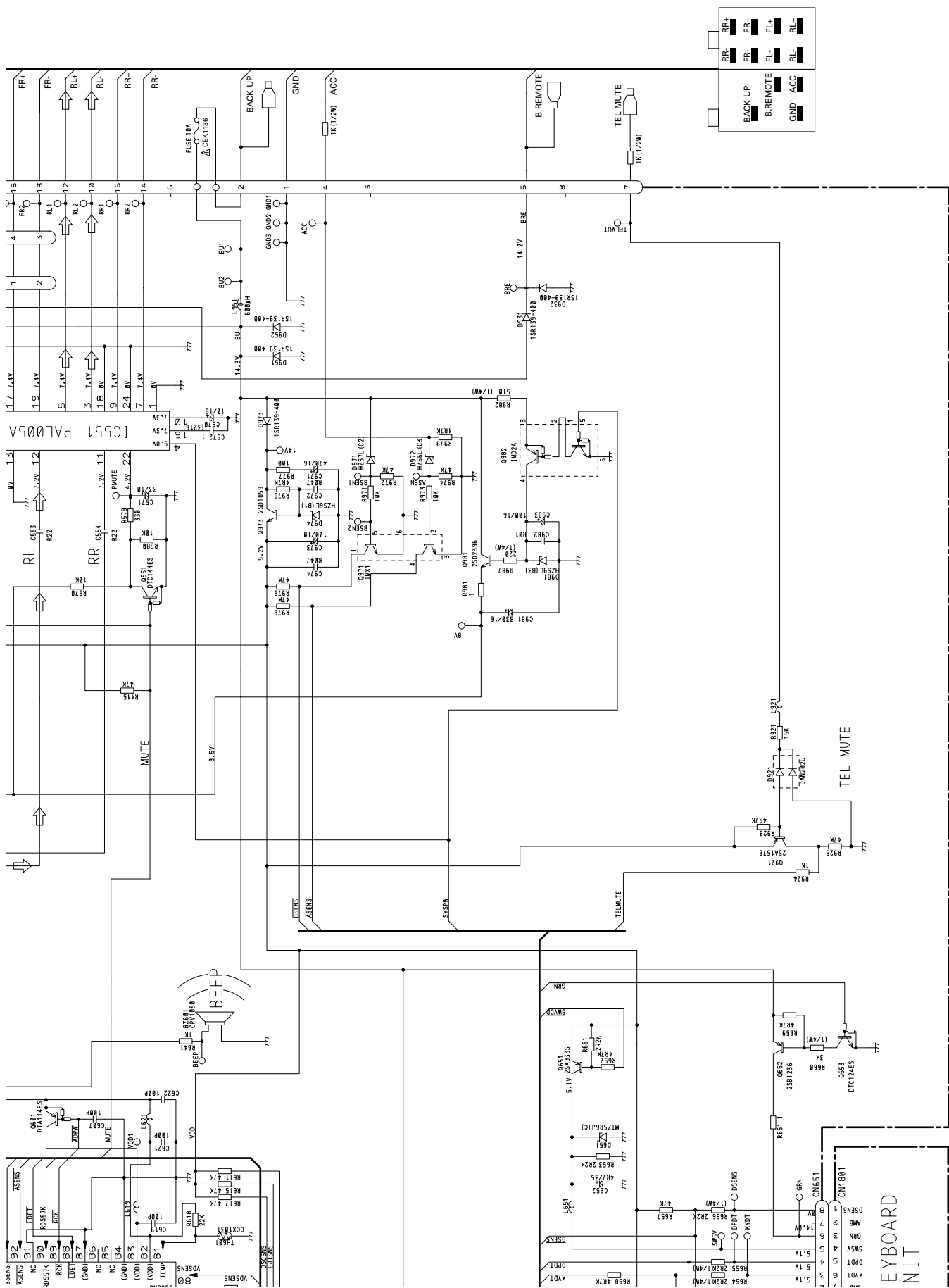
 Symbol indicates a resistor.
No differentiation is made between chip resistors and discrete resistors.

 Symbol indicates a capacitor.
No differentiation is made between chip capacitors and discrete capacitors.

The Mark found on some component parts, indicates the importance of the safety factor of those parts. Therefore, when replacing, be sure to use parts of identical designation.

Decimal points for resistor and capacitor fixed values are expressed as:
2.2-2R2
0.022-R022





A-a A-b

A

B

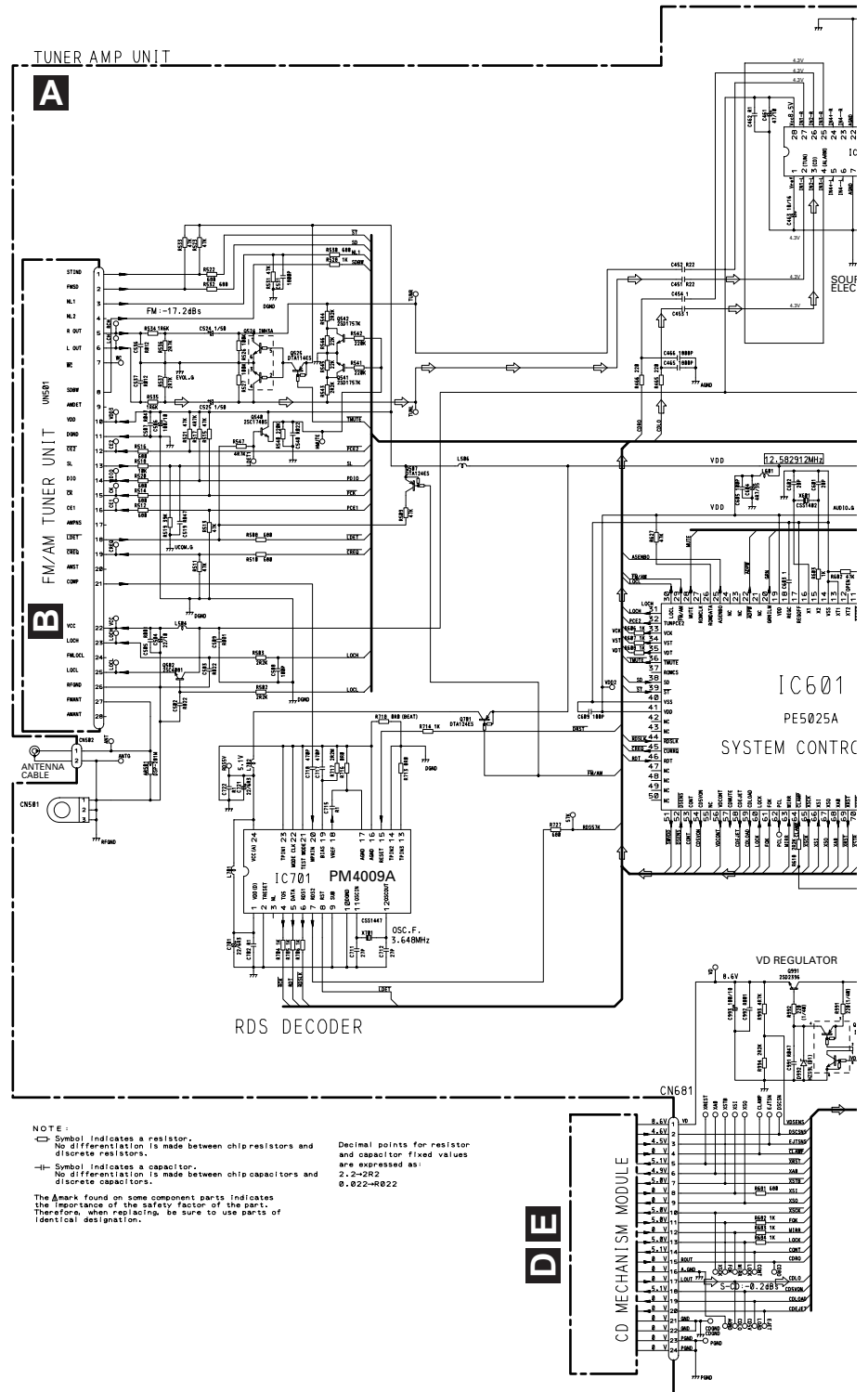
C

D

A-b

3.2 OVERALL CONNECTION DIAGRAM(GUIDE PAGE)(DEH-2020R/X1N/GR)

A-a

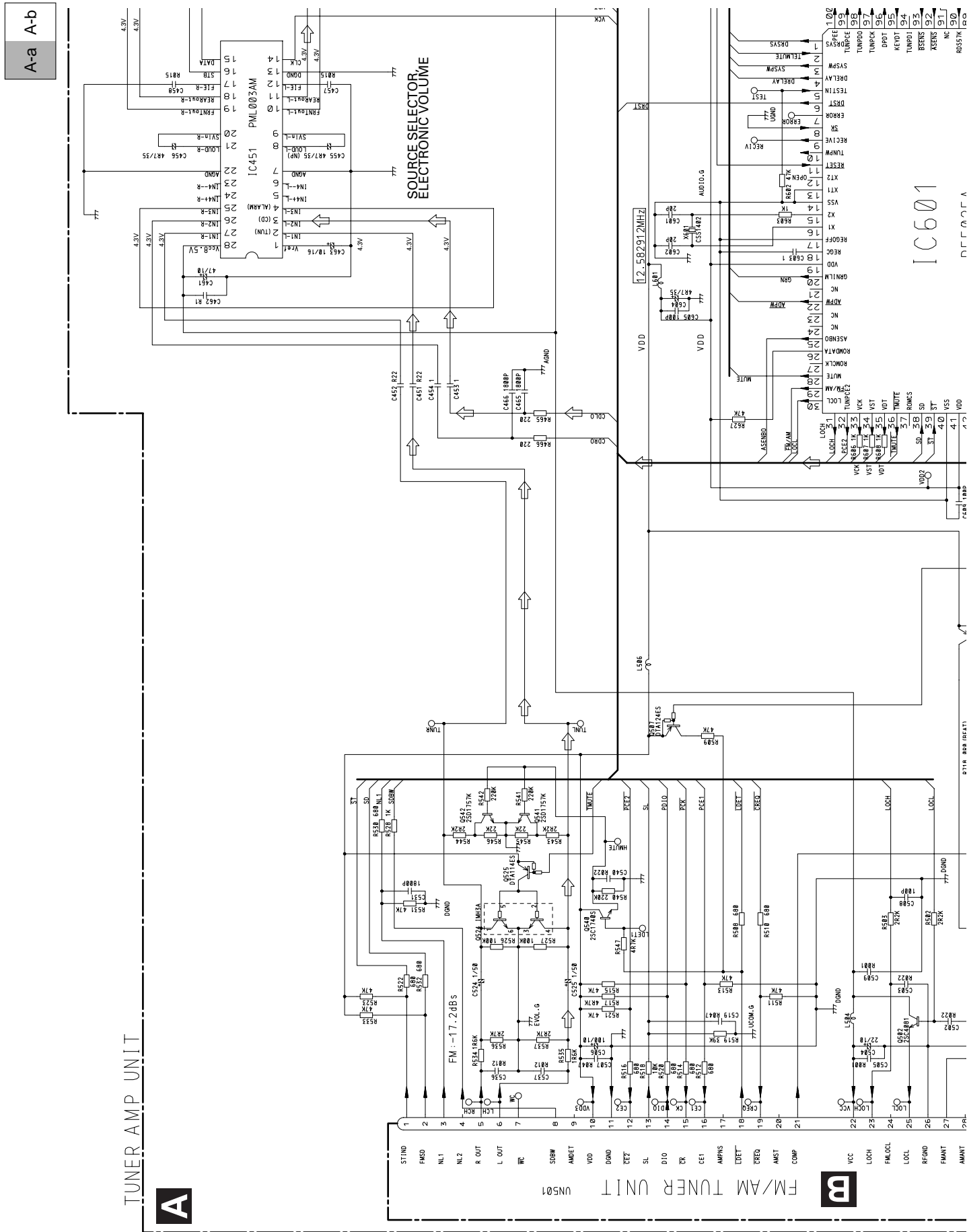


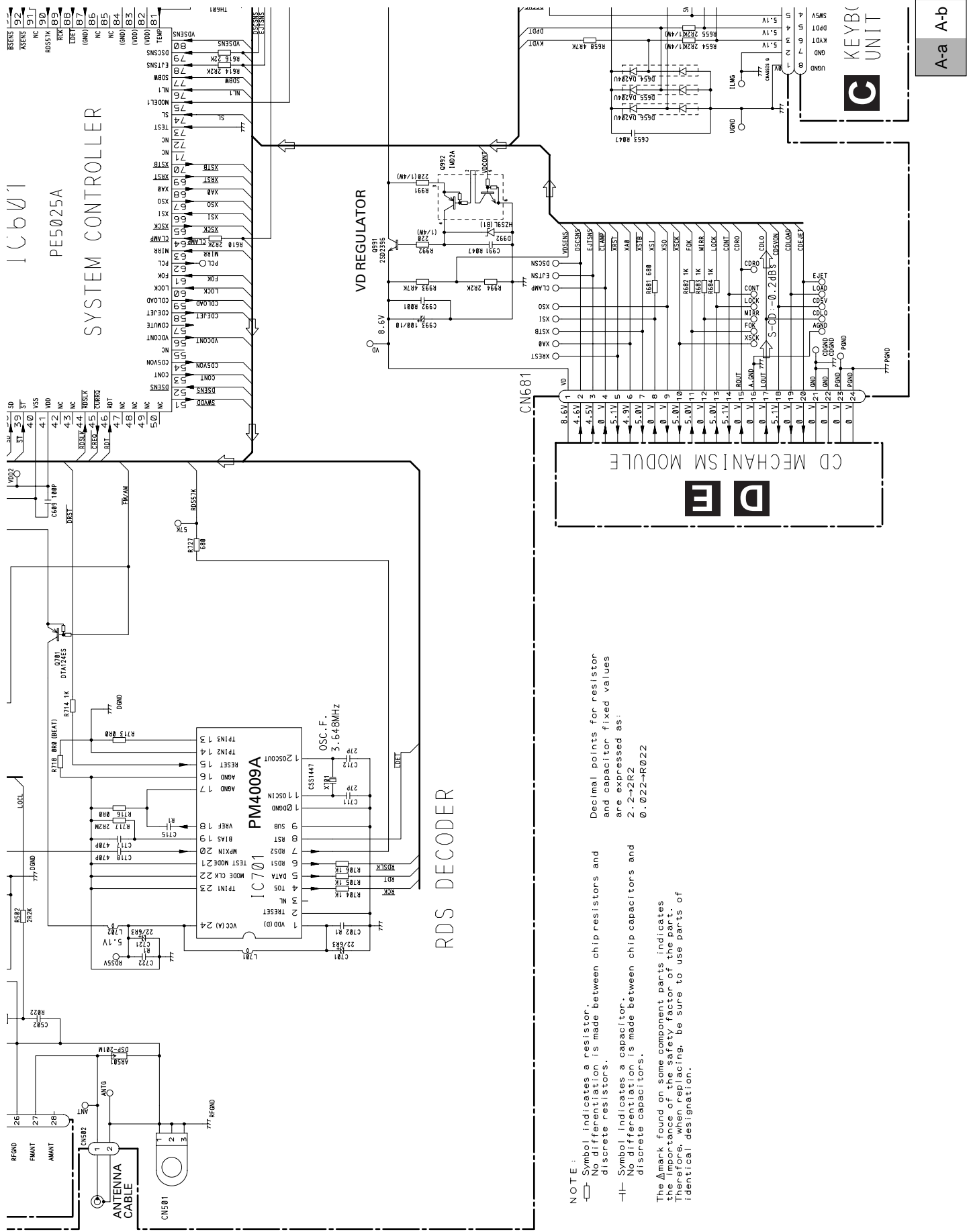
DE

B

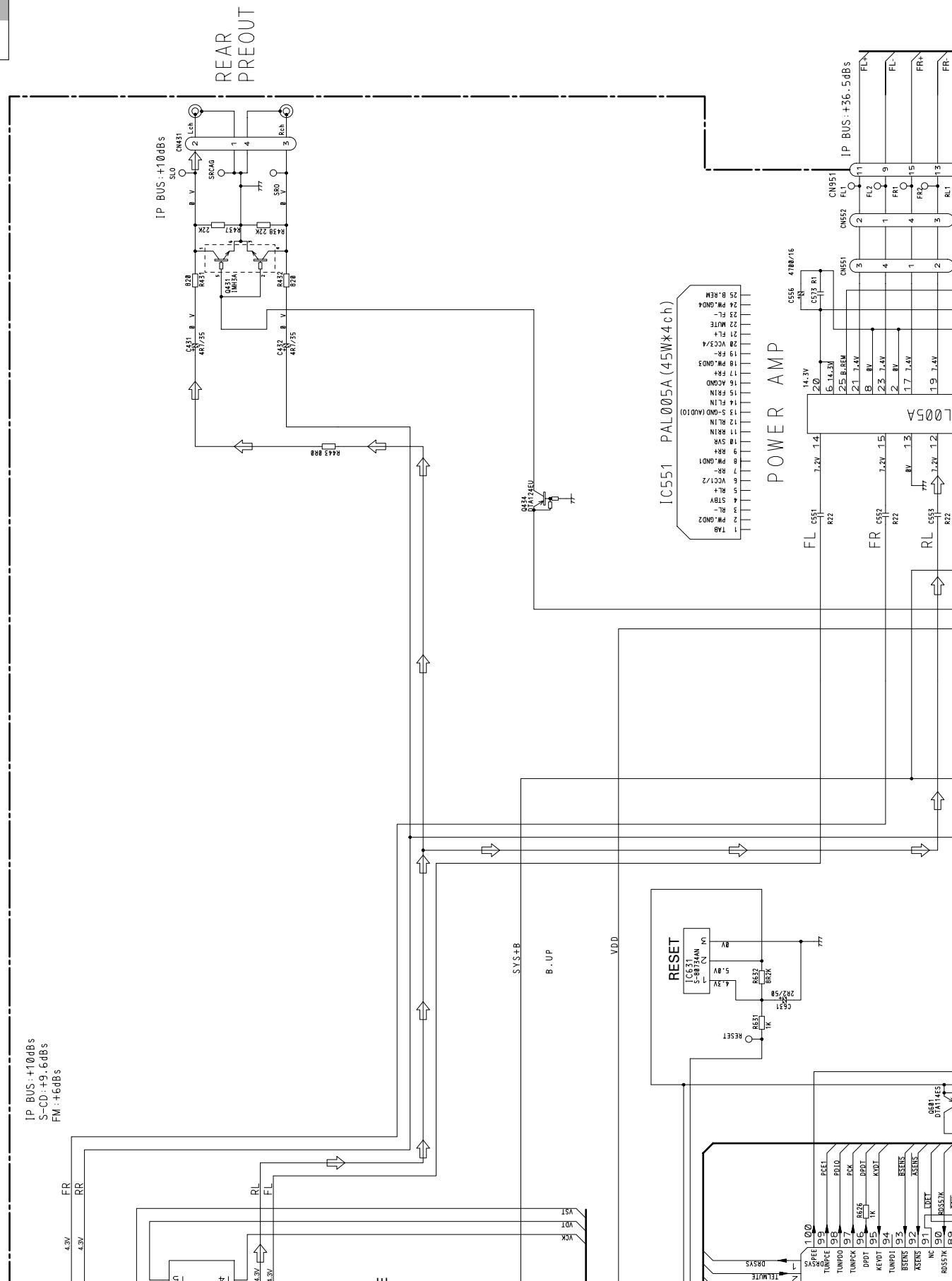


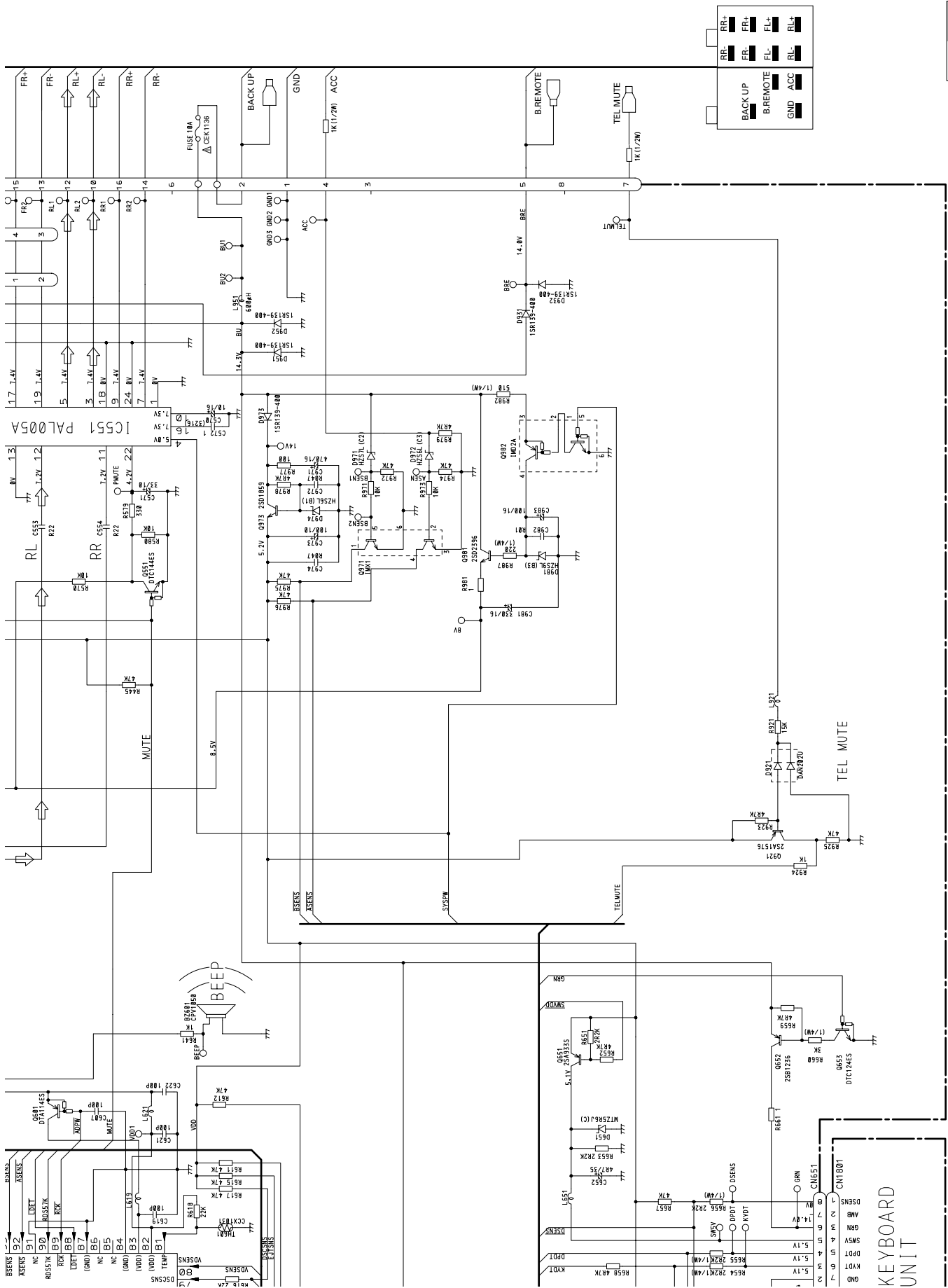
D







A-a A-b





A-a	A-b
	

KEYBOARD
UNIT

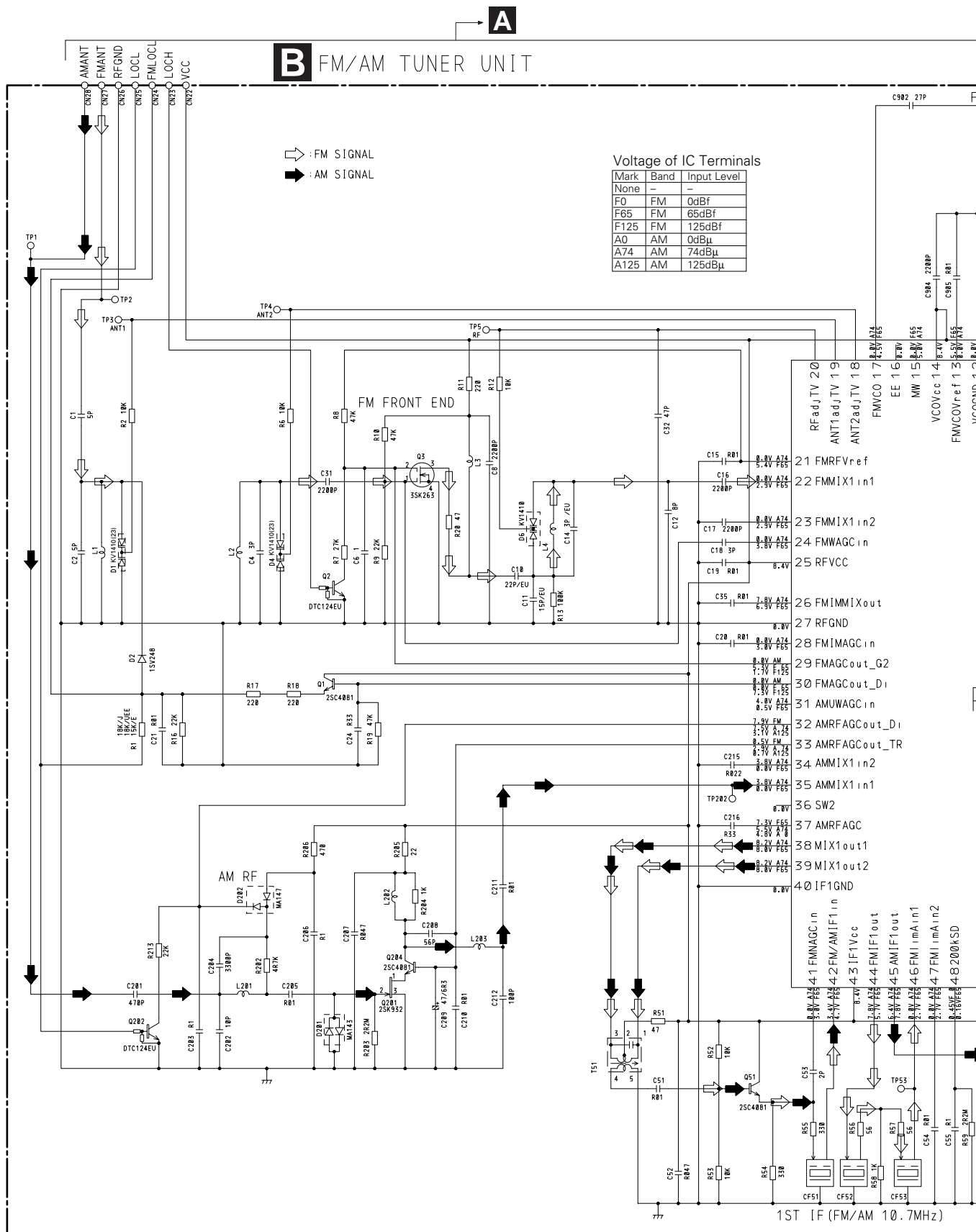
3.3 FM/AM TUNER UNIT(DEH-2000R/X1N/EW, DEH-2030R/X1N/EW)

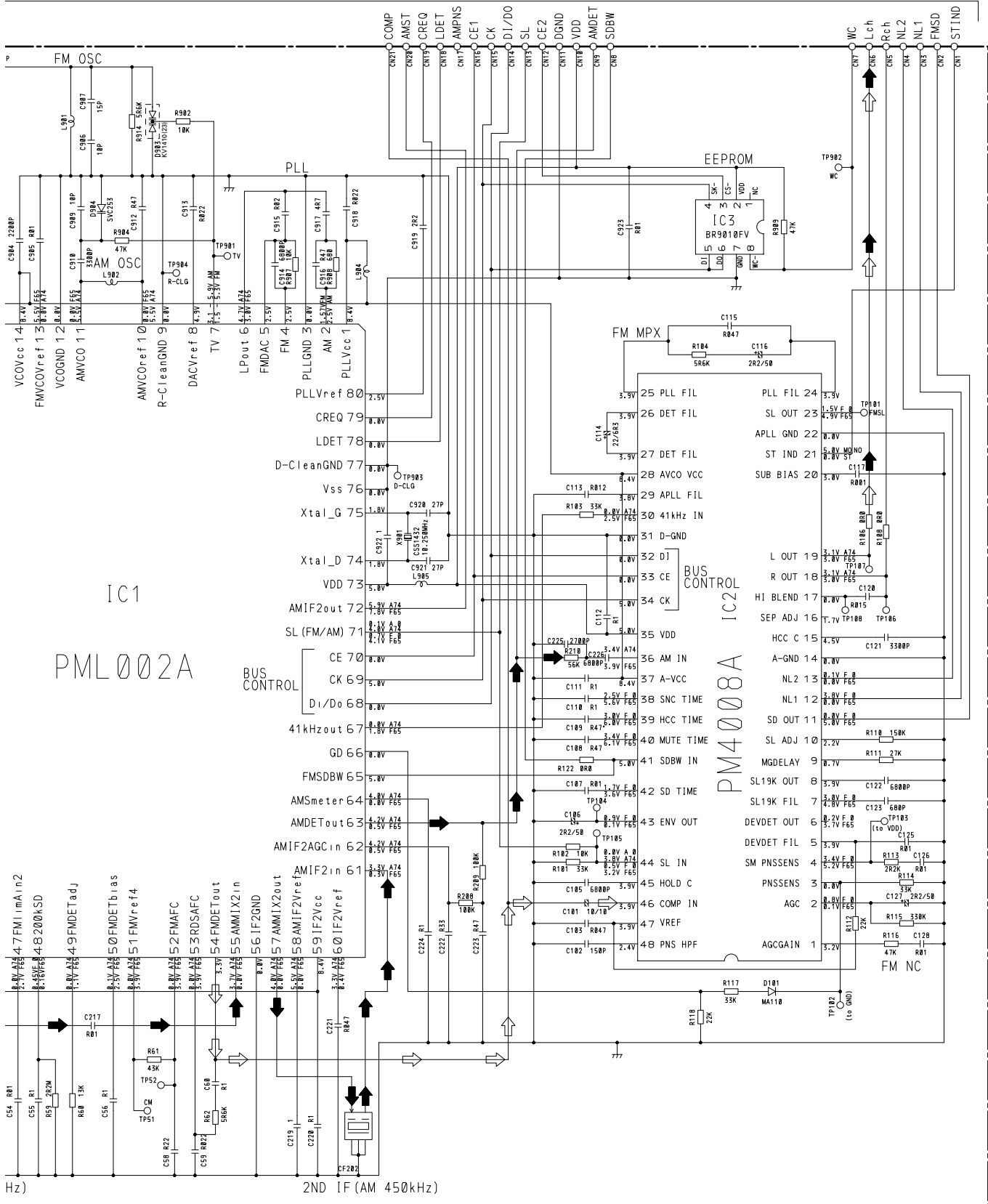
A

B

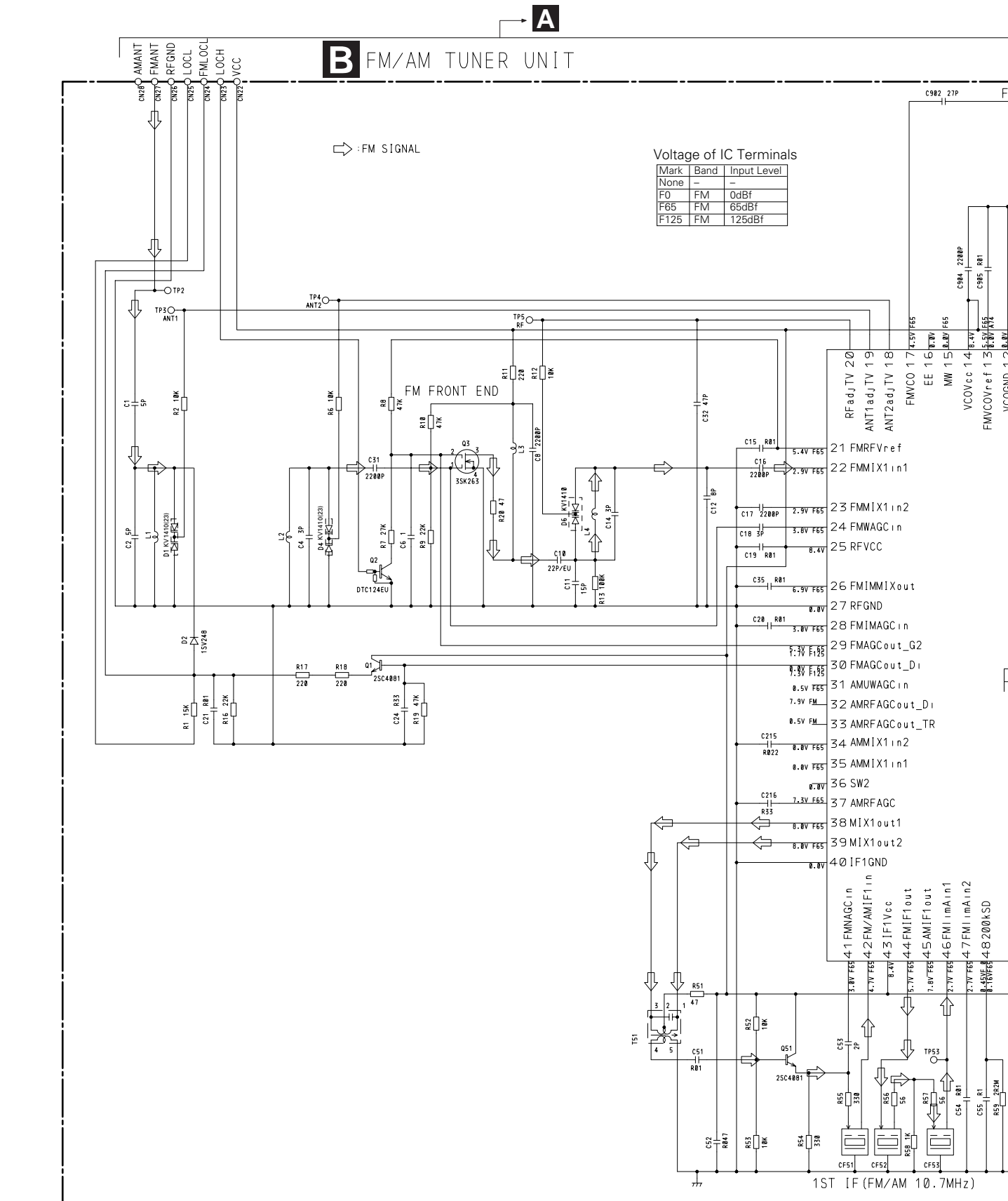
C

D





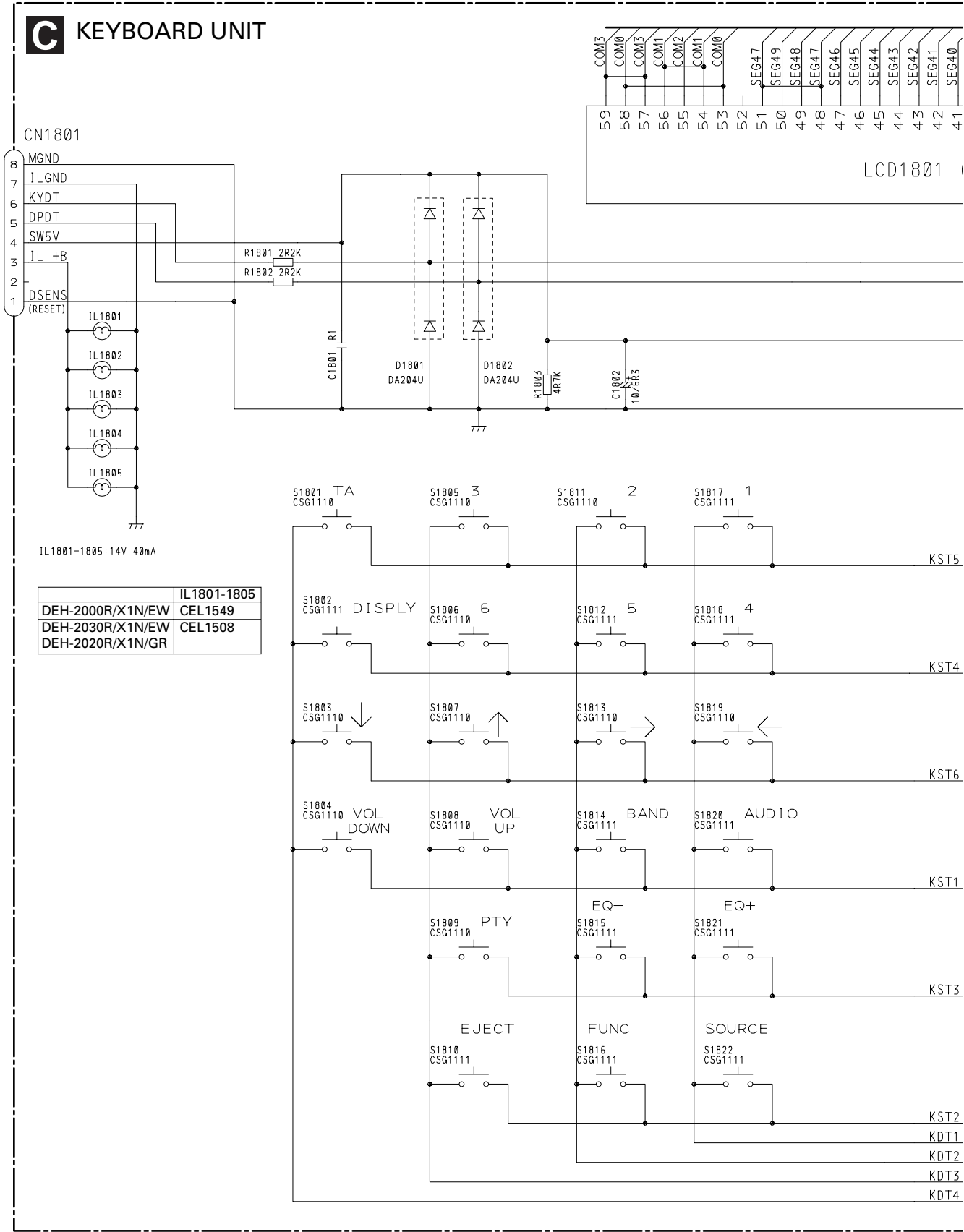
3.4 FM/AM TUNER UNIT(DEH-2020R/X1N/GR)

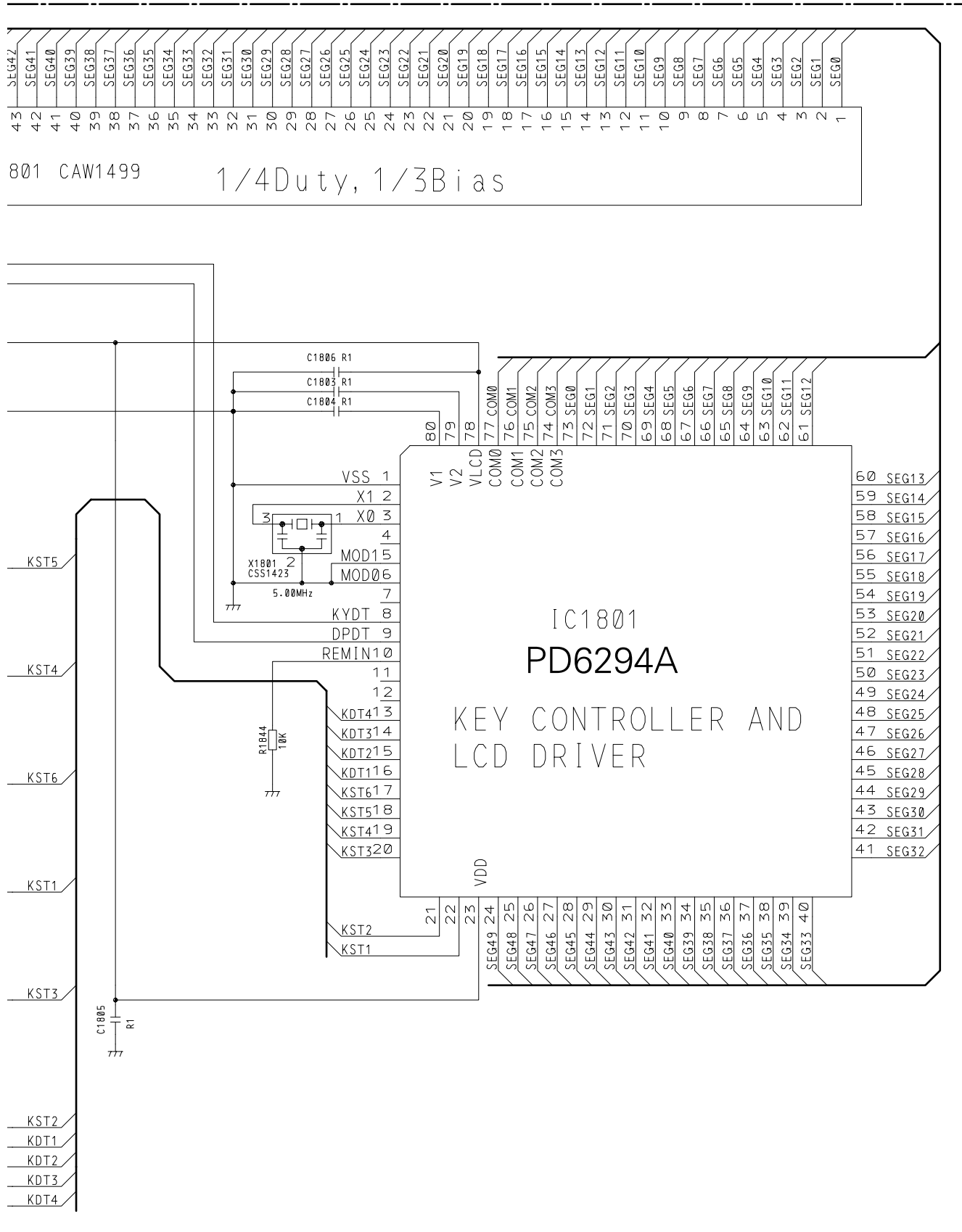




3.5 KEYBOARD UNIT

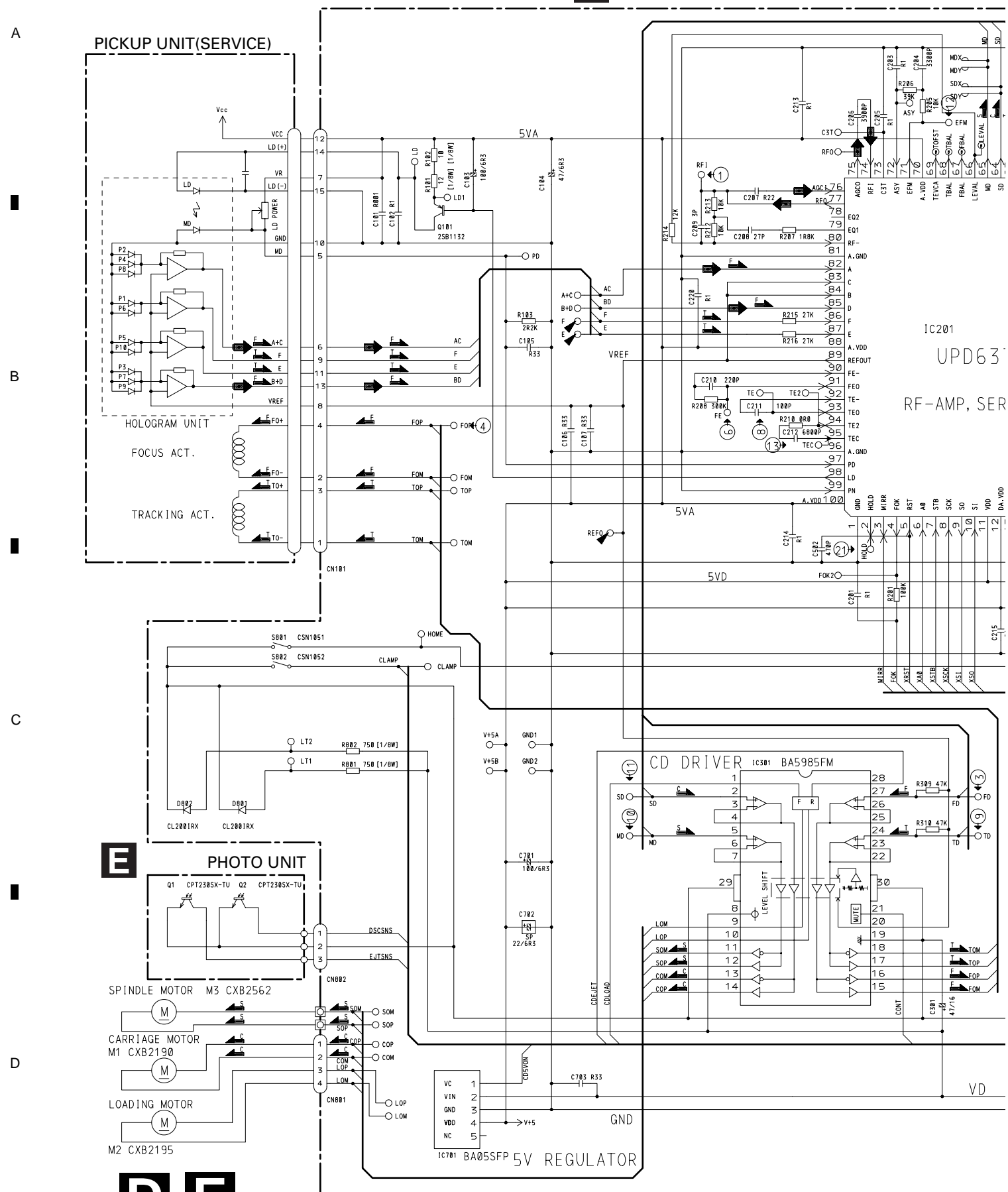
C KEYBOARD UNIT





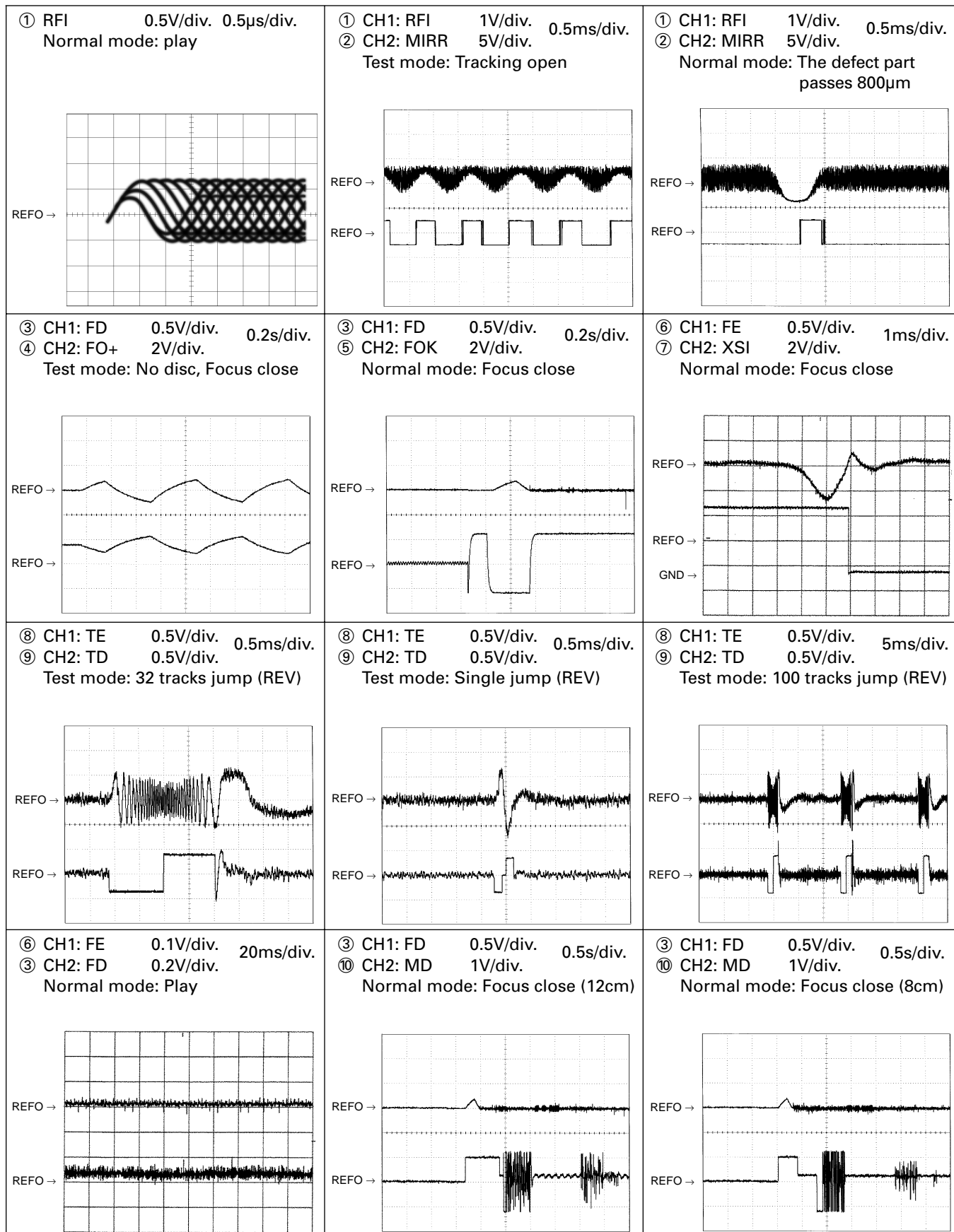
3.6 CD MECHANISM MODULE

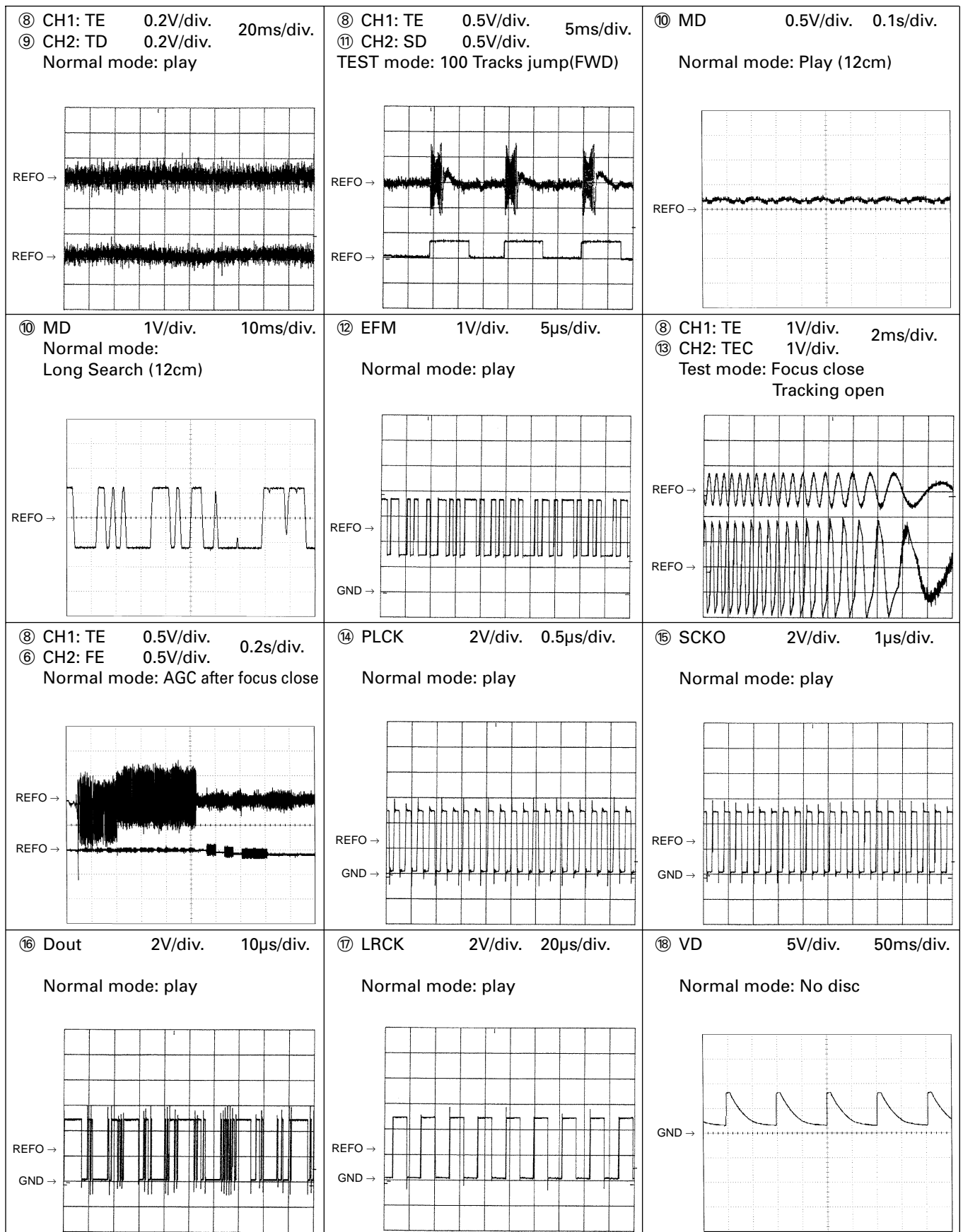
D CONTROL UNIT



Note:1. The encircled numbers denote measuring pointes in the circuit diagram.
 2. Reference voltage
 REFO:2.5V

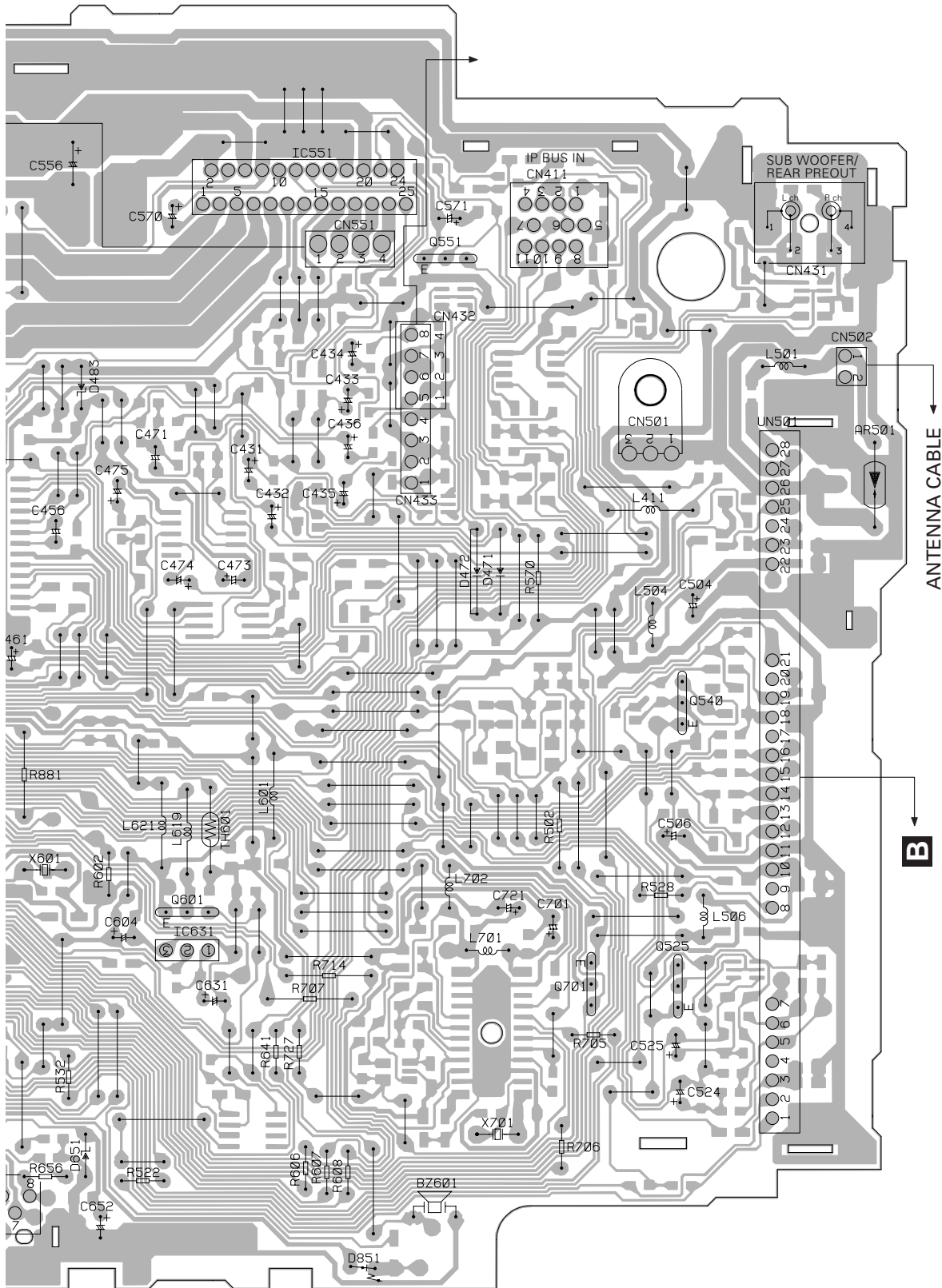
● Waveforms





<div><div><div>⑰ CH1: R OUT 1V/div. 0.2ms/div.</div><div>⑳ CH2: L OUT 1V/div.</div><div>Normal mode: Play (1kHz 0dB)</div></div><div></div></div>	<div><div><div>⑥ CH1: FE 0.2V/div. 1ms/div.</div><div>③ CH2: FD 0.5V/div.</div><div>Normal mode: During AGC</div></div><div></div></div>	<div><div><div>⑧ CH1: TE 0.2V/div. 1ms/div.</div><div>⑨ CH2: TD 0.5V/div.</div><div>Normal mode: During AGC</div></div><div></div></div>
<div><div><div>① CH1: RFI 1V/div. 0.5ms/div.</div><div>② CH2: HOLD 5V/div.</div><div>Normal mode: The defect part passes 800μm(B.D)</div></div><div></div></div>	<div><div><div>③ CH1: FD 1V/div. 0.5ms/div.</div><div>② CH2: HOLD 5V/div.</div><div>Normal mode: The defect part passes 800μm(B.D)</div></div><div></div></div>	<div><div><div>⑨ CH1: TD 0.1V/div. 0.5ms/div.</div><div>② CH2: HOLD 5V/div.</div><div>Normal mode: The defect part passes 800μm(B.D)</div></div><div></div></div>

SIDE A



CN1801

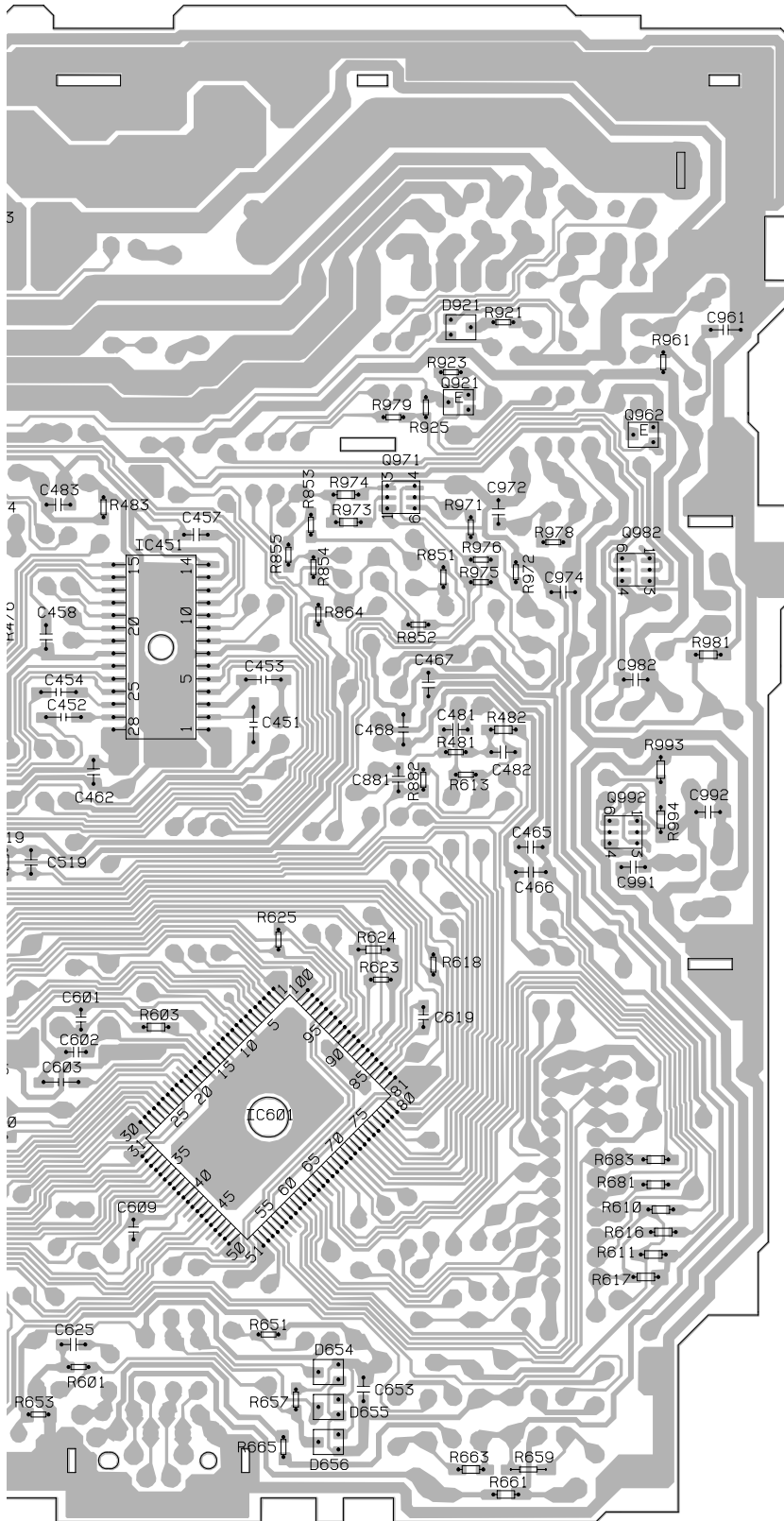
A

A

TUNER AMP UNIT



SIDE B



IC, Q

Q411

Q431
Q432

Q412
Q921
IC414
Q962

Q971

IC451 Q982

Q471 IC471
Q433
Q502 Q434

IC472

Q992
Q507

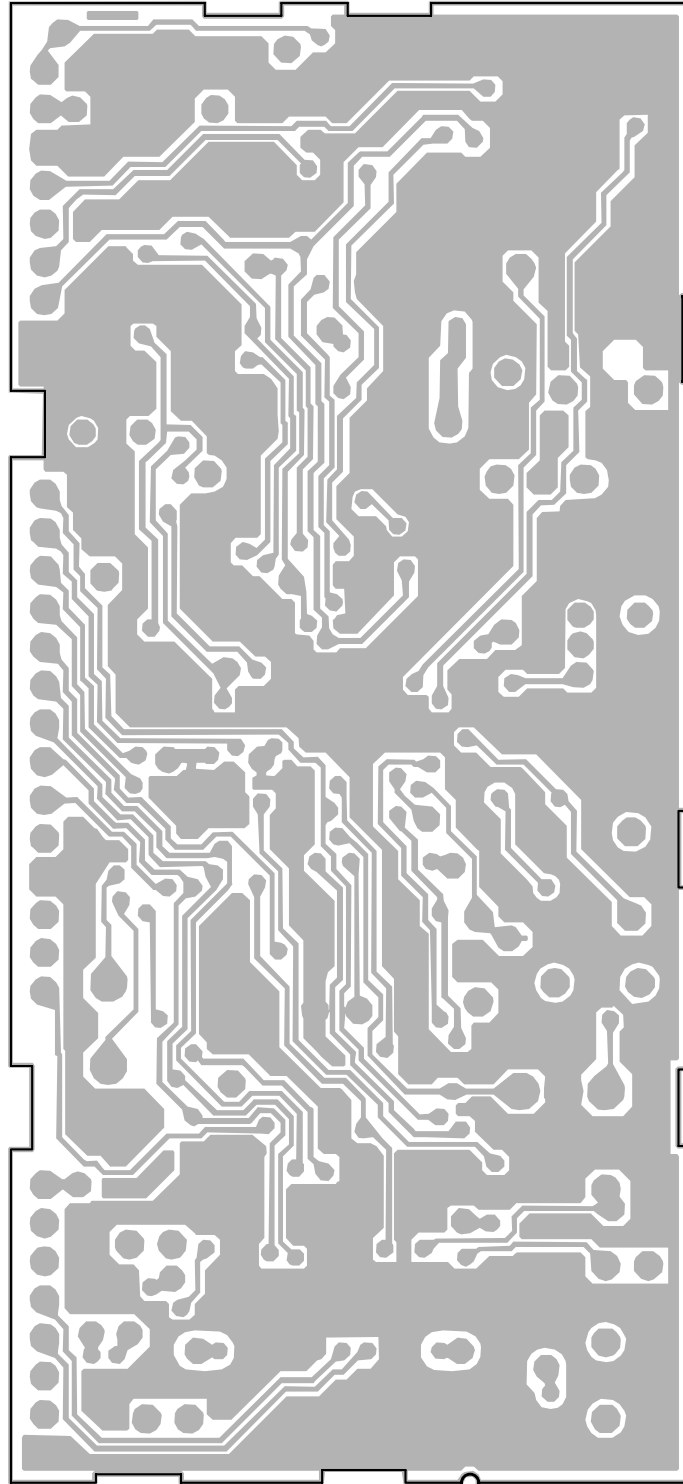
Q541 Q542

IC601
IC701
Q524

IC702

IC602

SIDE B

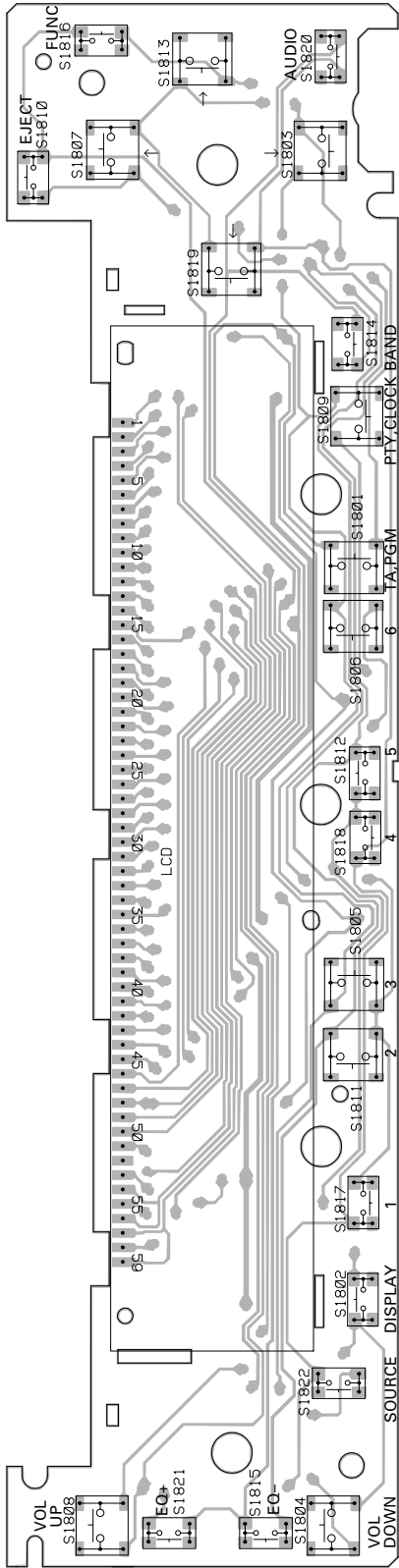


B FM/AM TUNER UNIT

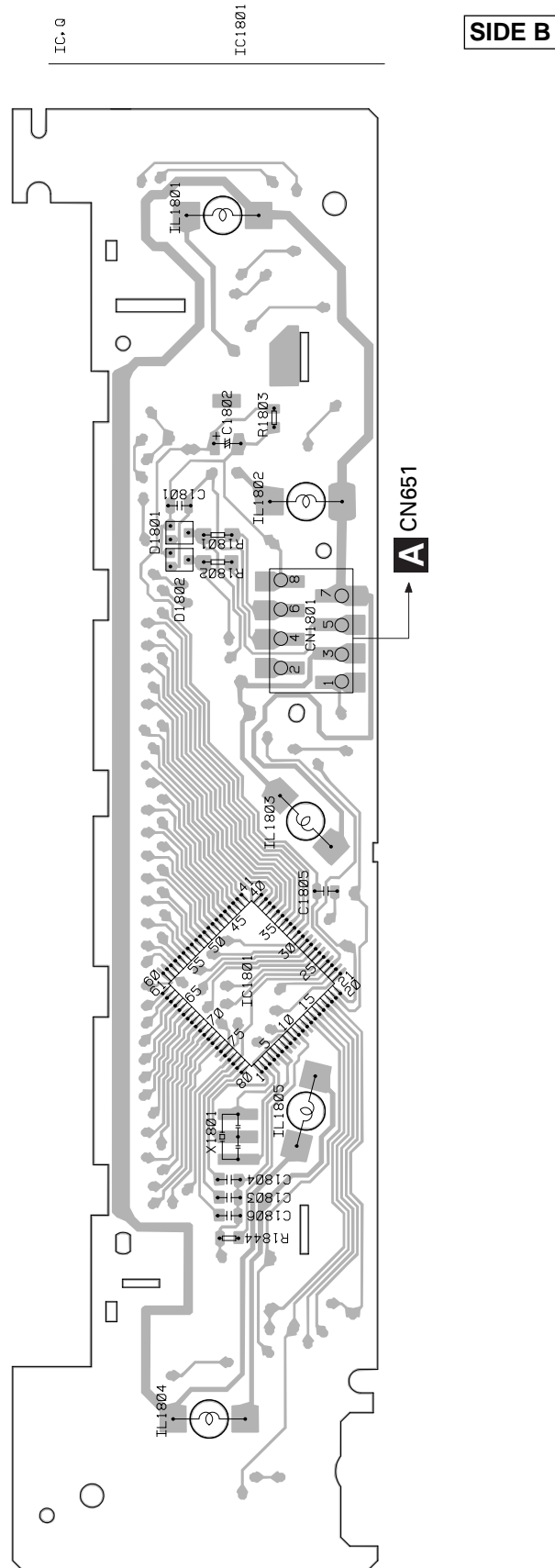
4.3 KEYBOARD UNIT

SIDE A

C KEYBOARD UNIT

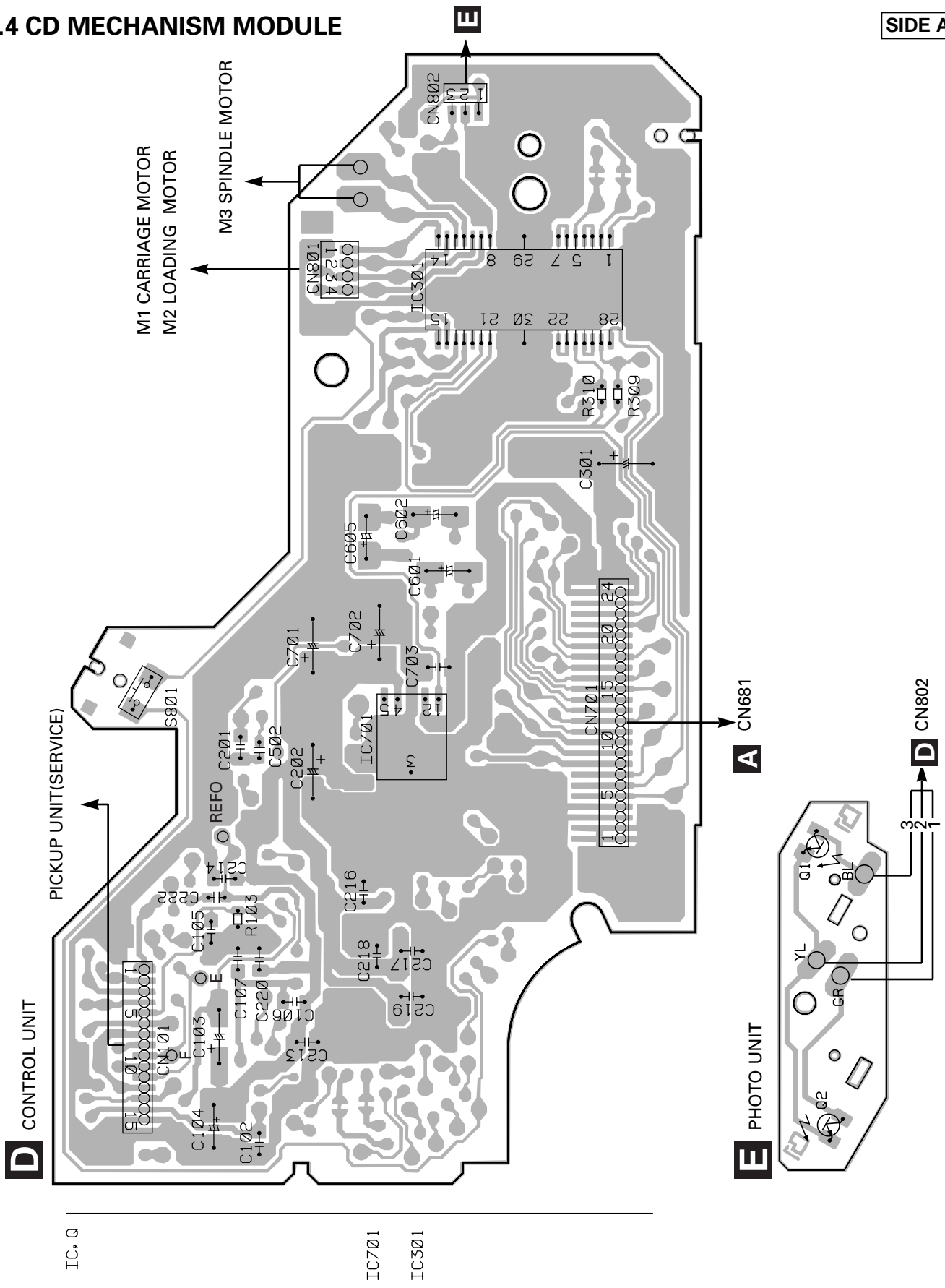


C KEYBOARD UNIT



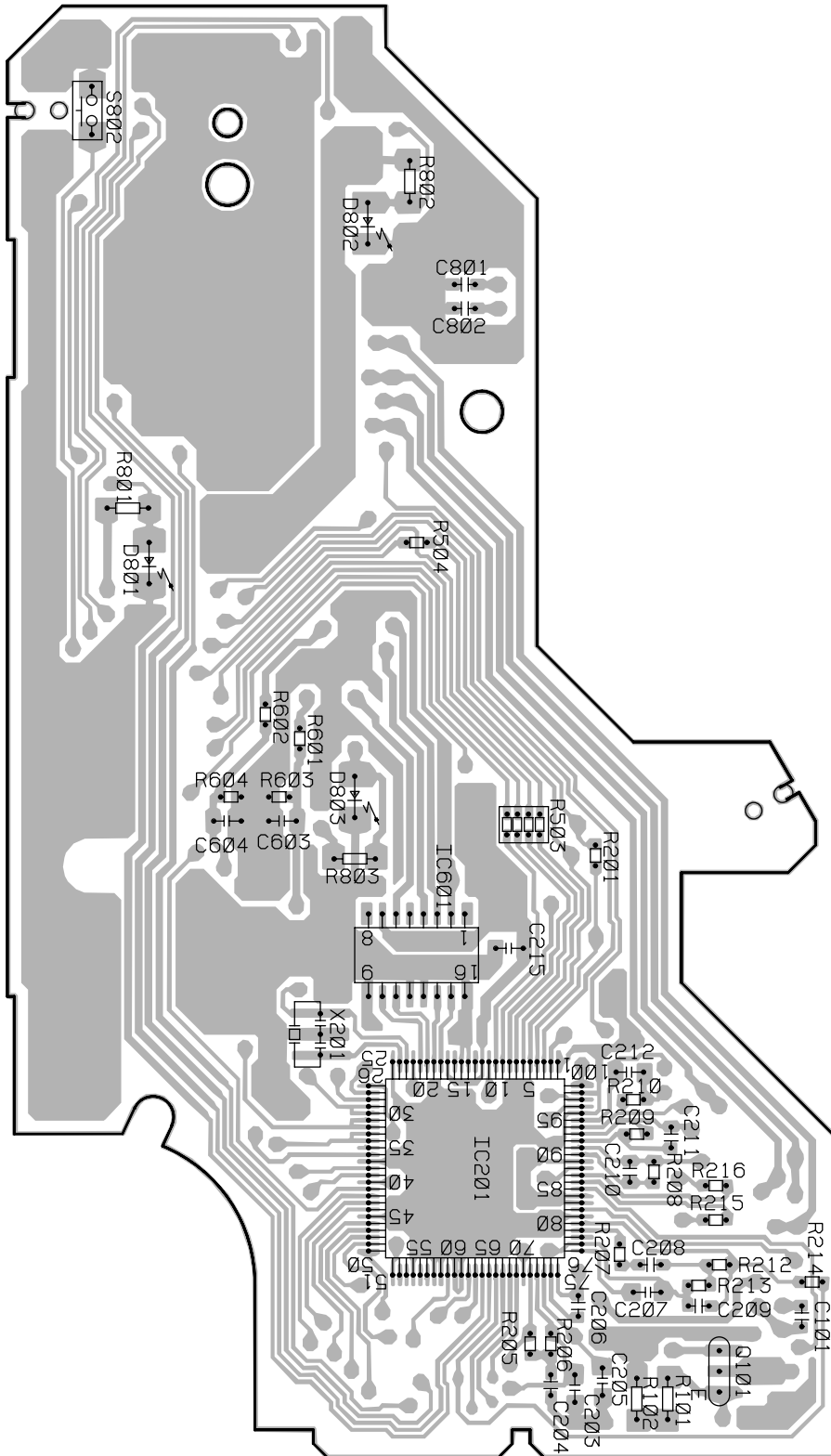
4.4 CD MECHANISM MODULE

SIDE A



SIDE B

D CONTROL UNIT



IC, 0
Q101
IC201
IC601

5. ELECTRICAL PARTS LIST

NOTES:

- Parts whose parts numbers are omitted are subject to being not supplied.
- The part numbers shown below indicate chip components.

Chip Resistor

RS1/○S○○○○J,RS1/○○S○○○○J

Chip Capacitor (except for CQS.....)

CKS....., CCS....., CSZS.....

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
A Unit Number : CWM6089(DEH-2000R/X1N/EW, DEH-2030R/X1N/EW)		L 702 Inductor	LAU100K
Unit Name : Tuner Amp Unit		L 921 Ferri-Inductor	LAU2R2K
		L 951 Choke Coil 600μH	CTH1221
		TH 601 Thermistor	CCX1031
		X 601 Radiator 12.58291MHz	CSS1402
MISCELLANEOUS			
IC 451 IC	PML003AM	X 701 Crystal Resonator 3.648MHz	CSS1447
IC 551 IC	PAL005A	FM/AM Tuner Unit	CWE1500
IC 601 IC	PE5025A	Buzzer	CPV1050
IC 631 IC	S-80734AN		DSP-201M
IC 701 IC	PM4009A		
		RESISTORS	
Q 431 Transistor	IMH3A	R 421	RS1/10S473J
Q 434 Transistor	DTA124EU	R 431	RS1/10S821J
Q 502 Transistor	2SC4081	R 432	RS1/10S821J
Q 507 Transistor	DTA124EU	R 437	RS1/10S223J
Q 524 Transistor	IMH3A	R 438	RS1/10S223J
Q 525 Transistor	DTA114ES	R 443	RS1/10S0R0J
Q 540 Transistor	2SC1740S	R 445	RS1/8S473J
Q 541 Transistor	2SD1757K	R 465	RD1/4PU221J
Q 542 Transistor	2SD1757K	R 466	RD1/4PU221J
Q 551 Transistor	DTC144ES	R 502	RD1/4PU222J
Q 601 Transistor	DTA114ES	R 503	RS1/10S222J
Q 651 Transistor	2SA933S	R 508	RS1/10S681J
Q 652 Transistor	2SB1236	R 509	RS1/10S473J
Q 653 Transistor	DTC124ES	R 510	RS1/10S681J
Q 701 Transistor	DTA124ES	R 511	RS1/10S473J
Q 921 Transistor	2SA1576	R 512	RS1/10S681J
Q 971 Transistor	IMX1	R 513	RS1/8S473J
Q 973 Transistor	2SD1859	R 514	RS1/10S681J
Q 981 Transistor	2SD2396	R 515	RS1/8S473J
Q 982 Transistor	IMD2A	R 516	RS1/10S681J
Q 991 Transistor	2SD2396	R 517	RS1/8S472J
Q 992 Transistor	IMD2A	R 518	RS1/10S103J
D 651 Diode	MTZ5R6J(C)	R 519	RS1/10S393J
D 654 Diode Network	DA204U	R 520	RS1/10S681J
D 655 Diode Network	DA204U	R 521	RS1/10S473J
D 656 Diode Network	DA204U	R 522	RD1/4PU681J
D 921 Diode	DAN202U	R 523	RS1/10S473J
D 931 Diode	1SR139-400	R 526	RS1/10S104J
D 932 Diode	1SR139-400	R 527	RS1/10S104J
D 951 Diode	1SR139-400	R 528	RD1/4PU102J
D 952 Diode	1SR139-400	R 530	RS1/10S681J
D 971 Diode	HZS7L(C2)	R 531	RS1/10S473J
D 972 Diode	HZS6L(C3)	R 532	RD1/4PU681J
D 973 Diode	1SR139-400	R 533	RS1/10S473J
D 974 Diode	HZS6L(B1)	R 534	RS1/10S162J
D 981 Diode	HZS9L(B3)	R 535	RS1/10S162J
D 992 Diode	HZS9L(B1)	R 536	RS1/10S272J
L 501 Ferri-Inductor	LAU4R7K	R 537	RS1/10S272J
L 504 Ferri-Inductor	LAU2R2K	R 540	RS1/10S224J
L 506 Inductor	LAU100K	R 541	RS1/10S224J
L 601 Inductor	LAU100K	R 542	RS1/10S224J
L 619 Ferri-Inductor	LAU2R2K	R 543	RS1/10S222J
L 621 Ferri-Inductor	LAU2R2K	R 544	RS1/10S222J
L 651 Ferri-Inductor	LAU101K	R 545	RS1/10S223J
L 701 Ferri-Inductor	LAU101K	R 546	RS1/10S223J

====Circuit Symbol and No.==Part Name	Part No.	====Circuit Symbol and No.==Part Name	Part No.
R 547	RS1/10S472J	CAPACITORS	
R 570	RD1/4PU103J		
R 579	RS1/10S331J	C 431	CEJA4R7M35
R 580	RS1/10S103J	C 432	CEAL4R7M35
R 602	RD1/4PU473J	C 451	CKSYB224K25
		C 452	CKSYB224K25
R 603	RS1/10S102J	C 453	CKSYB105K16
R 606	RD1/4PU102J		
R 607	RD1/4PU102J	C 454	CKSYB105K16
R 608	RD1/4PU102J	C 455	CEJANP4R7M16
R 610	RS1/10S222J	C 456	CEJANP4R7M16
		C 457	CKSQYB153K50
R 611	RS1/10S473J	C 458	CKSQYB153K50
R 613	RS1/10S0R0J		
R 614	RD1/4PU222J	C 461	CEAL470M10
R 615	RD1/4PU473J	C 462	CKSQYB104K25
R 616	RS1/10S222J	C 463	CEJA100M16
		C 465	CCSQL182J50
R 617	RS1/10S473J	C 466	CCSSL182J50
R 618	RN1/10SE2002D		
R 625	RS1/10S0R0J	C 501	CKSQYB103K50
R 626	RD1/4PU102J	C 502	CKSQYB223K50
R 627	RS1/10S473J	C 503	CKSQYB223K50
		C 504	CEJA220M10
R 631	RS1/10S102J	C 505	CKSQYB102K50
R 632	RS1/10S822J		
R 641	RD1/4PU102J	C 506	CEAL101M10
R 651	RS1/10S222J	C 507	CKSQYB473K25
R 652	RD1/4PU472J	C 508	CCSQCH101J50
		C 509	CKSQYB102K50
R 653	RS1/10S222J	C 519	CKSQYB472K50
R 654	RD1/4PU222J		
R 655	RD1/4PU222J	C 524	CEJA1R0M50
R 656	RD1/4PU222J	C 525	CEJA1R0M50
R 657	RS1/10S473J	C 531	CKSQYB182K50
		C 536	CKSQYB123K50
R 658	RD1/4PU472J	C 537	CKSQYB123K50
R 659	RS1/8S472J		
R 660	RD1/4PU302J	C 540	CKSQYB223K50
R 661	RS1/10S1R0J	C 551	CKSYB224K25
R 681	RS1/10S681J	C 552	CKSYB224K25
		C 553	CKSYB224K25
R 682	RD1/4PU102J	C 554	CKSYB224K25
R 683	RS1/10S102J		
R 684	RD1/4PU102J	C 556	4700μF/16V
R 704	RS1/10S102J	C 570	CCH1328
R 705	RD1/4PU102J	C 571	CEJA100M16
		C 572	CEJA330M10
R 706	RD1/4PU102J	C 573	CKSYB105K16
R 713	RS1/10S0R0J		CKSYB104K50
R 714	RD1/4PU102J	C 601	CCSQCH200J50
R 716	RS1/10S0R0J	C 602	CCSQCH200J50
R 717	RS1/10S225J	C 603	CKSYB105K16
		C 604	CEJA4R7M35
R 718	RS1/10S0R0J	C 605	CCSQCH101J50
R 727	RD1/4PU681J		
R 921	RS1/10S153J	C 607	CCSQCH101J50
R 923	RS1/10S472J	C 609	CCSQCH101J50
R 924	RD1/4PU102J	C 619	CCSQCH101J50
		C 621	CCSQCH101J50
R 925	RS1/10S473J	C 622	CCSQCH101J50
R 971	RS1/10S103J		
R 972	RS1/10S473J	C 631	CEJA2R2M50
R 973	RS1/10S103J	C 652	CEJA4R7M35
R 974	RS1/10S473J	C 653	CKSQYB473K25
		C 701	CEAL220M6R3
R 975	RS1/10S473J	C 702	CKSQYB104K25
R 976	RS1/10S473J		
R 977	RD1/4PU101J	C 711	CCSQCH270J50
R 978	RS1/10S472J	C 712	CCSQCH270J50
R 979	RS1/10S472J	C 715	CKSQYB104K50
		C 717	CKSQYB471K50
R 981	RS1/10S1R0J	C 718	CKSYB471K50
R 982	RD1/4PU511J		
R 987	RD1/4PU221J	C 721	CEAL220M6R3
R 991	RD1/4PU221J	C 722	CKSQYB104K25
R 992	RD1/4PU221J	C 971	CCH1331
		C 972	CKSQYB473K25
R 993	RS1/10S472J	C 973	CEJA101M10
R 994	RS1/10S222J		



====Circuit Symbol and No.===Part Name			Part No.	====Circuit Symbol and No.===Part Name			Part No.
C	974		CKSQYB473K25	BZ	601	Buzzer	CPV1050
C	981	330μF/16V	CCH1326	AR	501		DSP-201M
C	982		CKSQYB103K50				
C	983		CEJA101M16	RESISTORS			
C	991		CKSQYB473K25				
				R	421		RS1/10S473J
C	992		CKSQYB102K50	R	431		RS1/10S821J
C	993		CEJA101M10	R	432		RS1/10S821J
				R	437		RS1/10S223J
				R	438		RS1/10S223J
				R	443		RS1/10S0R0J
				R	445		RS1/8S473J
				R	465		RD1/4PU221J
				R	466		RD1/4PU221J
				R	502		RD1/4PU222J
				R	503		RS1/10S222J
				R	508		RS1/10S681J
				R	509		RS1/10S473J
				R	510		RS1/10S681J
				R	511		RS1/10S473J
				R	512		RS1/10S681J
				R	513		RS1/8S473J
				R	514		RS1/10S681J
				R	515		RS1/8S473J
				R	516		RS1/10S681J
				R	517		RS1/8S472J
				R	518		RS1/10S103J
				R	519		RS1/10S393J
				R	520		RS1/10S681J
				R	521		RS1/10S473J
				R	522		RD1/4PU681J
				R	523		RS1/10S473J
				R	526		RS1/10S104J
				R	527		RS1/10S104J
				R	528		RD1/4PU102J
				R	530		RS1/10S681J
				R	531		RS1/10S473J
				R	532		RD1/4PU681J
				R	533		RS1/10S473J
				R	534		RS1/10S162J
				R	535		RS1/10S162J
				R	536		RS1/10S272J
				R	537		RS1/10S272J
				R	540		RS1/10S224J
				R	541		RS1/10S224J
				R	542		RS1/10S224J
				R	543		RS1/10S222J
				R	544		RS1/10S222J
				R	545		RS1/10S223J
				R	546		RS1/10S223J
				R	547		RS1/10S472J
				R	570		RD1/4PU103J
				R	579		RS1/10S331J
				R	580		RS1/10S103J
				R	602		RD1/4PU473J
				R	603		RS1/10S102J
				R	606		RD1/4PU102J
				R	607		RD1/4PU102J
				R	608		RD1/4PU102J
				R	610		RS1/10S222J
				R	611		RS1/10S473J
				R	612		RD1/4PU473J
				R	614		RD1/4PU222J
				R	615		RD1/4PU473J
				R	616		RS1/10S222J
				R	617		RS1/10S473J
				R	618		RN1/10SE2002D
				R	625		RS1/10S0R0J
				R	626		RD1/4PU102J
				R	627		RS1/10S473J
			</				

====Circuit Symbol and No.===Part Name		Part No.	====Circuit Symbol and No.===Part Name		Part No.	
R	631	RS1/10S102J	C	507	CKSQYB473K25	
R	632	RS1/10S822J	C	508	CCSQCH101J50	
R	641	RD1/4PU102J	C	509	CKSQYB102K50	
R	651	RS1/10S222J	C	519	CKSQYB472K50	
R	652	RD1/4PU472J	C	524	CEJA1R0M50	
R	653	RS1/10S222J	C	525	CEJA1R0M50	
R	654	RD1/4PU222J	C	531	CKSQYB182K50	
R	655	RD1/4PU222J	C	536	CKSQYB123K50	
R	656	RD1/4PU222J	C	537	CKSQYB123K50	
R	657	RS1/10S473J	C	540	CKSQYB223K50	
R	658	RD1/4PU472J	C	551	CKSYB224K25	
R	659	RS1/8S472J	C	552	CKSYB224K25	
R	660	RD1/4PU302J	C	553	CKSYB224K25	
R	661	RS1/10S1R0J	C	554	CKSYB224K25	
R	681	RS1/10S681J	C	556	4700μF/16V CCH1328	
R	682	RD1/4PU102J	C	570	CEJA100M16	
R	683	RS1/10S102J	C	571	CEJA330M10	
R	684	RD1/4PU102J	C	572	CKSYB105K16	
R	704	RS1/10S102J	C	573	CKSYB104K50	
R	705	RD1/4PU102J	C	601	CCSQCH200J50	
R	706	RD1/4PU102J	C	602	CCSQCH200J50	
R	713	RS1/10S0R0J	C	603	CKSYB105K16	
R	714	RD1/4PU102J	C	604	CEJA4R7M35	
R	716	RS1/10S0R0J	C	605	CCSQCH101J50	
R	717	RS1/10S225J	C	607	CCSQCH101J50	
R	718	RS1/10S0R0J	C	609	CCSQCH101J50	
R	727	RD1/4PU681J	C	619	CCSQCH101J50	
R	921	RS1/10S153J	C	621	CCSQCH101J50	
R	923	RS1/10S472J	C	622	CCSQCH101J50	
R	924	RD1/4PU102J	C	631	CEJA2R2M50	
R	925	RS1/10S473J	C	652	CEJA4R7M35	
R	971	RS1/10S103J	C	653	CKSQYB473K25	
R	972	RS1/10S473J	C	701	CEAL220M6R3	
R	973	RS1/10S103J	C	702	CKSQYB104K25	
R	974	RS1/10S473J	C	711	CCSQCH270J50	
R	975	RS1/10S473J	C	712	CCSQCH270J50	
R	976	RS1/10S473J	C	715	CKSQYB104K50	
R	977	RD1/4PU101J	C	717	CKSQYB471K50	
R	978	RS1/10S472J	C	718	CKSYB471K50	
R	979	RS1/10S472J	C	721	CEAL220M6R3	
R	981	RS1/10S1R0J	C	722	CKSQYB104K25	
R	982	RD1/4PU511J	C	971	470μF/16V CCH1331	
R	987	RD1/4PU221J	C	972	CKSQYB473K25	
R	991	RD1/4PU221J	C	973	CEJA101M10	
R	992	RD1/4PU221J	C	974	CKSQYB473K25	
R	993	RS1/10S472J	C	981	330μF/16V CCH1326	
R	994	RS1/10S222J	C	982	CKSQYB103K50	
CAPACITORS			C	983	CEJA101M16	
C	431	CEJA4R7M35	C	991	CKSQYB473K25	
C	432	CEAL4R7M35	C	992	CKSQYB102K50	
C	451	CKSYB224K25	C	993	CEJA101M10	
C	452	CKSYB224K25	<div><div>B</div><div>Unit Number : CWE1503(DEH-2020R/X1N/GR) Unit Name : FM/AM Tuner Unit</div></div>			
C	453	CKSYB105K16	MISCELLANEOUS			
C	454	CKSYB105K16	IC	1	IC	PML002A
C	455	CEJANP4R7M16	IC	2	IC	PM4008A
C	456	CEJANP4R7M16	IC	3	IC	BR9010FV
C	457	CKSQYB153K50	Q	1	Transistor	2SC4081
C	458	CKSQYB153K50	Q	2	Transistor	DTC124EU
C	461	CEAL470M10	Q	3	FET	3SK263
C	462	CKSQYB104K25	Q	51	Transistor	2SC4081
C	463	CEJA100M16	D	1	Diode	KV1410(23)
C	465	CCSQL182J50	D	2	Diode	1SV248
C	466	CCSSL182J50	D	4	Diode	KV1410(23)
C	502	CKSQYB223K50				
C	503	CKSQYB223K50				
C	504	CEJA220M10				
C	505	CKSQYB102K50				
C	506	CEAL101M10				

====Circuit Symbol and No.==Part Name			Part No.	====Circuit Symbol and No.==Part Name			Part No.
D	6	Diode	KV1410(23)	CAPACITORS			
D	101	Diode	MA110				
D	903	Diode	KV1410(23)	C	1		CCSQCH5R0C50
L	1	Coil	CTC1155	C	2		CCSRCH5R0C50
L	2	Coil	CTC1155	C	4		CCSRCJ3R0C50
				C	6		CKSQYB105K10
L	3	Inductor	LCTB100K2125	C	8		CKSRYB222K50
L	4	Coil	CTC1155				
L	901	Coil	CTC1154	C	10		CCSRCH220J50
L	904	Inductor	LCTBR47K1608	C	11		CCSRCH150J50
L	905	Inductor	LCTBR47K1608	C	12		CCSRCH8R0D50
				C	14		CCSRCJ3R0C50
T	51	Coil	CTE1132	C	15		CKSRYB103K50
CF	51	Ceramic Filter	CTF1442				
CF	52	Ceramic Filter	CTF1442	C	16		CKSRYB222K50
CF	53	Ceramic Filter	CTF1442	C	17		CKSRYB222K50
X	901	Crystal Resonator 10.250MHz	CSS1432	C	18		CCSRCJ3R0C50
				C	19		CKSRYB103K50
				C	20		CKSRYB103K50
RESISTORS							
R	1		RS1/16S153J	C	21		CKSRYB103K50
R	2		RS1/16S103J	C	24		CKSQYB334K16
R	6		RS1/16S103J	C	31		CKSRYB222K50
R	7		RS1/16S273J	C	32		CCSRCH470J50
R	8		RS1/16S473J	C	35		CKSRYB103K50
R	9		RS1/16S223J	C	51		CKSRYB103K50
R	10		RS1/16S473J	C	52		CKSRYB473K16
R	11		RS1/16S221J	C	53		CCSRCK2R0C50
R	12		RS1/16S103J	C	54		CKSRYB103K50
R	13		RS1/16S104J	C	55		CKSRYB104K16
R	16		RS1/16S223J	C	56		CKSRYB104K16
R	17		RS1/16S221J	C	58		CKSQYB224K16
R	18		RS1/16S221J	C	59		CKSRYB223K25
R	19		RS1/16S473J	C	60		CKSRYB104K16
R	20		RS1/16S470J	C	101		CEALNP100M10
R	51		RS1/16S470J	C	102		CCSRCH151J50
R	52		RS1/16S103J	C	103		CKSRYB473K16
R	53		RS1/16S103J	C	105		CKSRYB682K25
R	54		RS1/16S331J	C	106		CEAL2R2M50
R	55		RS1/16S331J	C	107		CKSRYB103K50
R	56		RS1/16S560J	C	108		CKSQYB474K16
R	57		RS1/16S560J	C	109		CKSQYB474K16
R	58		RS1/16S102J	C	110		CKSRYB104K16
R	59		RS1/16S225J	C	111		CKSRYB104K16
R	60		RS1/16S133J	C	112		CKSRYB104K16
R	61		RS1/16S433J	C	113		CKSRYB123K25
R	62		RS1/16S562J	C	114		CEAL220M6R3
R	101		RS1/16S333J	C	115		CKSRYB473K16
R	102		RS1/16S103J	C	116		CEAL2R2M50
R	103		RS1/16S333J	C	117		CKSRYB102K50
R	104		RS1/16S562J	C	120		CKSRYB153K25
R	106		RS1/16S0R0J	C	121		CKSRYB332K50
R	108		RS1/16S0R0J	C	122		CKSRYB682K25
R	110		RS1/16S154J	C	123		CKSRYB681K50
R	111		RS1/16S273J	C	125		CKSRYB103K50
R	112		RS1/16S223J	C	126		CKSRYB103K50
R	113		RS1/16S222J	C	127		CEAL2R2M50
R	114		RS1/16S333J	C	128		CKSRYB103K50
R	115		RS1/16S334J	C	220		CKSRYB104K16
R	116		RS1/16S473J	C	902		CCSRCH270J50
R	117		RS1/16S333J	C	904		CKSRYB223K25
R	118		RS1/16S223J	C	905		CKSRYB103K50
R	122		RS1/16S0R0J	C	906		CCSRTH100D50
R	902		RS1/16S103J	C	907		CCSRTH150J50
R	907		RS1/16S103J	C	913		CKSRYB223K25
R	909		RS1/16S473J	C	914		CKSRYB682K25
R	914		RS1/16S562J	C	915		CKSQYB223K25
				C	918		CKSRYB223K25
				C	919		CKSQYB225K10
				C	920		CCSRCH270J50

====Circuit Symbol and No.====Part Name	Part No.	====Circuit Symbol and No.====Part Name	Part No.
C 921	CCSRCH270J50	R 56	RS1/16S560J
C 922	CKSYB105K16	R 57	RS1/16S560J
C 923	CKSRYB103K50	R 58	RS1/16S102J
B Unit Number : CWE1500(DEH-2000R/X1N/EW, DEH-2030R/X1N/EW) Unit Name : FM/AM Tuner Unit		R 59	RS1/16S225J
		R 60	RS1/16S133J
MISCELLANEOUS		R 61	RS1/16S433J
IC 1 IC	PML002A	R 62	RS1/16S562J
IC 2 IC	PM4008A	R 101	RS1/16S333J
IC 3 IC	BR9010FV	R 102	RS1/16S103J
Q 1 Transistor	2SC4081	R 103	RS1/16S333J
Q 2 Transistor	DTC124EU	R 104	RS1/16S562J
Q 3 FET	3SK263	R 106	RS1/16S0R0J
Q 51 Transistor	2SC4081	R 108	RS1/16S0R0J
Q 201 FET	2SK932	R 110	RS1/16S154J
Q 202 Transistor	DTC124EU	R 111	RS1/16S273J
Q 204 Transistor	2SC4081	R 112	RS1/16S223J
D 1 Diode	KV1410(23)	R 113	RS1/16S222J
D 2 Diode	1SV248	R 114	RS1/16S333J
D 4 Diode	KV1410(23)	R 115	RS1/16S334J
D 6 Diode	KV1410(23)	R 116	RS1/16S473J
D 101 Diode	MA110	R 117	RS1/16S333J
D 201 Diode	MA143	R 118	RS1/16S223J
D 202 Diode	MA147	R 122	RS1/16S0R0J
D 903 Diode	KV1410(23)	R 202	RS1/16S472J
D 904 Diode	SVC253	R 203	RS1/16S225J
L 1 Coil	CTC1155	R 204	RS1/16S102J
L 2 Coil	CTC1155	R 205	RS1/16S220J
L 3 Inductor	LCTB100K2125	R 206	RS1/16S471J
L 4 Coil	CTC1155	R 208	RS1/16S104J
L 201 Inductor	LCTB330K1608	R 209	RS1/16S104J
L 202 Inductor	CTF1287	R 210	RS1/16S563J
L 203 Inductor	LCTA121J3225	R 213	RS1/16S223J
L 901 Coil	CTC1154	R 902	RS1/16S103J
L 902 Inductor	LCTA3R3J3225	R 904	RS1/16S473J
L 904 Inductor	LCTBR47K1608	R 907	RS1/16S103J
L 905 Inductor	LCTBR47K1608	R 908	RS1/16S681J
T 51 Coil	CTE1132	R 909	RS1/16S473J
CF 51 Ceramic Filter	CTF1442	R 914	RS1/16S562J
CF 52 Ceramic Filter	CTF1442	CAPACITORS	
CF 53 Ceramic Filter	CTF1442	C 1	CCSQCH5R0C50
CF 202 Ceramic Filter	CTF1348	C 2	CCSRCH5R0C50
X 901 Crystal Resonator 10.250MHz	CSS1432	C 4	CCSRCJ3R0C50
RESISTORS		C 6	CKSQYB105K10
R 1	RS1/16S153J	C 8	CKSRYB222K50
R 2	RS1/16S103J	C 10	CCSRCH220J50
R 6	RS1/16S103J	C 11	CCSRCH150J50
R 7	RS1/16S273J	C 12	CCSRCH8R0D50
R 8	RS1/16S473J	C 14	CCSRCJ3R0C50
R 9	RS1/16S223J	C 15	CKSRYB103K50
R 10	RS1/16S473J	C 16	CKSRYB222K50
R 11	RS1/16S221J	C 17	CKSRYB222K50
R 12	RS1/16S103J	C 18	CCSRCJ3R0C50
R 13	RS1/16S104J	C 19	CKSRYB103K50
R 16	RS1/16S223J	C 20	CKSRYB103K50
R 17	RS1/16S221J	C 21	CKSRYB103K50
R 18	RS1/16S221J	C 24	CKSQYB334K16
R 19	RS1/16S473J	C 31	CKSRYB222K50
R 20	RS1/16S470J	C 32	CCSRCH470J50
R 51	RS1/16S470J	C 35	CKSRYB103K50
R 52	RS1/16S103J	C 51	CKSRYB103K50
R 53	RS1/16S103J	C 52	CKSRYB473K16
R 54	RS1/16S331J	C 53	CCSRCK2R0C50
R 55	RS1/16S331J	C 54	CKSRYB103K50
		C 55	CKSRYB104K16

====Circuit Symbol and No.==Part Name	Part No.
C 56	CKSRYP104K16
C 58	CKSQYB224K16
C 59	CKSRYP223K25
C 60	CKSRYP104K16
C 101	CEALNP100M10
C 102	CCSRCH151J50
C 103	CKSRYP473K16
C 105	CKSRYP682K25
C 106	CEAL2R2M50
C 107	CKSRYP103K50
C 108	CKSQYB474K16
C 109	CKSQYB474K16
C 110	CKSRYP104K16
C 111	CKSRYP104K16
C 112	CKSRYP104K16
C 113	CKSRYP123K25
C 114	CEAL220M6R3
C 115	CKSRYP473K16
C 116	CEAL2R2M50
C 117	CKSRYP102K50
C 120	CKSRYP153K25
C 121	CKSRYP332K50
C 122	CKSRYP682K25
C 123	CKSRYP681K50
C 125	CKSRYP103K50
C 126	CKSRYP103K50
C 127	CEAL2R2M50
C 128	CKSRYP103K50
C 201	CCSRCH471J50
C 202	CCSRCH100D50
C 203	CKSRYP104K16
C 204	CKSRYP332K50
C 205	CKSRYP103K50
C 206	CKSRYP104K16
C 207	CKSRYP473K16
C 208	CCSRCH560J50
C 209	CEAL470M6R3
C 210	CKSRYP103K50
C 211	CKSRYP103K50
C 212	CCSRCH101J50
C 215	CKSRYP223K25
C 216	CKSQYB334K16
C 217	CKSRYP103K50
C 219	CKSQYB105K10
C 220	CKSRYP104K16
C 221	CKSRYP473K16
C 222	CKSQYB334K16
C 223	CKSQYB474K16
C 224	CKSRYP104K16
C 225	CKSRYP272K50
C 226	CKSRYP682K25
C 902	CCSRCH270J50
C 904	CKSRYP223K25
C 905	CKSRYP103K50
C 906	CCSRTH100D50
C 907	CCSRTH150J50
C 909	CCSRTH100D50
C 910	CKSRYP332K50
C 912	CKSQYB474K16
C 913	CKSRYP223K25
C 914	CKSRYP682K25
C 915	CKSQYB223K25
C 916	CKSQYB474K16
C 917	CKSYB475K10
C 918	CKSRYP223K25
C 919	CKSQYB225K10
C 920	CCSRCH270J50
C 921	CCSRCH270J50
C 922	CKSYB105K16
C 923	CKSRYP103K50

====Circuit Symbol and No.==Part Name	Part No.
 Unit Number : CWM6101(DEH-2000R/X1N/EW) Unit Name : Keyboard Unit	
MISCELLANEOUS	
IC 1801	IC PD6294A
D 1801	Diode Network DA204U
D 1802	Diode Network DA204U
X 1801	Radiator 5.00MHz CSS1423
S 1801	Switch CSG1110
S 1802	Switch CSG1111
S 1803	Switch CSG1110
S 1804	Switch CSG1110
S 1805	Switch CSG1110
S 1806	Switch CSG1110
S 1807	Switch CSG1110
S 1808	Switch CSG1110
S 1809	Switch CSG1110
S 1810	Switch CSG1111
S 1811	Switch CSG1110
S 1812	Switch CSG1111
S 1813	Switch CSG1110
S 1814	Switch CSG1111
S 1815	Switch CSG1111
S 1816	Switch CSG1111
S 1817	Switch CSG1111
S 1818	Switch CSG1111
S 1819	Switch CSG1110
S 1820	Switch CSG1111
S 1821	Switch CSG1111
S 1822	Switch CSG1111
IL 1801	Lamp 14V 40mA CEL1549
IL 1802	Lamp 14V 40mA CEL1549
IL 1803	Lamp 14V 40mA CEL1549
IL 1804	Lamp 14V 40mA CEL1549
IL 1805	Lamp 14V 40mA CEL1549
LCD1801	LCD CAW1499
RESISTORS	
R 1801	RS1/8S222J
R 1802	RS1/8S222J
R 1803	RS1/10S472J
R 1844	RS1/10S103J
CAPACITORS	
C 1801	CKSQYB104K50
C 1802	CEH100M6R3
C 1803	CKSQYB104K50
C 1804	CKSQYB104K50
C 1805	CKSQYB104K50
C 1806	CKSQYB104K50
 Unit Number : CWM6099(DEH-2030R/X1N/EW, DEH-2020R/X1N/GR) Unit Name : Keyboard Unit	
MISCELLANEOUS	
IC 1801	IC PD6294A
D 1801	Diode Network DA204U
D 1802	Diode Network DA204U
X 1801	Radiator 5.00MHz CSS1423
S 1801	Switch CSG1110
S 1802	Switch CSG1111
S 1803	Switch CSG1110
S 1804	Switch CSG1110
S 1805	Switch CSG1110
S 1806	Switch CSG1110

====Circuit Symbol and No.==Part Name			Part No.			
S	1807	Switch	CSG1110	R	310	RS1/16S473J
S	1808	Switch	CSG1110	R	503	RA4C681J
S	1809	Switch	CSG1110	R	504	RS1/16S102J
S	1810	Switch	CSG1111	R	601	RS1/16S102J
S	1811	Switch	CSG1110	R	602	RS1/16S102J
S	1812	Switch	CSG1111	R	603	RS1/16S223J
S	1813	Switch	CSG1110	R	604	RS1/16S223J
S	1814	Switch	CSG1111	R	801	RS1/8S751J
S	1815	Switch	CSG1111	R	802	RS1/8S751J
S	1816	Switch	CSG1111			
CAPACITORS						
S	1817	Switch	CSG1111	C	101	CCSRCH102J25
S	1818	Switch	CSG1111	C	102	CKSQYB104K16
S	1819	Switch	CSG1110	C	103	CEV101M6R3
S	1820	Switch	CSG1111	C	104	CEV470M6R3
S	1821	Switch	CSG1111	C	105	CKSQYB334K16
S	1822	Switch	CSG1111	C	106	CKSQYB334K16
IL	1801	Lamp 14V 40mA	CEL1508	C	107	CKSQYB334K16
IL	1802	Lamp 14V 40mA	CEL1508	C	201	CKSQYB104K16
IL	1803	Lamp 14V 40mA	CEL1508	C	202	CEV101M6R3
IL	1804	Lamp 14V 40mA	CEL1508	C	203	CKSQYB104K16
IL	1805	Lamp 14V 40mA	CEL1508	C	204	CKSRYB332K50
LCD	1801	LCD	CAW1499	C	205	CKSQYB104K16
RESISTORS						
R	1801		RS1/8S222J	C	206	CKSRYB392K50
R	1802		RS1/8S222J	C	207	CKSQYB224K16
R	1803		RS1/10S472J	C	208	CCSRCH270J50
R	1844		RS1/10S103J	C	209	CCSRCJ3R0C50
CAPACITORS						
C	1801		CKSQYB104K50	C	210	CCSRCH221J50
C	1802		CEH100M6R3	C	211	CCSRCH101J50
C	1803		CKSQYB104K50	C	212	CKSQYB682K50
C	1804		CKSQYB104K50	C	213	CKSQYB104K16
C	1805		CKSQYB104K50	C	214	CKSQYB104K16
				C	215	CKSQYB104K16
				C	216	CKSQYB104K16
				C	217	CKSQYB104K16
				C	218	CKSQYB104K16
C	1806		CKSQYB104K50	C	219	CKSQYB104K16
<div><div>D</div><div>Unit Number : CWX2344 Unit Name : Control Unit</div></div>						
MISCELLANEOUS						
IC	201	IC	UPD63710GC	C	220	CKSQYB104K16
IC	301	IC	BA5985FM	C	301	CKSQYB104K16
IC	601	IC	TA2063F	C	502	CEV470M16
IC	701	IC	BA05SFP	C	601	CKSRYB471K50
Q	101	Transistor	2SB1132	C	601	CEV4R7M35
D	801	LED	CL200IRX	C	602	CEV4R7M35
D	802	LED	CL200IRX	C	603	CCSQSL152J50
X	201	Ceramic Oscillator 16.934MHz	CSS1456	C	604	CCSQSL152J50
S	801	Spring Switch(HOME)	CSN1051	C	605	CEV220M6R3
S	802	Spring Switch(CLAMP)	CSN1052	C	701	CEV101M6R3
RESISTORS						
R	101		RS1/8S120J	Q	1	Photo-transistor
R	102		RS1/8S100J	Q	2	Photo-transistor
R	103		RS1/16S222J			
R	201		RS1/16S104J	Miscellaneous Parts List		
R	205		RS1/16S103J	M	1	Pickup Unit(Service)(P8)
R	206		RS1/16S393J	M	2	Motor Unit(CARRIAGE)
R	207		RS1/16S182J	M	3	Motor Unit(LOADING)
R	208		RS1/16S304J			Motor Unit(SPINDLE)
R	210		RS1/16S0R0J			Fuse(10A)
R	212		RS1/16S103J			
R	213		RS1/16S103J			CXX1285
R	214		RS1/16S123J			CXB2190
R	215		RS1/16S273J			CXB2195
R	216		RS1/16S273J			CXB2562
R	309		RS1/16S473J			CEK1136

6. ADJUSTMENT

6.1 CD ADJUSTMENT

1) Precautions

- This unit uses a single power supply (+5V) for the regulator. The signal reference potential, therefore, is connected to REFO(approx. 2.5V) instead of GND.

If REFO and GND are connected to each other by mistake during adjustments, not only will it be impossible to measure the potential correctly, but the servo will malfunction and a severe shock will be applied to the pick-up. To avoid this, take special note of the following.

Do not connect the negative probe of the measuring equipment to REFO and GND together. It is especially important not to connect the channel 1 negative probe of the oscilloscope to REFO with the channel 2 negative probe connected to GND.

Since the frame of the measuring instrument is usually at the same potential as the negative probe, change the frame of the measuring instrument to floating status.

If by accident REFO comes in contact with GND, immediately switch the regulator or power OFF.

- Always make sure the regulator is OFF when connecting and disconnecting the various filters and wiring required for measurements.
- Before proceeding to further adjustments and measurements after switching regulator ON, let the player run for about one minute to allow the circuits to stabilize.
- Since the protective systems in the unit's software are rendered inoperative in test mode, be very careful to avoid mechanical and /or electrical shocks to the system when making adjustment.
- Disc detection during loading and eject operations is performed by means of a photo transistor in this unit. Consequently, if the inside of the unit is exposed to a strong light source when the outer casing is removed for repairs or adjustment, the following malfunctions may occur.

*During PLAY, even if the eject button is pressed, the disc will not be ejected and the unit will remain in the PLAY mode.

*The unit will not load a disc.

When the unit malfunctions this way, either re-position the light source, move the unit or cover the photo transistor.

2) Test Mode

This mode is used for adjusting the CD mechanism module of the device.

- Test mode starting procedure
Reset while pressing the **4** and **6** keys together.
- Test mode cancellation
Switch ACC, back-up OFF.
- After pressing the EJECT key, do not press any other key until the disk is completely ejected.
- If the ► or ◀ key is pressed while focus search is in progress, immediately turn the power off (otherwise the actuator may be damaged due to adhesion of the lenses).
- Jump operation of TRs other than 100TR continues after releasing the key. CRG move and 100TR jump operations are brought into the "Tracking close" status when the key is released.
- Powering Off/On resets the jump mode to "Single TR (91)", the RF AMP gain setting to 0 dB, and the automatic adjustment value to the initial value.

6.2 CHECKING THE GRATING AFTER CHANGING THE PICKUP UNIT

• Note :

The grating angle of the PU unit cannot be adjusted after the PU unit is changed. The PU unit in the CD mechanism module is adjusted on the production line to match the CD mechanism module and is thus the best adjusted PU unit for the CD mechanism module. Changing the PU unit is thus best considered as a last resort. However, if the PU unit must be changed, the grating should be checked using the procedure below.

• Purpose :

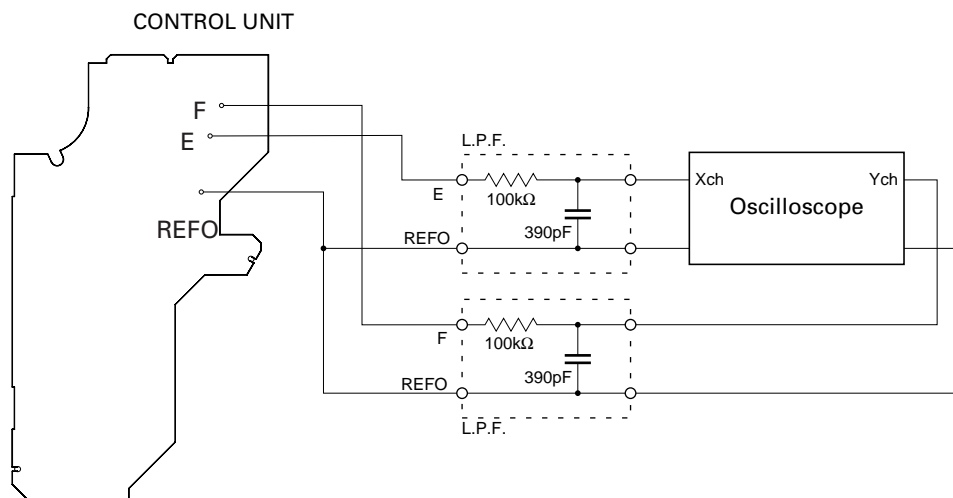
To check that the grating is within an acceptable range.

• Symptoms of Mal-adjustment :

If the grating is off by a large amount symptoms such as being unable to close tracking, being unable to perform track search operations, or track searching taking a long time, may appear.

• Method :

- | | |
|-----------------------|----------------------------|
| • Measuring Equipment | • Oscilloscope, Two L.P.F. |
| • Measuring Points | • E, F, REFOUT |
| • Disc | • ABEX TCD-784 |
| • Mode | • TEST MODE |



• Checking Procedure

1. In test mode, load the disc and switch the 5V regulator on.
2. Using the ► and ◀ buttons, move the PU unit to the innermost track.
3. Press key 3 to close focus, the display should read "91". Press key 2 to implement the tracking balance adjustment the display should now read "81". Press key 3 2 times. The display will change, returning to "81" on the fourth press.
4. As shown in the diagram above, monitor the LPF outputs using the oscilloscope and check that the phase difference is within 75°. Refer to the photographs supplied to determine the phase angle.
5. If the phase difference is determined to be greater than 75° try changing the PU unit to see if there is any improvement. If, after trying this a number of times, the grating angle does not become less than 75° then the mechanism should be judged to be at fault.

• Note

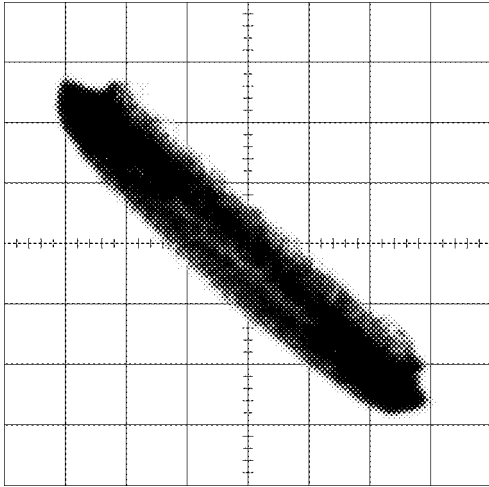
Because of eccentricity in the disc and a slight misalignment of the clamping center the grating waveform may be seen to "wobble" (the phase difference changes as the disc rotates). The angle specified above indicates the average angle.

• Hint

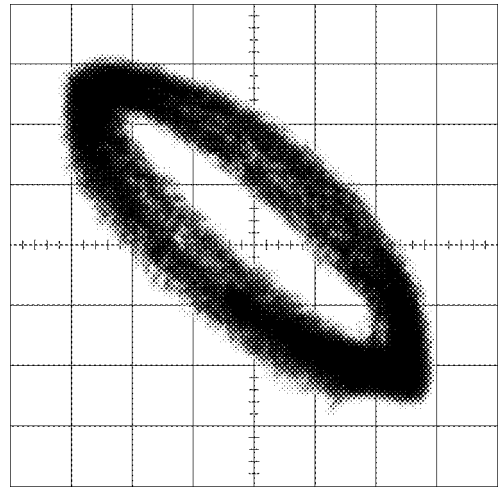
Reloading the disc changes the clamp position and may decrease the "wobble".

Grating waveformEch \rightarrow Xch 20mV/div, ACFch \rightarrow Ych 20mV/div, AC

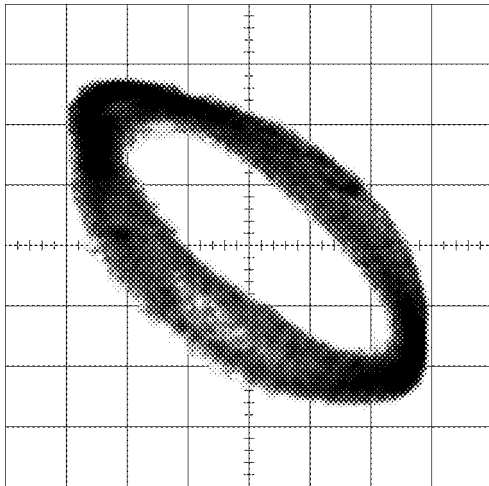
0°



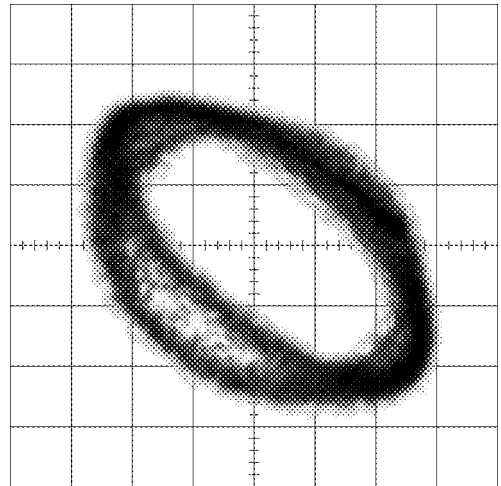
30°



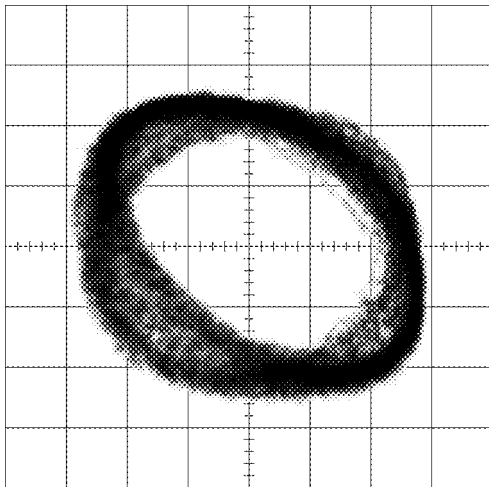
45°



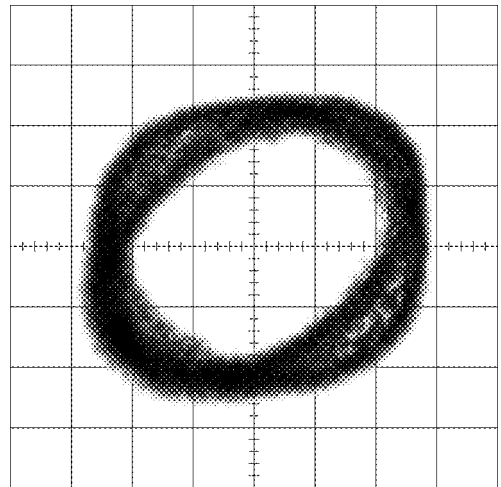
60°



75°



90°



7. GENERAL INFORMATION

7.1 PARTS

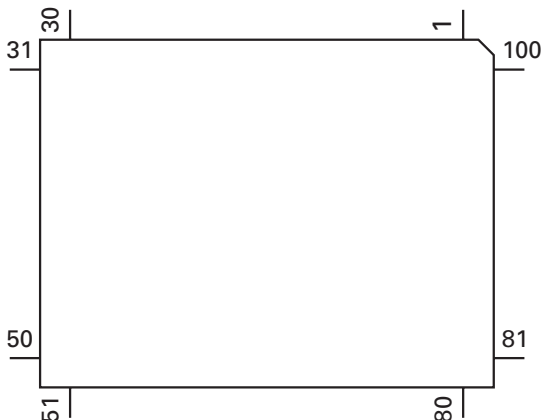
7.1.1 IC

● Pin Functions (PE5025A)

Pin No.	Pin Name	I/O	Function and Operation
1	DRSYS	O	Door system select output
2	TELMUTE	I	Telephone mute input
3	SYSPW	O	System power supply control output
4	DRELAY	O	External relay output
5	TESTIN	I	Test program mode input
6	DRST	O	RDS reset output
7	ERROR	O	RDS disapprove of error correction output
8	SK	I	RDS SK signal input
9	RECIVE	O	During RDS data reception output
10	TUNPW	O	Tuner power control output
11	RESET	I	Reset input
12	XT2		Not used (open)
13	XT1		Not used (GND)
14	VSS		GND
15	X2		Crystal oscillator connection pin
16	X1		Crystal oscillator connection pin
17	REGOFF		Connect to VSS
18	REGC		Capacitor for regulator connect pin
19	VDD		Power supply
20	GRNILM	O	Green illumination select output
21	NC		Not used
22	ADPW	O	A/D converter power supply output
23,24	NC		Not used
25	ASENB	O	Slave power supply control output
26	ROMDATA	O	ROM correction data output
27	ROMCLK	O	ROM correction clock output
28	MUTE	O	System mute output
29	FM/AM	O	RDS decoder power select output
30	LOCL	O	LOCL output
31	LOCH	O	LOCH output
32	TUNPCE2	O	PLL IC chip enable output
33	VCK	O	Clock output for electronic volume
34	VST	O	Strobe pulse output for electronic volume
35	VDT	O	Data output for electronic volume
36	TMUTE	O	Tuner mute output
37	ROMCS	O	ROM correction chip select output
38	SD	I	SD input
39	ST	I	FM stereo input
40	VSS		GND
41	VDD		Power supply
42,43	NC		Not used
44	RDSLK	I	RDS LK signal input
45	CURRQ	O	Tuner voltage FIX output
46	RDT	I	RDS demodulation data input
47-50	NC		Not used
51	SWVDD	O	Keyboard unit power supply control output
52	DSNS	I	Grille detach sense input
53	CONT	O	CD server driver power control output
54	CD5VON	O	CD +5V power control output
55	NC		Not used
56	VDCONT	O	CD VD power control output

Pin No.	Pin Name	I/O	Function and Operation
57	CDMUTE	O	CD mute control output
58	CDEJET	O	CD eject control output
59	CDLOAD	O	CD LOAD motor loading control output
60	LOCK	I	CD spindle lock input
61	FOK	I	CD focus OK input
62	PCL	O	Clock adjustment output
63	MIRR	I	CD mirror detector input
64	CLAMP	I	CD disc clamp sense input
65	XCLK	O	CD LSI clock output
66	XSI	I	CD LSI data input
67	XSO	O	CD LSI data output
68	XA0	O	CD LSI command/data control output
69	XRST	O	CD LSI reset output
70	XSTB	O	CD LSI strobe output
71,72	NC		Not used
73	TEST	I	Test terminal
74	SL	I	Tuner signal level input
75	MODEL1	I	Model select input
76	NL1	I	RDS noise level input
77	SDBW	I	SD bandwidth input
78	EJTSNS	I	CD disc EJECT position detect
79	DSCSNS	I	CD disc detect input
80	VDSNS	I	CD VD over voltage / short-circuit sense input
81	TEMP	I	CD temperature sense input (CD)
82	(VDD)		A/D converter power supply terminal
83	(VDD)		A/D converter reference voltage terminal
84	(GND)		A/D converter GND
85,86	NC		Not used
87	GND		GND
88	LDET	I	RDS PLL lock sense input
89	RCK	I	RDS demodulation clock input
90	RDS57K	I	RDS 57kHz pulse count input
91	NC		Not used
92	ASENS	I	ACC power sense input
93	BSENS	I	Back up power sense input
94	TUNPDI	I	PLL IC data input
95	KEYDT	I	Key data input
96	DPDT	O	Display data output
97	TUNPCK	O	PLL IC clock output
98	TUNPDO	O	PLL IC data output
99	TUNPCE	O	PLL IC chip enable
100	PEE	O	Beep tone output

*PE5025A



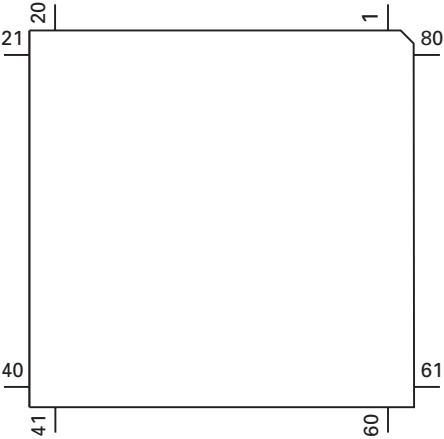
IC's marked by* are MOS type.

Be careful in handling them because they are very liable to be damaged by electrostatic induction.

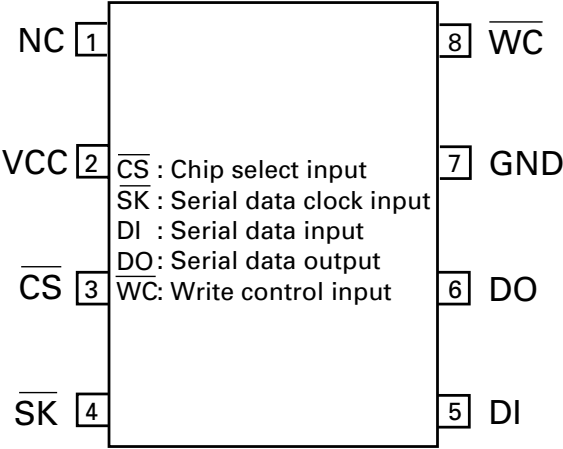
● Pin Functions (PD6294A)

Pin No.	Pin Name	I/O	Function and Operation
1	VSS		GND
2	X1		Crystal oscillator connection pin
3	X0		Crystal oscillator connection pin
4	NC		Not used
5,6	MOD1,0	I	Connect to GND
7	NC		Not used
8	KYDT	O	Key data output
9	DPDT	I	Display data input
10	REMIN	I	Remote control pulse input
11,12	NC		Not used
13-16	KD4-KD1	I	Key data input
17-22	KST6-KST1	O	Key strobe output
23	VDD		VDD
24-73	SEG49-0	O	LCD segment output
74-77	COM3-0	O	LCD common output
78	VLCD	I	LCD voltage input
79,80	V2,V1		Power supply terminal

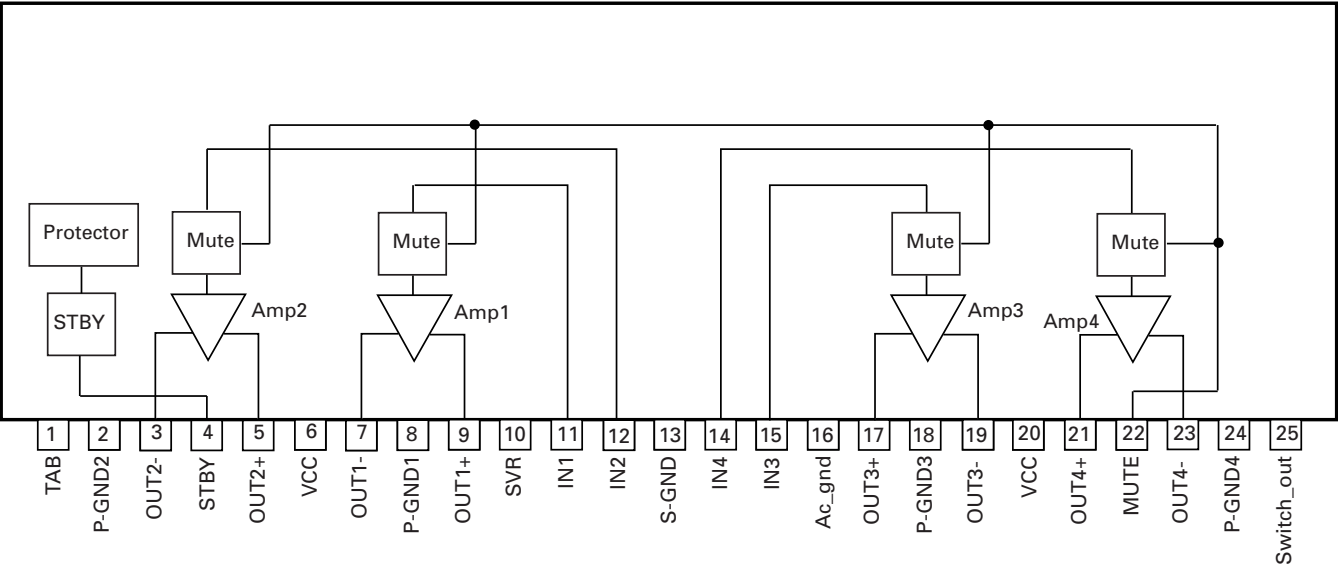
*PD6294A



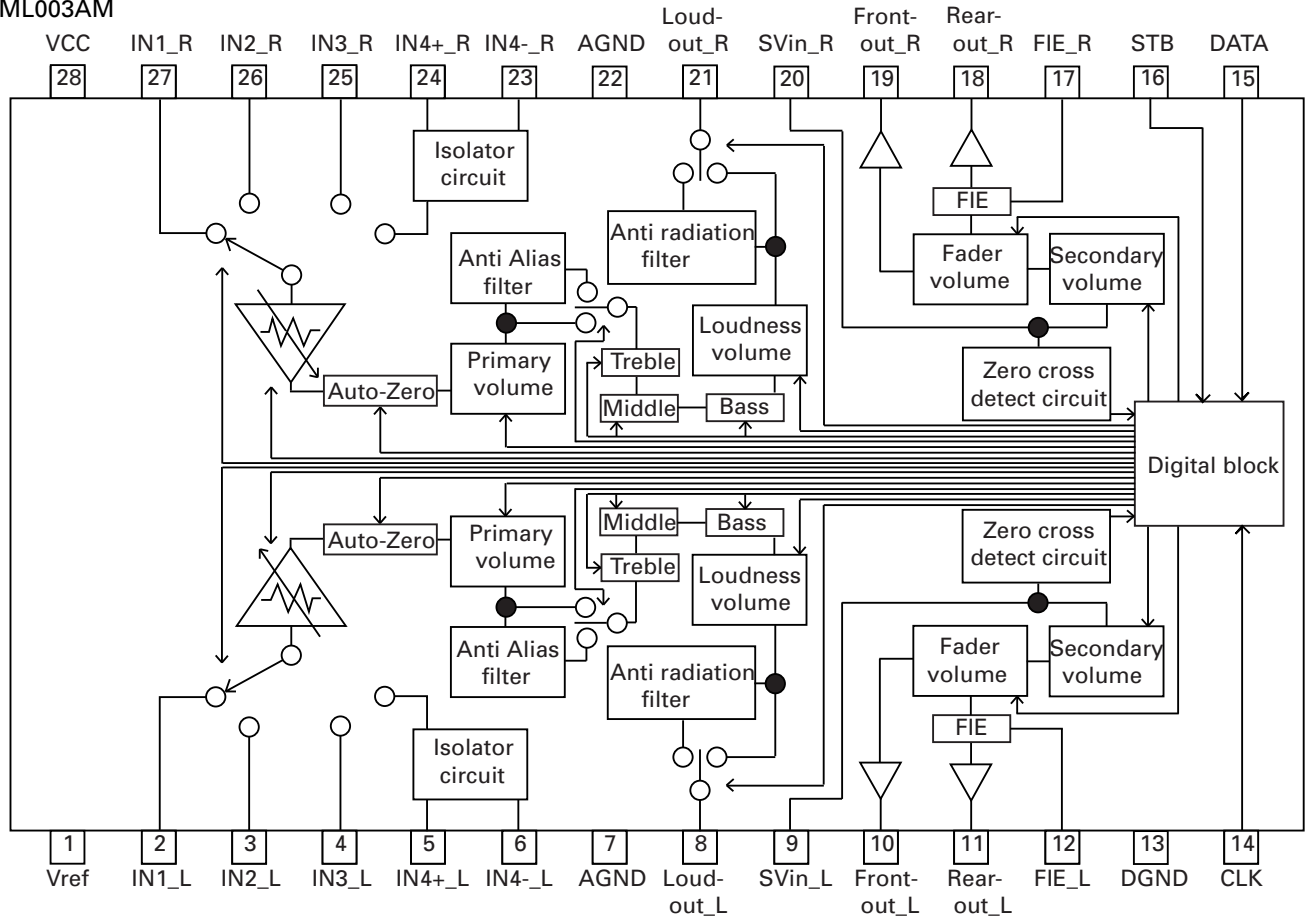
BR9010FV



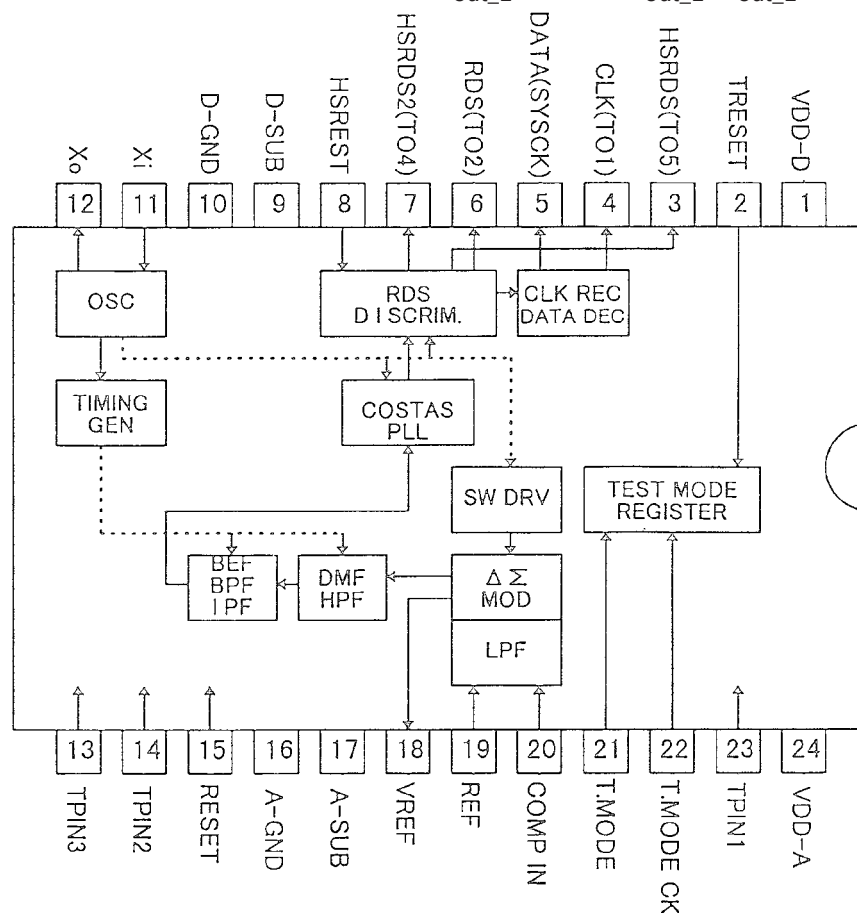
PAL005A



PML003AM



PM4009A

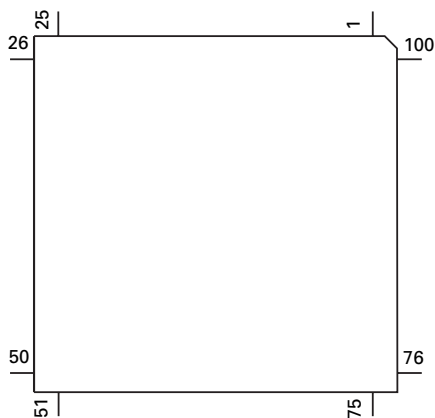


● Pin Functions (UPD63710GC)

Pin No.	Pin Name	I/O	Function and Operation
1	GND		Logic circuit GND
2	HOLD	I/O	Defect detection output
3	MIRR	I/O	MIRR output
4	FOK	O	RFOK signal output
5	RST	I	Reset signal input
6	A0	I	Command/parameter identification signal input
7	STB	I	Data strobe signal input
8	SCK	I	Clock signal input for serial data input/output
9	SO	O	Serial data and status signal output
10	SI	I	Serial data input
11	VDD		Positive power supply terminal to logic circuit
12	DA.VDD		Positive power supply terminal to D/A converter
13	NC		Not used
14, 15	DA.GND		D/A converter GND
16	NC		Not used
17	DA.VDD		Positive power supply terminal to D/A converter
18	R+	O	Right channel audio data output
19	R-	O	Right channel audio data output
20	L-	O	Left channel audio data output
21	L+	O	Left channel audio data output
22	X.VDD		Positive power supply terminal to crystal oscillation circuit
23	XTAL	O	Crystal oscillator connect pin
24	XTAL	I	Crystal oscillator connect pin
25	X.GND		Crystal oscillation circuit GND
26	VDD		Positive power supply terminal to logic circuit
27	EMPH	O	Output pin for the pre-emphasis data in the sub-Q code
28	FLAG	O	Flag output pin to indicate that audio data currently being output consists of noncorrectable data
29	DIN	I	Serial data input to internal DAC
30	DOUT	O	Serial audio data output
31	SCKIN	I	Serial clock input to internal DAC
32	SCKO	O	Audio data that is output from DOUT changes at rising edge of this clock
33	LRCKIN	I	LRCK signal input to internal DAC
34	LRCK	O	Signals to distinguish the right and left channels of the audio data output from DOUT
35	WDCK	O	Output double the frequency of LRCK
36	TX	O	Digital audio interface data output
37	GND		Logic circuit GND
38	C16M	O	Oscillator clock buffering output
39	LIMIT	I	Status of the pin is output at Bit 5 of the status output
40	VDD		Positive power supply terminal to logic circuit
41	LOCK	O	EFM synchronous detection signal
42	RFCK	O	Frame synchronous signal of XTAL-system
43	WFCK	O	Frame synchronous signal of PLL-system
44	PLCK	O	Monitor pin of bit clock
45	GND		Logic circuit GND
46	C1D1	O	Output pin for indicating the C1 error correction results
47	C1D2	O	Output pin for indicating the C1 error correction results
48	C2D1	O	Output pin for indicating the C2 error correction results
49	C2D2	O	Output pin for indicating the C2 error correction results
50	C2D3	O	Output pin for indicating the C2 error correction results
51	VDD		Positive power supply terminal to logic circuit
52	PACK	O	CD-TEXT PACK synchronous signal
53	TSO	O	CD-TEXT data serial output
54	TSI	I	CD-TEXT control parameter serial input
55	TSCK	I	CD-TEXT serial clock input
56	TSTB	I	CD-TEXT parameter strobe signal input
57	GND		Logic circuit GND
58	TEST	I	Test pin

Pin No.	Pin Name	I/O	Function and Operation
59	ATEST	I/O	Test pin
60	RFMODE	I	Use/not use select for internal RF amplifier
61	A.GND		Analog circuit GND
62	FD	O	Focus drive output
63	TD	O	Tracking drive output
64	SD	O	Sled drive output
65	MD	O	Spindle drive output
66	DACO	O	DAC output for adjustment
67	FBAL	O	DAC output for adjustment
68	TBAL	O	DAC output for adjustment
69	TEVCA	O	DAC output for adjustment
70	A.VDD		Power supply terminal to analog circuit
71	EFM	O	EFM signal output
72	ASY	I	EFM comparator reference voltage input
73	C3T		3T detection capacitor additional pin
74	RFI	I	RF signal input for EFM data regulation
75	AGCO	O	RF signal output of after gain adjustment
76	AGCI	I	RF-AGC amplifier input
77	RFO	O	RF summing amplifier output
78	EQ2		RF amplifier equalizer parts additional pin
79	EQ1		RF amplifier equalizer parts additional pin
80	RF-	I	RF summing amplifier inverted input
81	A.GND		Analog circuit GND
82	A	I	Photo detector A input
83	C	I	Photo detector C input
84	B	I	Photo detector B input
85	D	I	Photo detector D input
86	F	I	Photo detector F input
87	E	I	Photo detector E input
88	A.VDD		Positive power supply terminal to analog circuit
89	REFOUT	O	Reference electric potential output
90	FE-	I	Focus error amplifier inverted input
91	FEO	I/O	Focus error amplifier output
92	TE-	I	Tracking error amplifier inverted input
93	TEO	I/O	Tracking error amplifier output
94	TE2	I/O	Tracking error output of after amplification
95	TEC	I	Tracking comparator input
96	A.GND		Analog circuit GND
97	PD	I	PD detection signal input for LD output monitor
98	LD	O	LD control current output
99	PN	I	APC circuit control polarity set pin
100	A.VDD		Positive power supply terminal to analog circuit

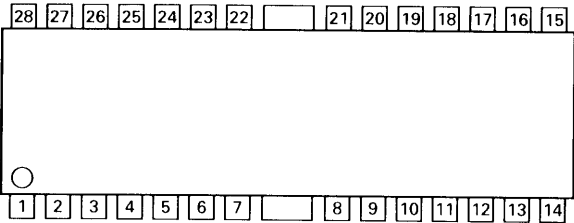
*UPD63710GC



● Pin Functions (BA5985FM)

Pin No.	Pin Name	I/O	Function and Operation
1	FWD	I	Loading driver FWD input
2	OPIN1(+)	I	CH1 pre-amplifier input
3	OPIN1(−)	I	CH1 pre-amplifier inverted input
4	OPOUT1	O	CH1 pre-amplifier output
5	OPIN2(+)	I	CH2 pre-amplifier input
6	OPIN2(−)	I	CH2 pre-amplifier inverted input
7	OPOUT2	O	CH2 pre-amplifier output
8	VCC		Power supply
9	VOL(−)	O	Loading driver negative output
10	VOL(+)	O	Loading driver positive output
11	VO2(−)	O	Driver CH2 negative output
12	VO2(+)	O	Driver CH2 positive output
13	VO1(−)	O	Driver CH1 negative output
14	VO1(+)	O	Driver CH1 positive output
15	VO4(+)	O	Driver CH4 positive output
16	VO4(−)	O	Driver CH4 negative output
17	VO3(+)	O	Driver CH3 positive output
18	VO3(−)	O	Driver CH3 negative output
19	GND		GND
20	BIAS	I	Bias input
21	MUTE		Mute control
22	OPOUT3	O	CH3 pre-amplifier output
23	OPIN3(−)	I	CH3 pre-amplifier inverted input
24	OPIN3(+)	I	CH3 pre-amplifier input
25	OPOUT4	O	CH4 pre-amplifier output
26	OPIN4(−)	I	CH4 pre-amplifier inverted input
27	OPIN4(+)	I	CH4 pre-amplifier input
28	REV	I	Loading driver REV input

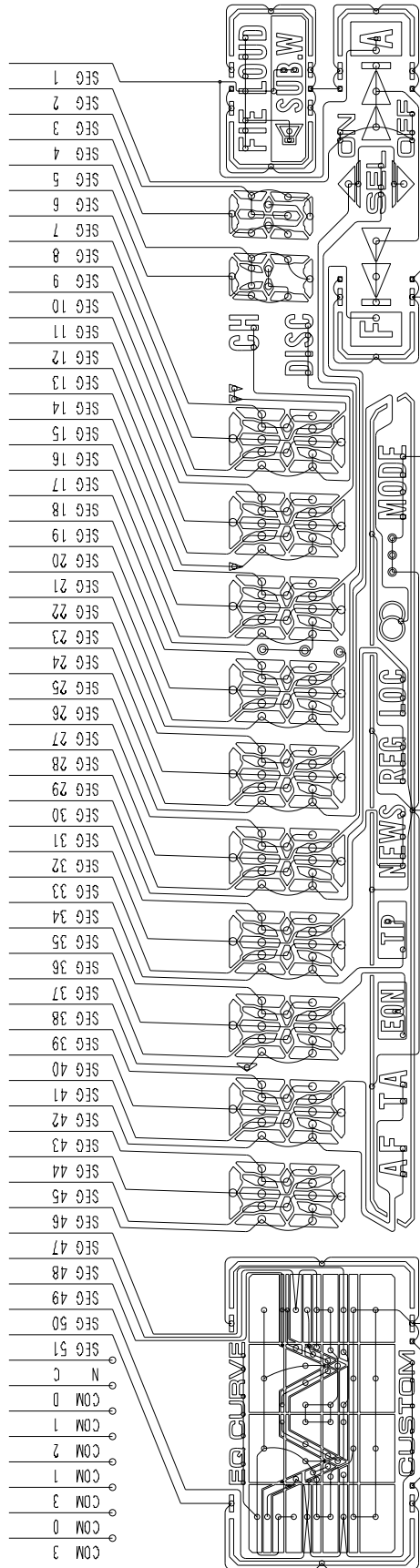
BA5985FM



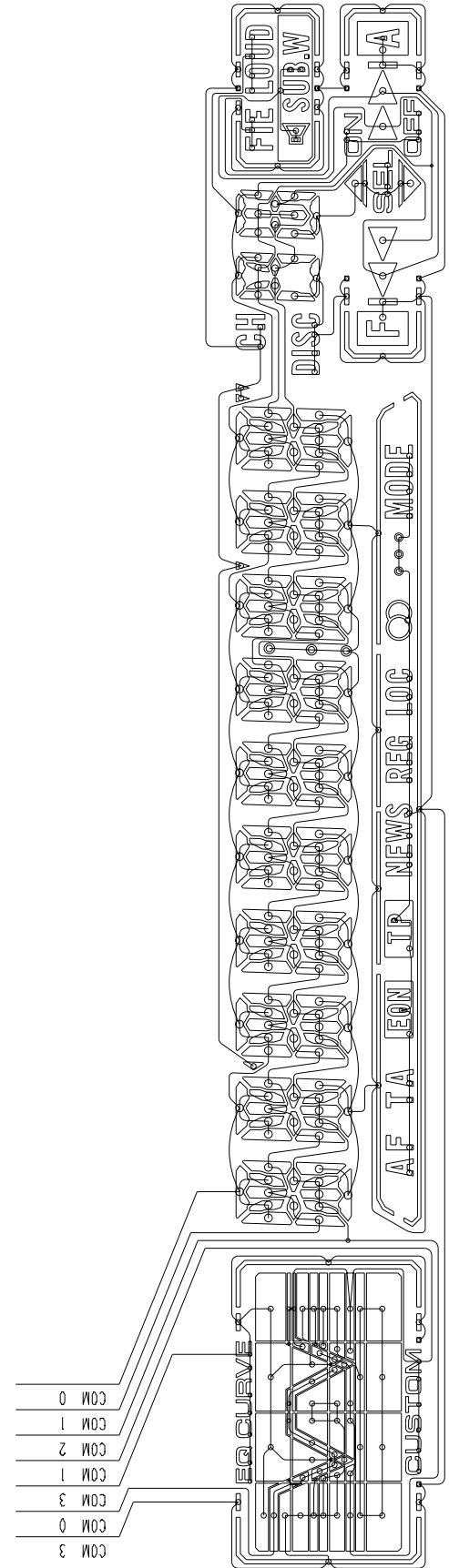
7.1.2 DISPLAY

● CAW1499

SEGMENT



COMMON



7.2 DIAGNOSIS

7.2.1 DISASSEMBLY

● Removing the Case Unit(not shown)

1.Remove the Case Unit.

● Removing the Panel Assy(Fig.1)

1 Disengage the stoppers at two locations.

2 Remove the Panel Assy.

● Removing the CD Mechanism Module (not shown)

1.Remove the four screws.

2.Disconnect the connector, and then remove the CD Mechanism Module.

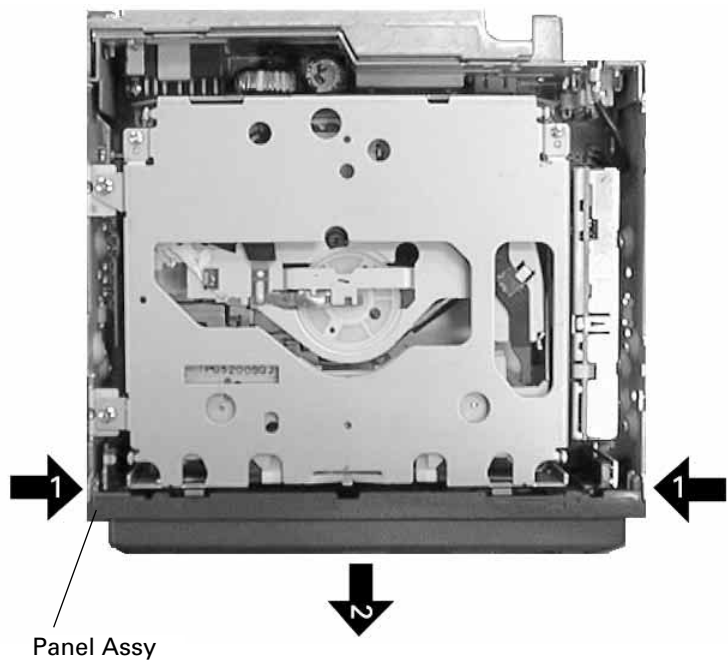


Fig.1

● Removing the Tuner Amp Unit(Fig.2)

1 Remove the two screws.

2 Remove the three screws.

3 Remove the screw.

4 Straighten the tabs at four locations indicated.
Remove the Tuner Amp Unit.

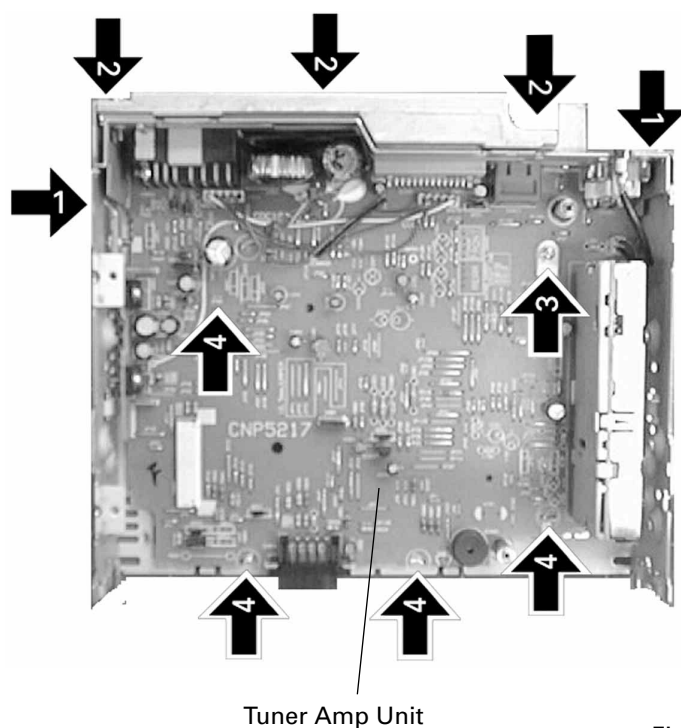


Fig.2

7.2.2 TEST MODE

● Error Messages

If a CD is not operative or stopped during operation due to an error, the error mode is turned on and cause(s) of the error is indicated with a corresponding number. This arrangement is intended at reducing nonsense calls from the users and also for facilitating trouble analysis and repair work in servicing.

(1) Basic Indication Method

1) When SERRORM is selected for the CSMOD (CD mode area for the system), error codes are written to DMIN (minutes display area) and DSEC (seconds display area). The same data is written to DMIN and DSEC. DTNO remains in blank as before.

2) Head unit display examples

Depending on display capability of LCD used, display will vary as shown below. xx contains the error number.

8-digit display	6-digit display	4-digit display
ERROR-xx	ERR-xx	E-xx
	OR	
	Err-xx	

(2) Error Code List

Code	Class	Displayed error code	Description of the code and potential cause(s)
10	Electricity	Carriage Home NG	CRG can't be moved to inner diameter. CRG can't be moved from inner diameter. → Failure on home switch or CRG move mechanism.
11	Electricity	Focus Servo NG	Focusing not available. → Stains on rear side of disc or excessive vibrations on REWRITABLE.
12	Electricity	Spindle Lock NG	Spindle not locked. Sub-code is strange (not readable). → Failure on spindle, stains or damages on disc, or excessive vibrations.
		Subcode NG	A disc not containing CD-R data is found. Turned over disc are found, though rarely. → Failure on home switch or CRG move mechanism.
		RF AMP NG	An appropriate RF AMP gain can't be determined. → CD signal error.
17	Electricity	Setup NG	APC protection doesn't work. Focus can be easily lost. → Damages or stains on disc, or excessive vibrations.
30	Electricity	Search Time Out	Failed to reach target address. → CRG tracking error or damages on disc.
A0	System	Power Supply NG	Power (VD) is ground faulted. → Failure on SW transistor or power supply (failure on connector).

Remarks: Mechanical errors are not displayed (because a CD is turned off in these errors).

Unreadable TOC does not constitute an error. An intended operation continues in this case.

A newly designed head unit must conform to the example given above.

Upper digits of an error code are subdivided as shown below:

1x: Setup relevant errors, 3x: Search relevant errors, 3x: Search relevant errors, Ax: Other errors.

● New Test Mode

S-CD plays the same way as before.

If an error such as off focus, spindle unlocking, unreadable sub-code, or sound skipping occurs after setup, its cause and time occurred (in absolute time) are displayed.

During setup, operational status of the control software (internal RAM: CPOINT) is displayed.

These displays and functions are prepared for enhancing aging in the servicing and efficiency of trouble analysis.

(1) Shifting to the New Test Mode

- ① Turn on the current test mode by starting the reset from the key (it varies between the products).
 - ② Select S-CD for the source through the specified procedure including use of the [SOURCE] key, and inserting the disc. Then, press the [Jump Mode Selector] key while maintaining the regulator turned off.
 - ③ After the above operations, the new test mode remains on irrespective of whether the S-CD is turned on or off.
- You can reset the new test mode by turning on the reset start.
- * With some products, the new test mode can be reset through the same operations as that employed for shifting to the STBY mode (while maintaining the Acc turned off).

(2) Key Correspondence

Key (Example)	Test mode		New test mode	
	Power Off	Power On	In-play	Error Production
BAND	To power on (offset adjustment performed)	To power off	—	Time/Err.No. switching
▶	—	FWD-Kick	FF/TR+	—
◀	—	REV-Kick	REV/TR-	—
1	—	T.Close (AGC performed) /parameter display switching	Scan	—
2	RF AMP gain switching	Parameter display switching /T.BAL adjustment/T.Open	Mode	—
3	To power on (offset adjustment not performed)	F.Close/RF AGC/F.T.AGC	—	—
6	—	F.Mode switching /T.Close (no AGC)/Jump switching	Auto/Manu	T.No./Time switching

Note: Eject and CD on/off is performed in the same procedure as that for the normal mode.

(3) Cause of Error and Error Code

Code	Class	Contents	Description and cause
40	Electricity	Off focus detected.	FOK goes low. → Damages/stains on disc, vibrations or failure on servo.
41	Electricity	Spindle unlocked.	FOK = Low continued for 50 msec. → Damages/stains on disc, vibrations or failure on servo.
42	Electricity	Sub-code unreadable.	Sub-code was unreadable for 50 msec. → Damages/stains on disc, vibrations or failure on servo.
43	Electricity	Sound skipping detected.	Last address memory function was activated. → Damages/stains on disc, vibrations or failure on servo.

Note: Mechanical errors during aging are not displayed.

The error codes should be indicated in the same way as in the normal mode.

(4) Display of Operational Status (CPOINT) during Setup

Status No.	Contents	Protective action
00	CD+5V ON process in progress.	None
01	Servo LSI initialization (1/3) in progress.	None
02	Servo LSI CRAM initialization in progress.	None
03	Servo LSI initialization (2/3) in progress.	None
04	Offset adjustment (1/3) in progress.	None
05	Offset adjustment (2/3) in progress.	None
06	Offset adjustment (3/3) in progress.	None
07	FZD adjustment in progress.	None
08	Servo LSI initialization (3/3) in progress.	None
10	Carriage move to home position started.	None
11	Carriage move to home position started.	None
12	Carriage is moving toward inner diameter.	Specified 10 seconds has been passed or failure on home switch.
13	Carriage is moving toward outer diameter.	Specified 10 seconds has been passed or failure on home switch.
14	Carriage outer kick in progress.	None
15	Carriage outer diameter feed (1 second) in progress.	None
20	Servo close started.	None
21	Pre-processing for focus search started.	None
22	Spindle rotation and focus search started.	None
23	Waiting for focus close (XSI=Low).	Specified focus search time has been passed.
24	Standing by after focus close is over.	Specified focus search time has been passed.
25	Focus search preprocessing is in progress while setup protection is turned on.	None
26	Focus search preprocessing is in progress while focus recovery is turned on.	None
27	Wait time after focus close is set up.	Off focus.
28	Standing by after focus close is over.	Off focus.
29	Setup (1/2) before T balance adjustment is started.	Off focus.
30	Setup (2/2) before T balance adjustment is started.	Off focus.
31	T balance adjustment started.	Off focus.
32	T balance adjustment (1/2).	Off focus.
33	T balance adjustment (2/2).	Off focus.
34	Waiting for spindle rotation to end. Spindle rough servo.	Off focus.
35	Standing by after spindle rough servo is over.	Off focus.
36	RF AGC started.	Off focus.
37	RF AGC started.	Off focus.
38	RF AGC ending process in progress.	Off focus.
39	Tracking close in progress.	Off focus.
40	Standing by after tracking is closed. Carriage closing in progress.	Off focus.
41	Focus/tracking AGC started.	Off focus.
42	Focus AGC started.	Off focus.
43	Focus AGC in progress.	Off focus.
44	Tracking AGC in progress.	Off focus.
45	Standing by after focus/tracking AGC are over.	Off focus.
46	Spindle processes applicable servo.	Off focus.
47	Check for servo close is started.	Off focus.
48	Check of LOCK pin started.	Off focus or spindle not locked.
49	RF AGC started.	Off focus.
50	RF AGC in progress.	Off focus.
51	Standing by after RF AGC is over.	Off focus.

(5) Display Examples

1) During Setup (When status no. = 11)

TRK No.	MIN.	SEC.
11	11'	11"

2) During Operation (TOC read, TRK search, Play, FF and REV)

The same as in the normal mode.

3) When a Protection Error Occurred

Switch to the following displays (A) and (B) using the [BAND] switch:

(A) Error occurrence timing display in absolute time.

An example: Error occurred in 12th tune at 34'56" in absolute time.

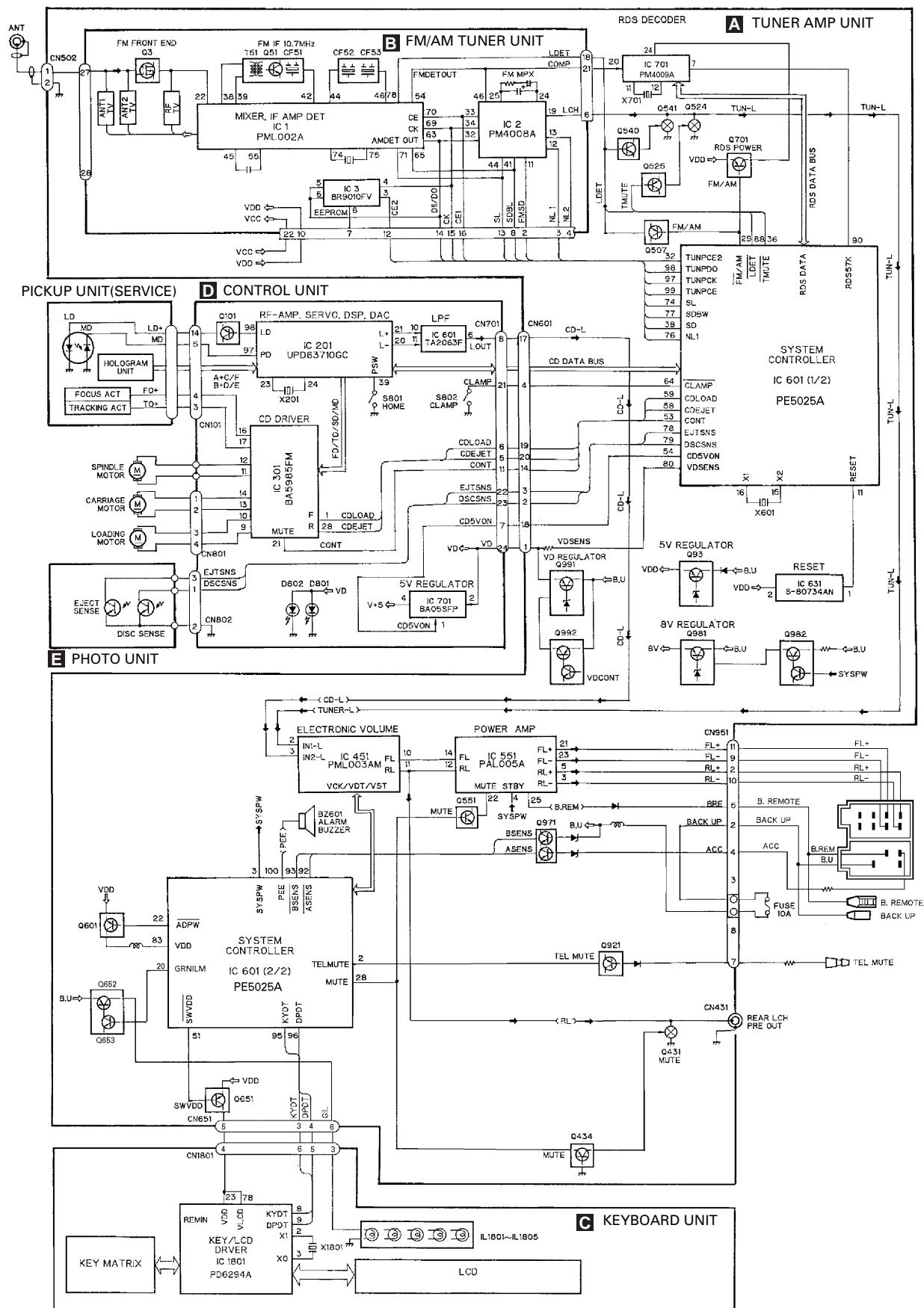
TRK No.	MIN.	SEC.
12	34'	56"

(B) Error No. display

An example: Error #40 (Off focus is detected)

ERROR-40

● DEH-2020R/X1N/GR

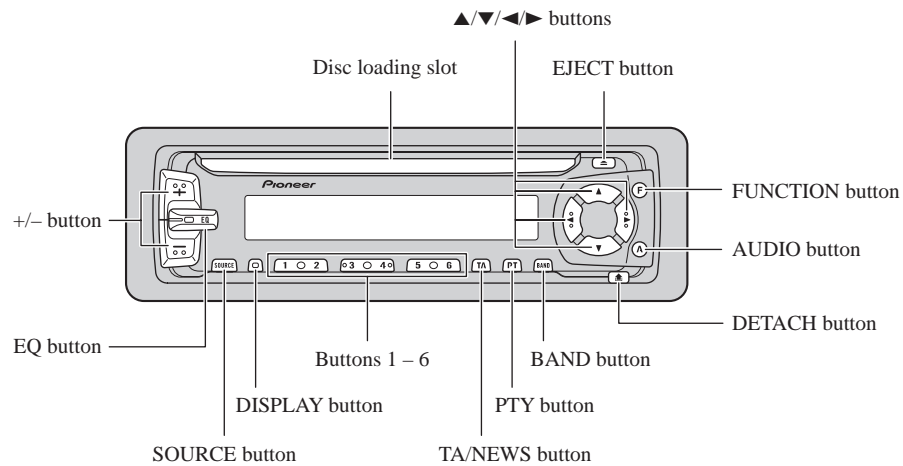


8. OPERATIONS AND SPECIFICATIONS

8.1 OPERATIONS

Key Finder

Head Unit



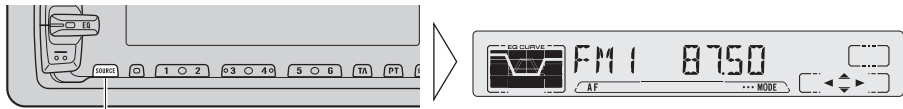
Basic Operation

To Listen to Music

The following explains the initial operations required before you can listen to music.

- Note:**
- Loading a disc in this product.

1. Select the desired source (e.g. tuner).



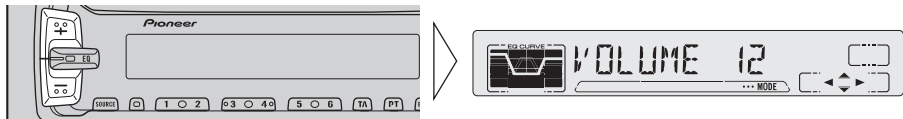
Each press changes the Source ...

Head Unit

Each press of the SOURCE button selects the desired source in the following order:
Built-in CD player → Tuner

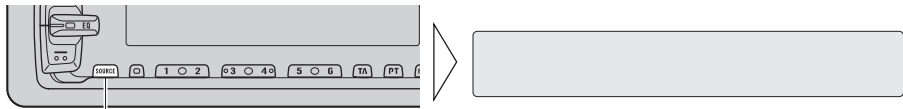
- Note:**
- The sound source will not change if no disc is set in this product.

2. Raise or lower the volume.



Hold for 1 second or more

3. Source OFF.



Basic Operation

Basic Operation of Tuner

This product's AF function can be switched ON and OFF. AF should be switched OFF for normal tuning operations.

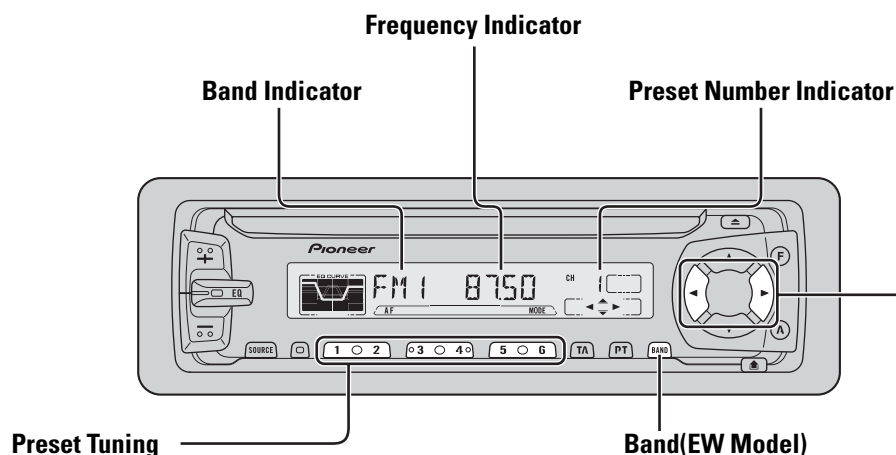
Manual and Seek Tuning

- You can select the tuning method by changing the length of time you press the ◀/▶ button.

Manual Tuning (step by step)	0.5 seconds or less
Seek Tuning	0.5 seconds or more

Note:

- If you continue pressing the button for longer than 0.5 seconds, you can skip broadcast stations. Seek Tuning starts as soon as you stop pressing the button.
- “◯” stereo indicator lights when a stereo station is selected.



- You can memorize broadcast stations in buttons 1 through 6 for easy, one-touch station recall.

Preset station recall	2 seconds or less
Broadcast station preset memory	2 seconds or more

Note:

- Up to 18 FM stations (6 in FM1, FM2 and FM3) and 6 MW/LW stations can be stored in memory.
- You can also use the ▲ or ▼ buttons to recall broadcast stations memorized in buttons 1 through 6.

Band(EW Model)

FM 1 → FM 2 → FM 3
→ MW/LW

Band(GR Model)

FM 1 → FM 2 → FM 3

Basic Operation of Built-in CD Player

Eject

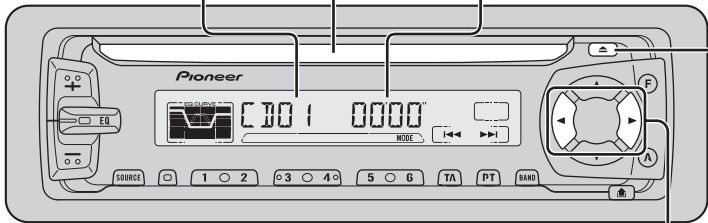
- Note:**
- The CD function can be turned ON/OFF with the disc remaining in this product.
 - Discs left partially inserted after ejection may incur damage or fall out.

Disc Loading Slot

The built-in CD player plays one standard 12 cm or 8 cm (single) CD at a time. Do not use an adapter when playing 8 cm CD.

Track Number Indicator

Elapsed Play Time Indicator



Track Search and Fast Forward/Reverse

- You can select between Track Search or Fast forward/Reverse by pressing the ◀/▶ button for a different length of time.

Track Search	0.5 seconds or less
Fast forward/Reverse	Continue pressing

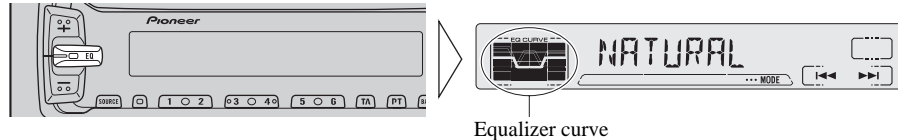
- Note:**
- If a disc cannot be inserted fully or playback fails, make sure the recorded side is down. Push the EJECT button and check the disc for damage before reinserting it.
 - If a CD is inserted with the recorded side up, it will be ejected automatically after a few moments.
 - If the built-in CD player cannot operate properly, an error message (such as “ERROR-14”) appears on the display.

Audio Adjustment

Selecting the Equalizer Curve

You can switch between Equalizer curves.

- Move the EQ button up or down to select the desired Equalizer curve.



POWERFUL ↔ NATURAL ↔ VOCAL ↔ CUSTOM ↔ EQ FLAT
↔ SUPER BASS

Note:

- “CUSTOM” stores an equalizer curve you have made adjustments to.
- You can create different “CUSTOM” curves for different sources.

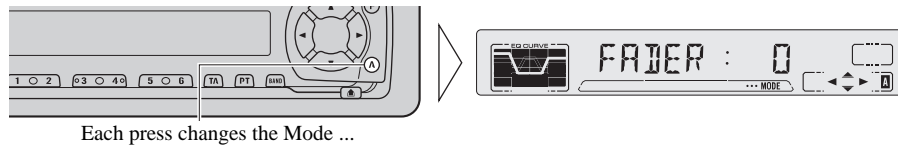
Entering the Audio Menu

With this Menu, you can adjust the sound quality.

Note:

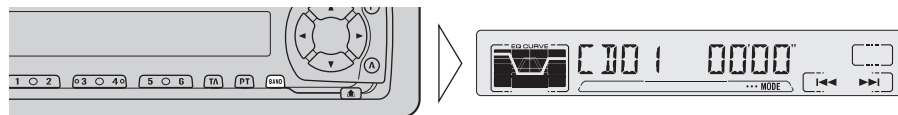
- After entering the Audio Menu, if you do not perform an operation within about 30 seconds, the Audio Menu is automatically canceled.

1. Select the desired mode in the Audio Menu.



2. Operate a mode.

3. Cancel the Audio Menu.



Audio Adjustment

Audio Menu Functions

The Audio Menu features the following functions.

Balance Adjustment (FADER)

This function allows you to select a Fader/Balance setting that provides ideal listening conditions in all occupied seats.

1. Press the AUDIO button and select Fader/Balance mode (FADER) in the Audio Menu.

2. Adjust front/rear speaker balance with the ▲/▼ buttons.

“FADER F15” – “FADER R15” is displayed as it moves from front to rear.



3. Adjust left/right speaker balance with the ◀/▶ buttons.

“BAL L 9” – “BAL R 9” is displayed as it moves from left to right.



Note:

- “FADER 0” is the proper setting when 2 speakers are in use.

Equalizer Curve Adjustment (EQ-LOW/MID/HIGH)

You can adjust equalizer curve settings as desired. Adjusted equalizer curve settings are memorized in “CUSTOM”.

1. Press the AUDIO button and select the Equalizer mode (EQ-LOW/MID/HIGH) in the Audio Menu.

2. Select the band you want to adjust with the ◀/▶ buttons.

EQ-LOW ↔ EQ-MID ↔ EQ-HIGH



3. Boost or attenuate the selected band with the ▲/▼ buttons.

The display shows “+6” – “-6”.

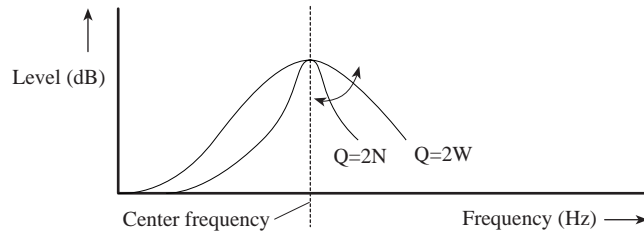


Note:

- If you make adjustments when a curve other than “CUSTOM” is selected, the adjusted curve is stored in memory as a “CUSTOM” curve. Also, the displayed curve switches to that selected before adjustments were made.

Equalizer Curve Fine Adjustment

You can adjust the center frequency of each equalizer curve band (LOW/MID/HIGH) and the Q factor (curve characteristics).



1. Press the **AUDIO** button for 2 or more seconds to select Equalizer Curve Fine Adjustment.

2. Press the **AUDIO** button to select the desired band for adjustment.



3. Select the desired frequency with the **◀/▶** buttons.

LOW: 40 ↔ 80 ↔ 100 ↔ 160 (Hz)
 MID: 200 ↔ 500 ↔ 1K ↔ 2K (Hz)
 HIGH: 3K ↔ 8K ↔ 10K ↔ 12K (Hz)



4. Select the desired Q factor with the **▲/▼** buttons.

2N ↔ 1N ↔ 1W ↔ 2W



Loudness Adjustment (LOUD)

The Loudness function compensates for deficiencies in the low and high sound ranges at low volume. You can select a desired Loudness level.

1. Press the **AUDIO** button and select the Loudness mode (LOUD) in the Audio Menu.

2. Switch the Loudness function ON/OFF with the **▲/▼** buttons.



3. Select the desired level with the **◀/▶** buttons.

LOW ↔ MID ↔ HI



Audio Adjustment

Front Image Enhancer Function (FIE)

The F.I.E. (Front Image Enhancer) function is a simple method of enhancing front imaging by cutting mid- and high-range frequency output from the rear speakers, limiting their output to low-range frequencies. You can select the frequency you want to cut.

Precaution:

- When the F.I.E. function is deactivated, the rear speakers output sound of all frequencies, not just bass sounds. Reduce the volume before disengaging F.I.E. to prevent a sudden increase in volume.

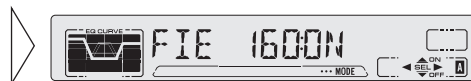
1. Press the AUDIO button and select the F.I.E. mode (FIE) in the Audio Menu.

2. Switch the F.I.E. function ON/OFF with the ▲/▼ buttons.



3. Select the desired frequency with the ◀/▶ buttons.

100 ↔ 160 ↔ 250 (Hz)



Note:

- After switching the F.I.E. function ON, select the Fader/Balance mode in the Audio Menu, and adjust front and rear speaker volume levels until they are balanced.
- Switch the F.I.E. function OFF when using a 2-speaker system.

Source Level Adjustment (SLA)

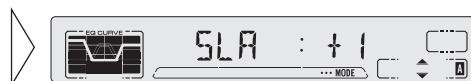
The SLA (Source Level Adjustment) function prevents radical leaps in volume when switching between sources. Settings are based on the FM volume, which remains unchanged. (Since the FM volume is the control, SLA is not possible in the FM modes.) The MW/LW and CD levels can all be adjusted.

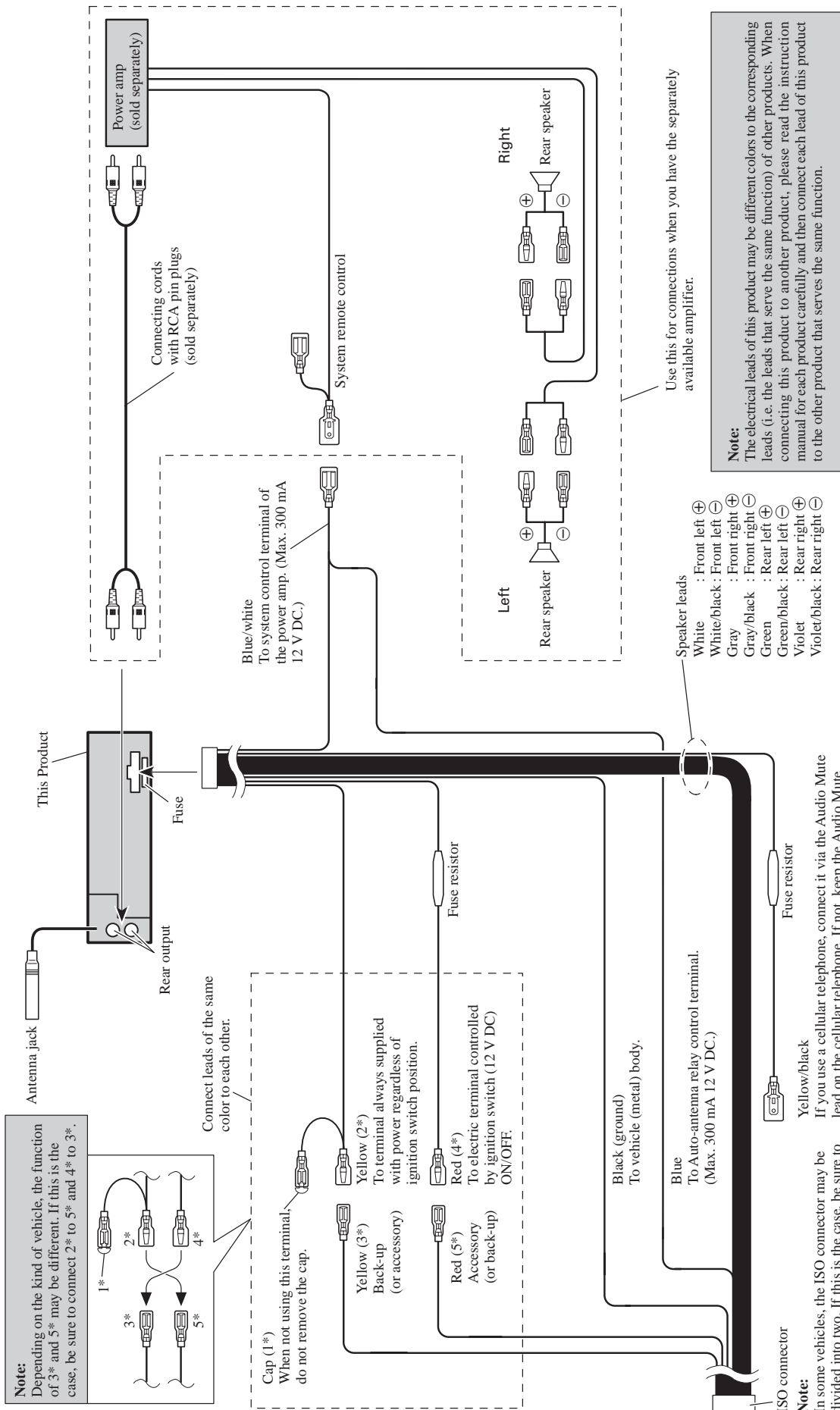
1. Compare the FM volume with the volume of the other source.
(e.g. Built-in CD player)

2. Press the AUDIO button, and select the SLA mode (SLA) in the Audio Menu.

3. Increase or decrease the level with the ▲/▼ buttons.

The display shows “+4” – “-4”.





8.2 SPECIFICATIONS

● DEH-2000R/X1N/EW, DEH-2030R/X1N/EW

General

Power source 14.4 V DC (10.8 – 15.1 V allowable)
Grounding system Negative type
Max. current consumption 10.0 A
Dimensions
 (mounting size) 178 (W) × 50 (H) × 159 (D) mm
 (front face) 188 (W) × 58 (H) × 22 (D) mm
Weight 1.4 kg

Amplifier

Maximum power output 45 W × 4
Continuous power output 27 W × 4
 (DIN45324, +B = 14.4 V)
Load impedance 4 Ω (4 – 8 Ω allowable)
Preout maximum output level/
 output impedance 2.2 V/1 kΩ
Equalizer (3-Band Parametric Equalizer)
 (Low) Frequency: 40/80/100/160 Hz
 Q Factor: 0.35/0.59/0.95/1.15
 (+6 dB when boosted)
 Level: ±12 dB
 (Mid) Frequency: 200/500/1k/2k Hz
 Q Factor: 0.35/0.59/0.95/1.15
 (+6 dB when boosted)
 Level: ±12 dB
 (High) Frequency: 3.15k/8k/10k/12.5k Hz
 Q Factor: 0.35/0.59/0.95/1.15
 (+6 dB when boosted)
 Level: ±12 dB
Loudness contour
 (Low) +3.5 dB (100 Hz), +3 dB (10 kHz)
 (Mid) +10 dB (100 Hz), +6.5 dB (10 kHz)
 (High) +11 dB (100 Hz), +11 dB (10 kHz)
 (volume: –30 dB)

CD player

System Compact disc audio system
Usable discs Compact disc
Signal format Sampling frequency: 44.1 kHz
 Number of quantization bits: 16; linear
Frequency characteristics 5 – 20,000 Hz (±1 dB)
Signal-to-noise ratio 94 dB (1 kHz) (IEC-A network)
Dynamic range 92 dB (1 kHz)
Number of channels 2 (stereo)

FM tuner

Frequency range 87.5 – 108 MHz
Usable sensitivity 11 dBf (1.0 μV/75 Ω, mono, S/N: 30 dB)
50 dB quieting sensitivity 16 dBf (1.7 μV/75 Ω, mono)
Signal-to-noise ratio 70 dB (IEC-A network)
Distortion 0.3% (at 65 dBf, 1 kHz, stereo)
Frequency response 30 – 15,000 Hz (±3 dB)
Stereo separation 40 dB (at 65 dBf, 1 kHz)

MW tuner

Frequency range 531 – 1,602 kHz
Usable sensitivity 18 μV (S/N: 20 dB)
Selectivity 50 dB (±9 kHz)

LW tuner

Frequency range 153 – 281 kHz
Usable sensitivity 30 μV (S/N: 20 dB)
Selectivity 50 dB (±9 kHz)

Note:
• Specifications and the design are subject to possible modification without notice due to improvements.

● DEH-2020R/X1N/GR

General

Power source	14.4 V DC (10.8 – 15.1 V allowable)
Grounding system	Negative type
Max. current consumption	10.0 A
Dimensions	
(mounting size)	178 (W) × 50 (H) × 159 (D) mm
(front face)	188 (W) × 58 (H) × 22 (D) mm
Weight	1.4 kg

Amplifier

Maximum power output	45 W × 4
Continuous power output	27 W × 4 (DIN45324, +B = 14.4 V)
Load impedance	4 Ω (4 – 8 Ω allowable)
Preout maximum output level/ output impedance	2.2 V/1 kΩ
Equalizer (3-Band Parametric Equalizer)	
(Low)	Frequency: 40/80/100/160 Hz Q Factor: 0.35/0.59/0.95/1.15 (+6 dB when boosted) Level: ±12 dB
(Mid)	Frequency: 200/500/1k/2k Hz Q Factor: 0.35/0.59/0.95/1.15 (+6 dB when boosted) Level: ±12 dB
(High)	Frequency: 3.15k/8k/10k/12.5k Hz Q Factor: 0.35/0.59/0.95/1.15 (+6 dB when boosted) Level: ±12 dB
Loudness contour	
(Low)	+3.5 dB (100 Hz), +3 dB (10 kHz)
(Mid)	+10 dB (100 Hz), +6.5 dB (10 kHz)
(High)	+11 dB (100 Hz), +11 dB (10 kHz) (volume: –30 dB)

CD player

System	Compact disc audio system
Usable discs	Compact disc
Signal format	Sampling frequency: 44.1 kHz Number of quantization bits: 16; linear
Frequency characteristics	5 – 20,000 Hz (±1 dB)
Signal-to-noise ratio	94 dB (1 kHz) (IEC-A network)
Dynamic range	92 dB (1 kHz)
Number of channels	2 (stereo)

FM tuner

Frequency range	87.5 – 108 MHz
Usable sensitivity	11 dBf (1.0 μV/75 Ω, mono, S/N: 30 dB)
50 dB quieting sensitivity	16 dBf (1.7 μV/75 Ω, mono)
Signal-to-noise ratio	70 dB (IEC-A network)
Distortion	0.3% (at 65 dBf, 1 kHz, stereo)
Frequency response	30 – 15,000 Hz (±3 dB)
Stereo separation	40 dB (at 65 dBf, 1 kHz)

Note:

- Specifications and the design are subject to possible modification without notice due to improvements.